

# TRUCK BED RACK SPECIAL STAKE POCKET INSTRUCTIONS



## 2014-ON CHEVY/GMC 1500 AND 2015-ON CHEVY/GMC 2500, 3500

Use these instructions to locate and trim stake pockets to prepare them for truck bed rack clamping hardware.

**NOTICE TO INSTALLER:** Even if familiar with hardware, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read these instructions. Save these instructions for future reference.

# PREPARATION

## TOOLS NEEDED

- Protective eyewear
- Utility knife
- Ratchet with 9/16" socket
- 9/16" Wrench
- Marking pen

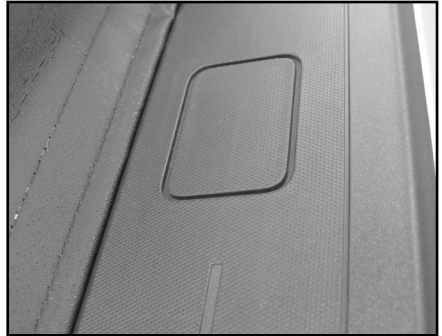
**NOTE:** Hardware components and appearance may vary.

## SAFETY INFORMATION

- Always exercise caution with when using a utility knife.
- Always cut way from yourself and other people.

## 1. STAKE POCKET INSTALLATION

A. Use utility knife to carefully cut out outline around stake pocket and then remove plastic piece.



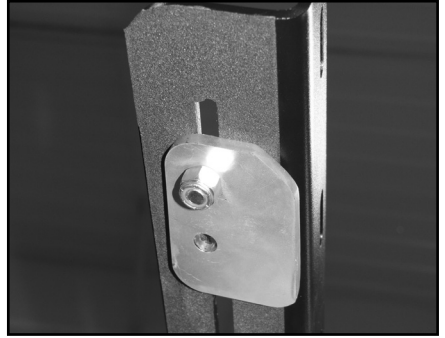
B. To prevent parts from falling into stake pocket, insert piece of foam into front stake pocket



# 1. STAKE POCKET INSTALLATION (Continued)

C. Position rear brace to align with rear stake pocket. Bolt to bottom of rail with carriage bolt and lock nut.

**NOTE:** Do not tighten completely, brace should still be able to slide along rail.

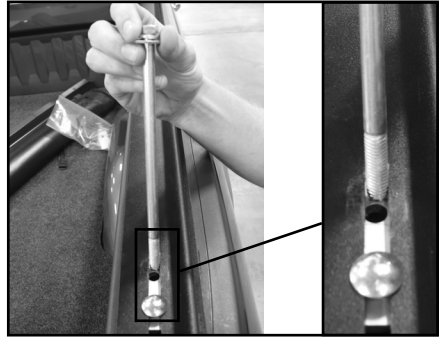


D. Place rack rail on bed rail with brace in rear stake pocket.

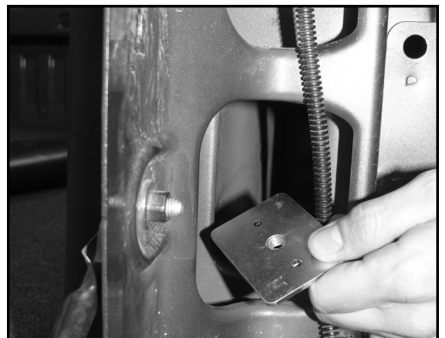
E. Remove rear taillight assembly.



F. Place long bolt with flat washer and lock washer through front hole of brace and through hole in bottom of stake pocket.



G. With taillight assembly removed, place bottom bracket underneath stake pocket.



# 1. STAKE POCKET INSTALLATION (Continued)

H. Thread long bolt into bracket.

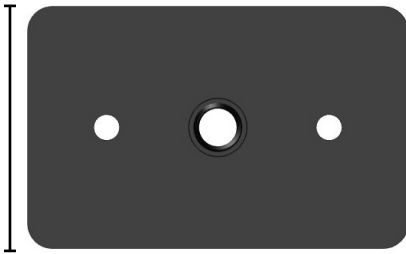


I. Tighten bolt from top.



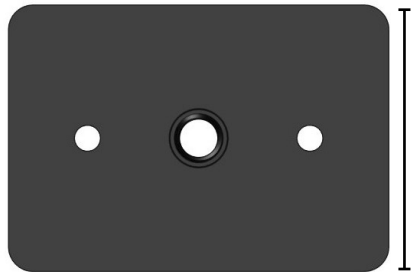
**NOTE:** Install remaining stake pocket brackets per standard manual. Chevy/GMC installs have two different sized brackets (see below).

1-7/8"



Smaller brackets for front stake pocket.

2"



Larger brackets for middle (on 8' box only) and rear stake pockets.