

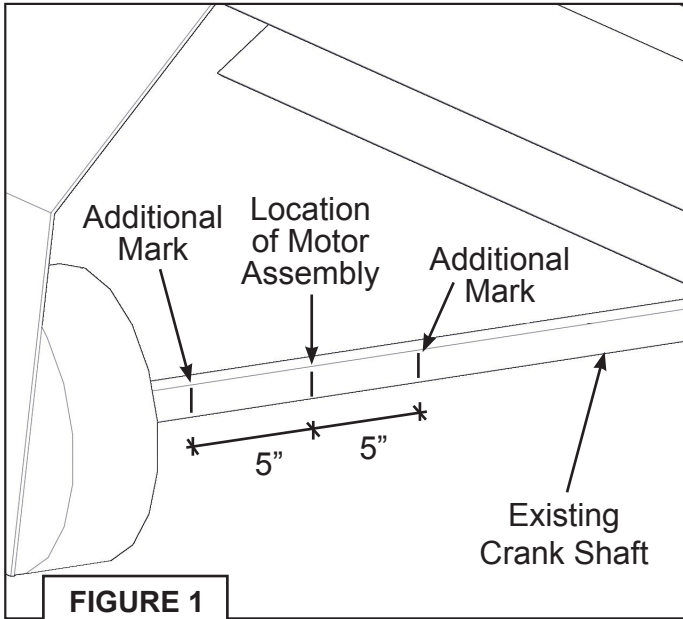
Instructions

1" Shaft Adapter

For use on trailers with hopper bottom drive shafts that are not 1" in diameter.

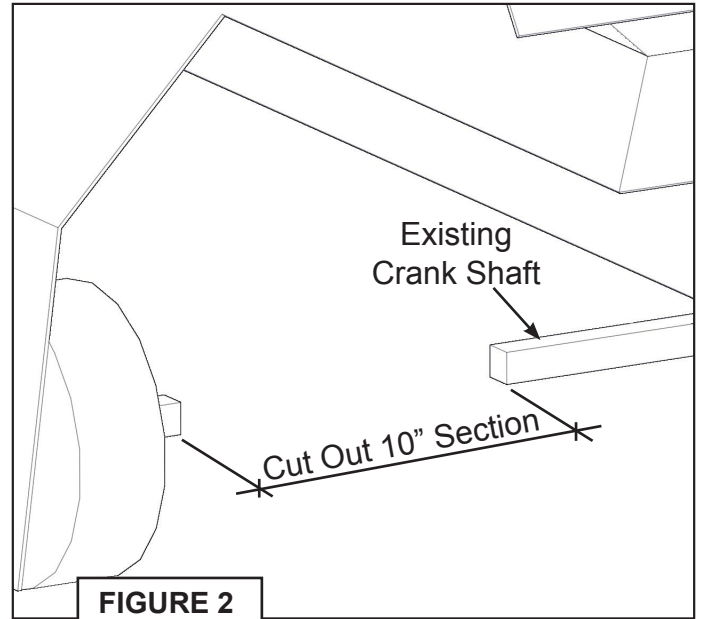
To be used in conjunction with Roltec Electric Hopper Conversion Installation Manual

Step 1



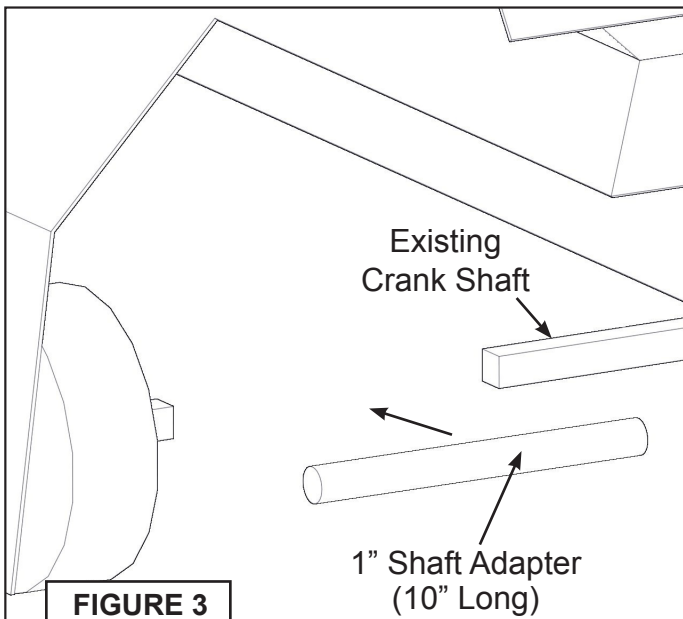
Hold drive box on crank shaft to determine best location for motor based on ability to mount the anchor brace to a solid location. Motor assembly must be square on shaft. (See step #1 in Roltec Electric Hopper Installation Manual) Mark on shaft where attaching motor, place two additional marks 5 inches each direction on shaft from original mark.

Step 2



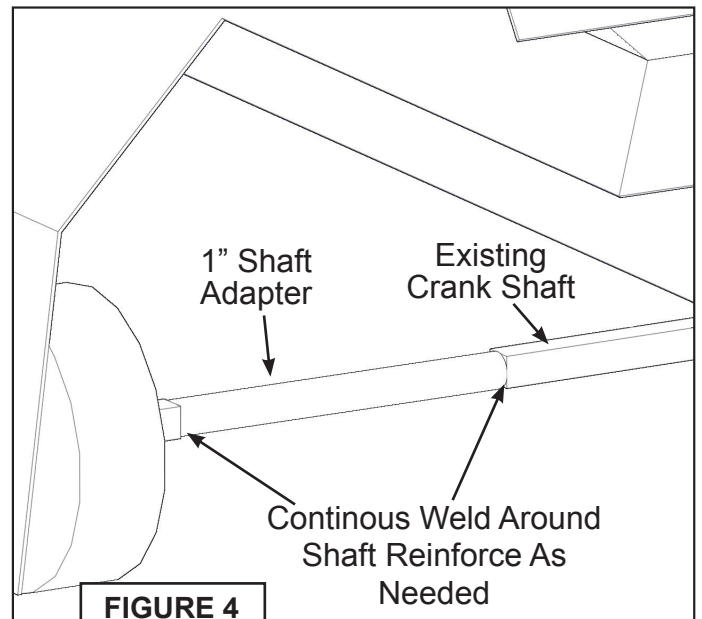
Cut 10" section (between two additional marks) out of the existing crank shaft. **IMPORTANT: DO NOT CUT MORE THAN 10" FROM EXISTING CRANK SHAFT.**

Step 3



Insert and center 1" shaft adapter into void of existing crank shaft.

Step 4



Weld both ends of adapter to drive shaft and let cool. Deburr as needed.