

# EZ-LOC® Spline Drive Replacment Instructions



## Parts Required:

- P/N 70285 Spline Assembly
- P/N 70422 Drive Rivet

## Tools Required:

- Drill with 5/16" Drill Bit
- Hammer
- Tape Measure
- Marking Pencil
- Protective Eyewear

- 1** At rear of roll tube align grooves on drive cartridge with grooves on roll tube so the notch on cartridge faces out. Then insert cartridge into roll tube.

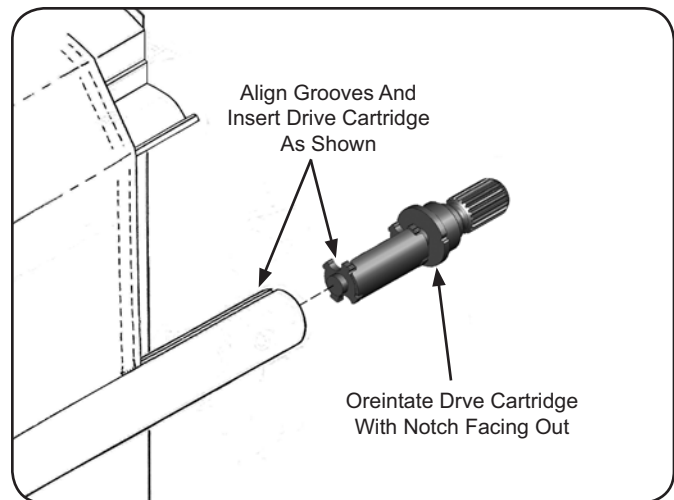


ILLUSTRATION 1

- 2** Use the notch as a guide and measure in a straight line 2 inches in as shown. Make a mark and drill 5/16" hole through 1st layer of roll tube and cartridge.

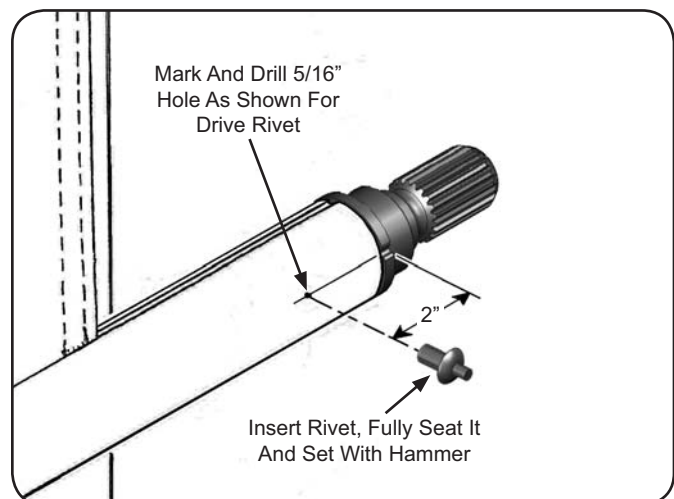


ILLUSTRATION 2

- 3** Then insert drive rivet, make sure it is fully seated and set with hammer. See Illustration 2.