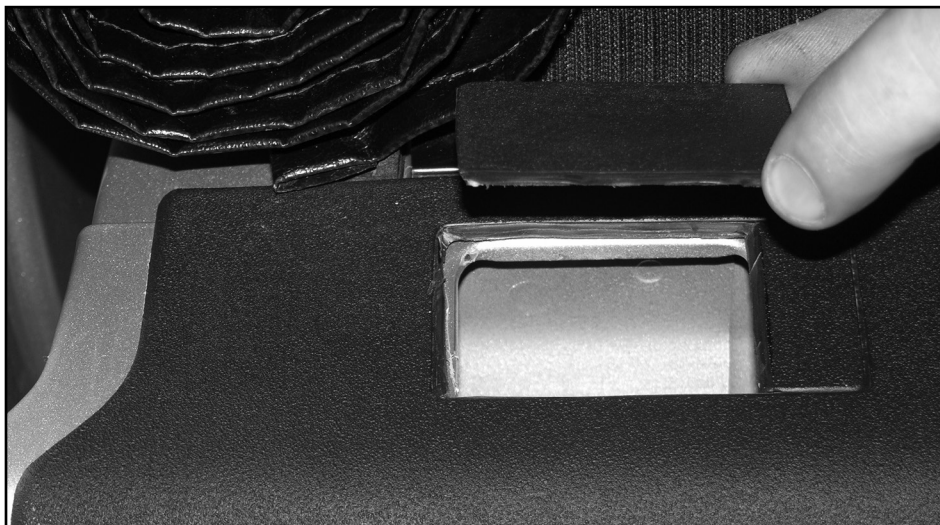


TRUCK BED RACK SPECIAL STAKE POCKET INSTRUCTIONS



2002-ON DODGE/RAM 1500 AND 2003-ON DODGE/RAM 2500, 3500

Use these instructions to locate and trim stake pockets to prepare them for truck bed rack clamping hardware.

NOTICE TO INSTALLER: Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read these instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Protective eyewear
- Utility knife
- Marking pen
- Tape measure

NOTE: Hardware components and appearance may vary.

NOTE: Box or stake pocket appearance may vary.

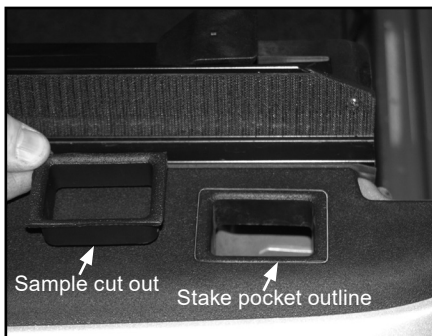
SAFETY INFORMATION

- Always exercise caution with when using a utility knife.
- Always cut way from yourself and other people.

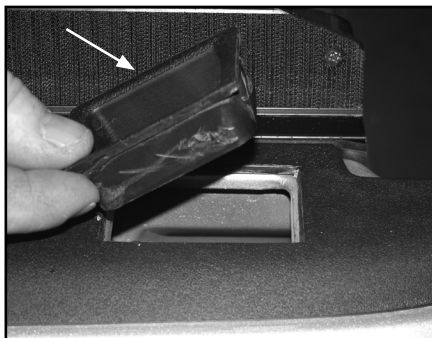
1: TRIMMING BED CAPS WITH OPEN STAKE POCKETS

NOTE: Stake pocket requires trimming along thin outline in the plastic bed cap next to steel edge of stake pocket. If outline is not present, trim bed cap next to steel edge of stake pocket.

NOTE: The adjacent image depicts the rear stake pocket with plastic bed cap inside of stake pocket and previously removed sample.



A. Use utility knife to carefully cut on outline around stake pocket and remove plastic.



1: TRIMMING BED CAPS WITH OPEN STAKE POCKETS (Continued)

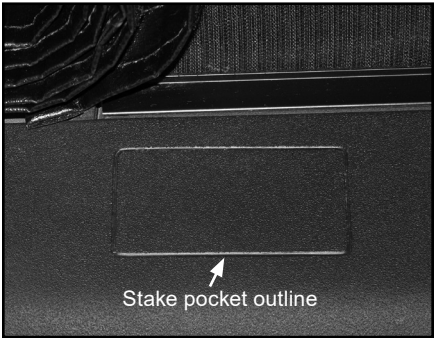
- B. Repeat for remaining open stake pockets.
- C. For remaining rack installation, refer to standard instructions.



2: TRIMMING BED CAPS WITH HIDDEN STAKE POCKETS

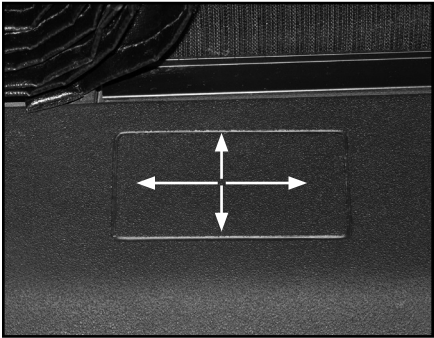
NOTE: The adjacent image depicts a stake pocket fully covered by bed cap and with a rectangular outline.

NOTE: This outline may be larger than stake pocket.



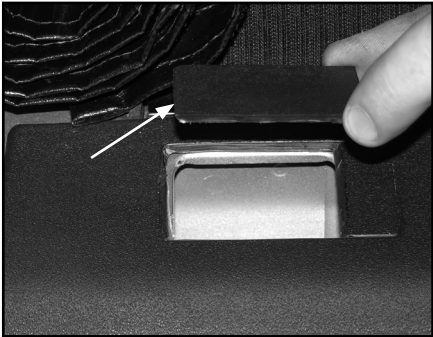
A. Use utility knife to make hole in center of pocket outline.

B. Make a series of cuts working out toward edge on all 4 sides until finding metal edges of stake pocket.



2: TRIMMING BED CAPS WITH HIDDEN STAKE POCKETS (Continued)

- C. Trim plastic bed cap all along sides of metal pocket.
- D. Repeat for remaining hidden stake pockets.
- E. For remaining rack installation, refer to standard instructions.



POSITIONING CLAMP PLATES

NOTE: When installing front clamp plate, ensure notched edge of clamp plate is facing inside of box.

