

ROLL UP TRUCK BOX COVER SPECIAL BOLT ON SIDE RAIL INSTRUCTIONS



2008-11 DODGE DAKOTA WITH UTILITY RAIL

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

NOTICE TO INSTALLER/CONSUMER: These instructions supersede the side rail installation step found in the standard instructions. After side rails are installed, resume standard instructions.

PREPARATION

TOOLS NEEDED

- (1) 3 mm Allen wrench
- (1) 10 mm Socket/short extension and ratchet
- (1) Inch-pound torque wrench
- (1) Protective eyewear
- (1) Roll of double sided tape
- (1) Roll of tape
- (1) T-25 Torx wrench/driver

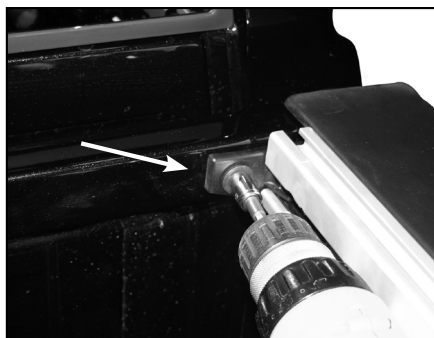
⚠ CAUTION: Over torquing hardware may damage components. Do not use impact tools.

1. REMOVING EXISTING HARDWARE

A. Use 10 mm socket with ratchet to remove hex bolts from utility rail. Save bolts for later.



B. Use 10 mm socket with ratchet to remove hex bolt at front corner of box. Save for later.



2. INSTALLING SIDE RAILS

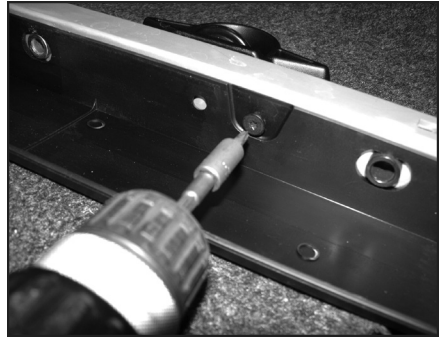
A. At rear, gently lift box rail protector to separate double sided tape from box.

B. Lift slightly and pull utility rail until nylon body fastener loosens, then remove utility rail from box.



C. Use T-25 wrench/driver to remove Torx bolts (star head) holding box rail protector to utility rail and replace with screws (included in kit). Leave loose for now.

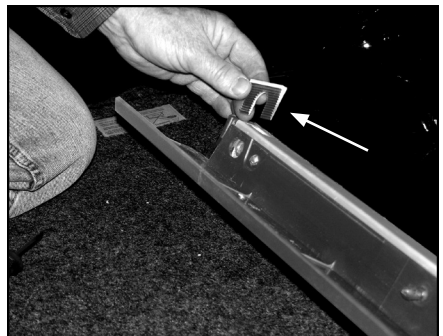
NOTE: The Torx bolts (star head) removed above will not be reused, return these bolts to the owner.



D. Position side rail in between utility rail and box rail.

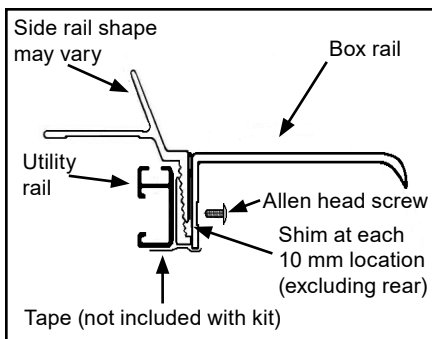


E. Insert a shim at each 10 mm bolt location, excluding the one at rear. See Step 3A and 3B for positioning and quantity of shims.



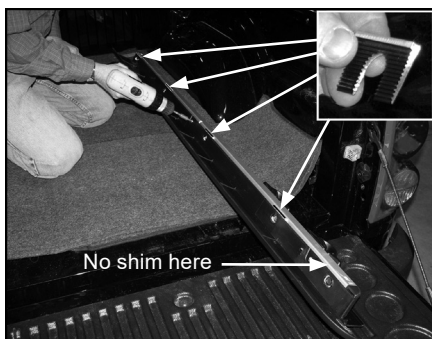
3. REATTACHING UTILITY RAIL WITH SIDE RAIL

A. Place each shim in assembly as illustrated. Apply small pieces of tape at bottom of each shim location to hold shims in place when mounting assembly on box.

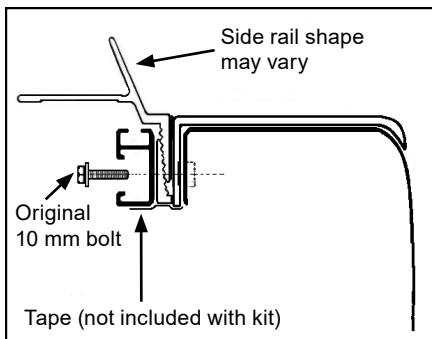


B. Tighten Allen head screws to hold utility rail, shims, side rail and box rail together as an assembly.

NOTE: For 5' 4" box use 4 shims per side. For 6' 6" box use 5 shims per side.



C. Set entire assembly back on box. Align holes to reuse original 10 mm bolts. Press down on box rail at rear to make double sided tape reattach to truck body.



D. Push side rail forward against front of box. Turn single bolt at front corner. Tighten all 10 mm bolts including the one at front of box. Repeat Steps 1-3 to install side rail on opposite side.

E. Torque all bolts to 70 in-lbs. Remove tape holding shims.

F. For remaining cover installation, refer to standard instructions.

