

## 7" AND 12" RISE SPLICED TOP MOUNT END CAP INSTRUCTIONS

Use these instructions to install split top mount end caps. Read and follow these instructions along with the standard instructions carefully when installing tarp systems.

**NOTICE TO INSTALLER:** Even if familiar with hardware, read instructions prior to installation as improvements may be made without notice. Always handle components with care. If you have questions or problems, call customer service. When done, these instructions must be given to the consumer.



# PREPARATION

#### COMPONENTS

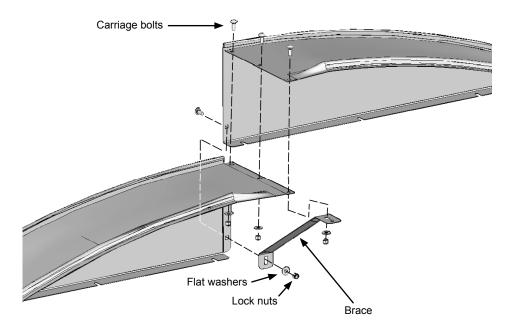
- Spliced end cap with hardware
- Brace with hardware

### **TOOLS NEEDED**

- · Carpenter's square
- Straight edge
- Clamps
- 9/16" Wrench
- Electric drill with 5/16" bit
- Ladder
- Marking pen
- Tape measure
- Protective eyewear

### PARTS DIAGRAM

NOTE: Hardware appearance and components may vary.

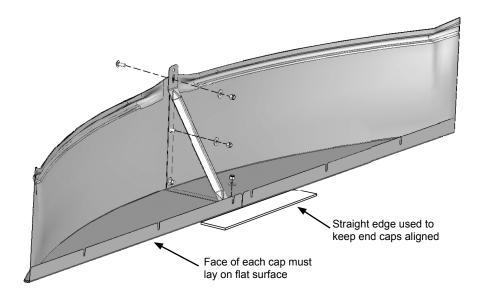


## **1. ASSEMBLE END CAP**

A. Lay end caps face down on flat surface.

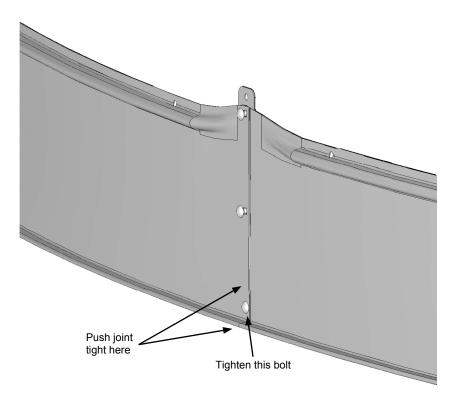
B. Align bottom edge of end cap with straight edge.

C. Insert all carriage bolts in appropriate holes, add center brace and washers, then turn nuts finger tight.



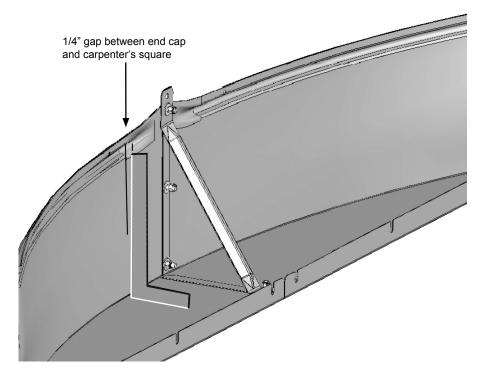
# 2. TIGHTEN BOLTS

A. Push joint as tight as possible then tighten first bolt.



# 3. SQUARE END CAP

- A. Adjust end cap to have 1/4" gap at end of carpenter's square.
- B. With face of end cap laying flat, tighten all remaining bolts.



# 4. SECURE END CAP TO BOX

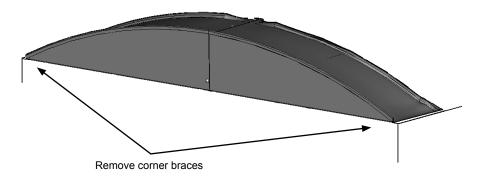
A. Remove corner braces on top of box to allow end cap to set flat. Save bolt, nut, flat washer and lock washer for later.

B. Align end cap with existing holes on box and clamp to temporarily hold in place. Cap should be centered on box.

C. Refer to standard instructions to mount end cap on top of box.

D. Repeat for remaining end cap, if applicable.

NOTE: Use extra nuts and lock washers on tarp stop bracket and bow pocket bolts.



# 5. 7" END CAP BRACE ASSEMBLY

A. Insert carriage bolt in square hole and brace on each side of end cap. Secure with washer and lock nut. Align bottom of each brace against box wall and hold while tightening bolt at top of brace.

B. Push bottom of brace against wall and mark location at bottom. Drill 5/16" hole through box wall. Secure bottom of brace with 3/8" x 1" self-threading bolt.

C. Repeat for remaining braces, if applicable.

**NOTE:** If attaching brace to thin walled box, use washer and lock nut.

