

Protect your cargo, ACI® Total Bed Seal Kit is designed to seal OEM gaps and holes in Chevrolet and GMC truck boxes keeping rain, snow and dirt out of your truck box. This kit includes: front and rear seals, eight foam wedges and clear films. ACI® Total Bed Seal Kits are quick and easy to install and work with tonneau covers, toppers and lids to keep cargo clean and dry!

**FITS 07-18 CHEVY/GMC 1500, 19 LD/LIMITED AND 07-19 CHEVY/GMC 2500/3500 TRUCK BEDS. EXCLUDES 07 CLASSIC.**



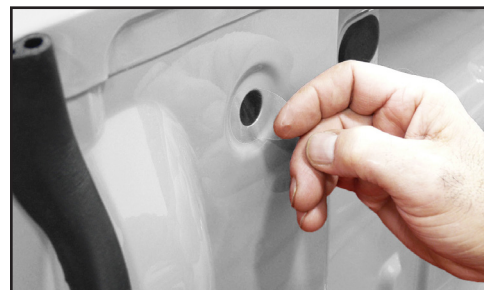
Tailgate does not seal tightly without TRAILSEAL® Tailgate Gasket.



**WATER RESISTANT FOAM WEDGES**  
Close gaps under the box rail



**SEALING GASKETS**  
Seal gaps at the front and rear of the box



**CLEAR FILMS**  
Cover manufacturer holes inside of the box

# INSTALLATION INSTRUCTIONS

Thank you for purchasing ACI® Total Bed Seal Kit. Agri-Cover, Inc. proudly manufactured this kit using superior quality materials and workmanship.

**NOTICE TO INSTALLER:** Even if familiar with product, read instructions prior to installation as improvements may be made without notice.

Always handle cover and components with care. If you have questions or problems, call customer service. When done, these instructions must be given to the consumer.

## PREPARATION

### COMPONENTS

- (6) Small foam wedges
- (3) 1-1/2" diameter clear films
- (2) Large foam wedges
- (2) 22" long ACCESS® TRAILSEAL® Tailgate Gasket
- (2) 5" long "L" shape seals
- (2) Alcohol pads
- Rear seal "L" shape w/ single adhesive
- Front seal "L" shape w/ double adhesive

### TOOLS NEEDED

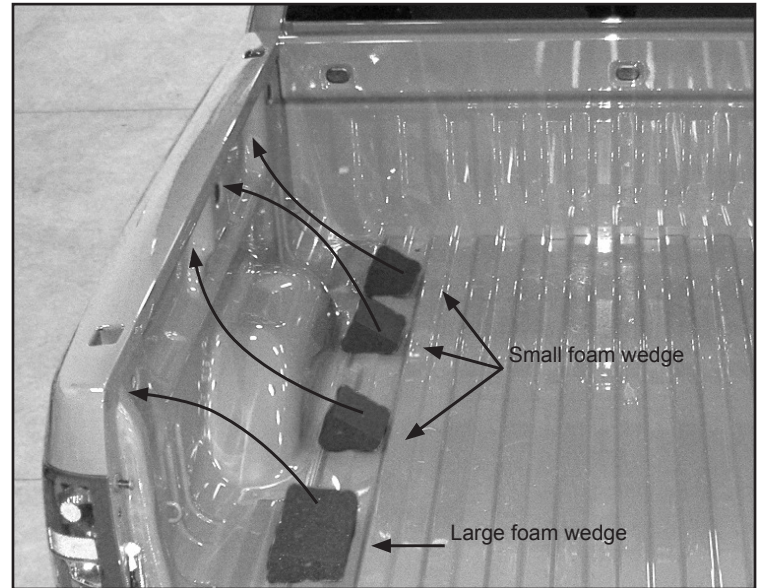
- Scissors
- Clean towel
- Soapy water
- Marking pen
- Tape measure

**NOTE:** Hardware appearance and components may vary.

**NOTE:** For best adhesion, ensure air and surface temperatures are above 60° F.

**IMPORTANT:** For best results, avoid touching seal adhesive. Application areas should be cleaned and dried, and prepped with an alcohol pad. If surface is touched or becomes dirty, stop, clean and dry before continuing.

## FOAM LOCATION DIAGRAM



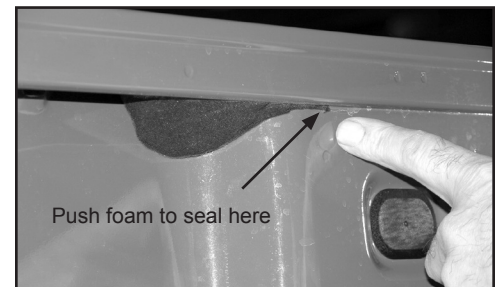
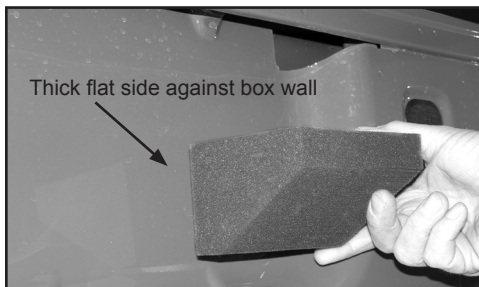
## 1: SMALL FOAM WEDGE AT FRONT AND MIDDLE

**NOTE:** For easier foam wedge installation, spray soapy water in application areas.

A. At front of box (behind cab), position small foam wedge with thick side against box wall.

B. Compress foam to fit inside cavity, push and compress foam into box cavity a little at a time.

C. Continue pushing foam into cavity until it fills small opening. Gently pull back slightly to fill large cavity.



D. Repeat Step 1 for all small wedge pieces on both sides of box (front corner and mid section box cavities).



## 2: LARGE FOAM WEDGE AT REAR

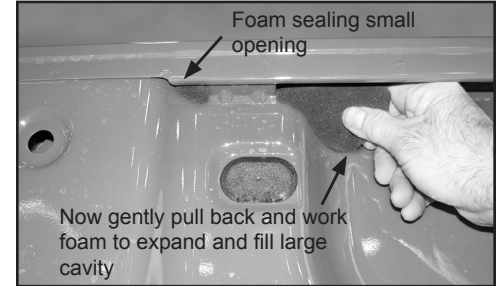
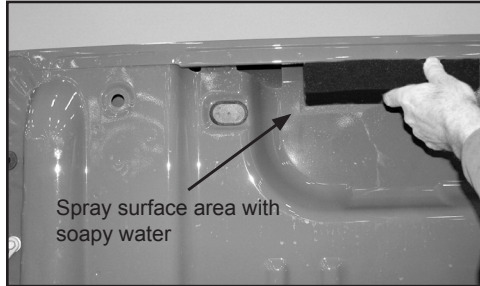
**NOTE:** For easier foam wedge installation, spray soapy water in application areas.

A. Place long foam under box rail, thick side against box wall.

B. Compress foam and push while guiding lead end into cavity.

C. Push until leading end fills small opening near tailgate.

D. Gently pull back to fill large cavity. Repeat on opposite side.



## 3: "L" SEAL DOUBLE SIDE ADHESIVE AT FRONT

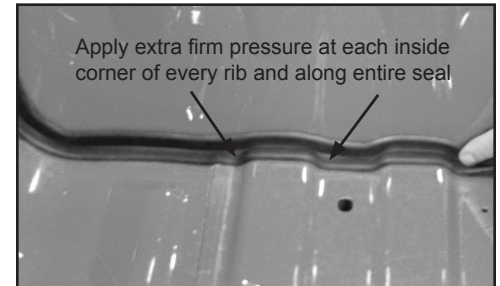
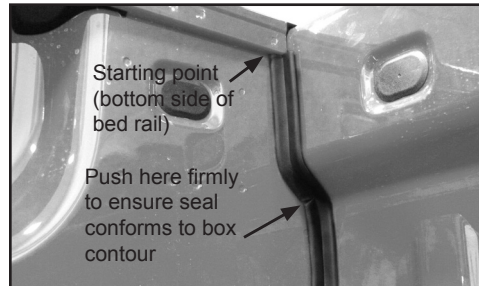
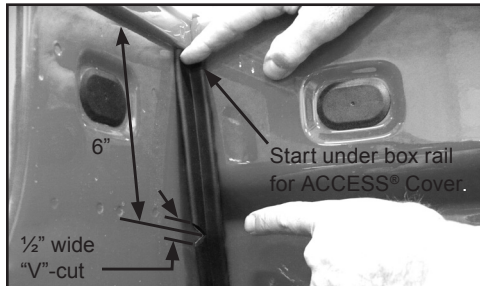
**NOTE:** Thoroughly clean box where seals adhere (see front cover) with mild soapy water and towel dry. Wipe with alcohol pad, save other alcohol pad for later.

A. Under box rail behind cab, use "L" seal with adhesive on both legs. Make V-cut 6" down in leg adjacent to box side wall.

B. Peel protective backing from both legs as needed. Adhering seal to inside corner. Push firmly in center of seal following contour of box down to floor. Continue around corner.

C. At floor leave protective backing on bulkhead side. Work across floor with firm pressure up and down each rib. Then peel protective backing off and adhere to bulkhead side.

D. Continue adhering seal to inside corner. Stop at box contour near top. Leave adhesive backing on. Mark then cut seal to length and V-cut 6" down in leg, then finish adhering.



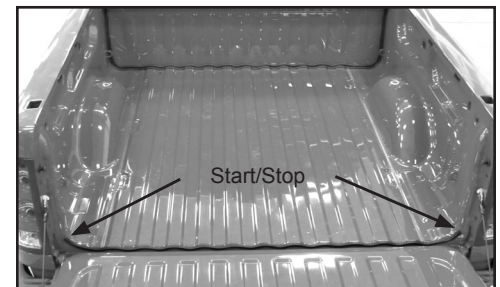
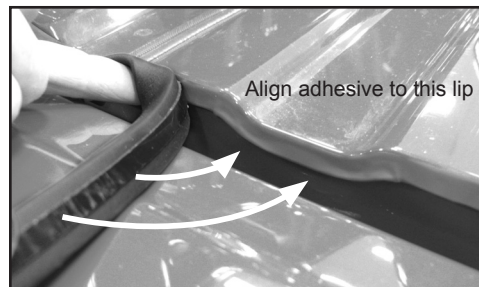
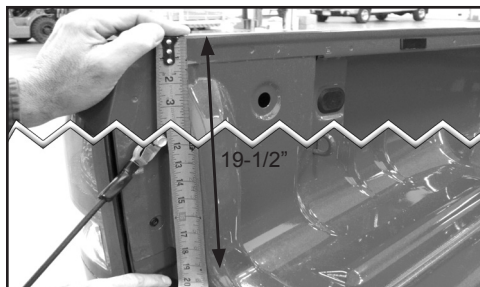
## 4: "L" SEAL SINGLE SIDE ADHESIVE AT REAR

A. At top of box by tailgate, make mark 19-1/2" down. Repeat on opposite side.

B. Ensure area is still clean. Use "L" seal with adhesive on one leg. Align seal with mark and adhere around corner.

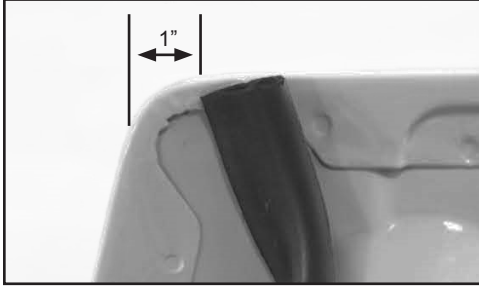
C. Continue applying seal to lip along box floor following up and down the ribs. Use firm pressure. Stop at mark on opposite side.

D. Seal at rear should resemble image below when done.

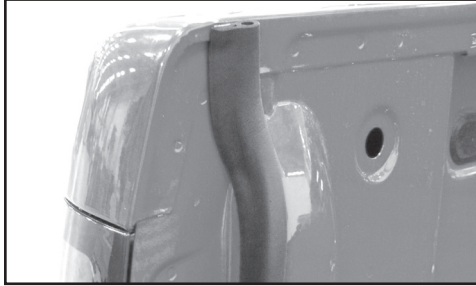


## 5: TRAILSEAL® TAILGATE GASKET AT REAR

A. At top of box by tailgate (ensure area is still clean), start applying TRAILSEAL® Tailgate Gasket 1" back.

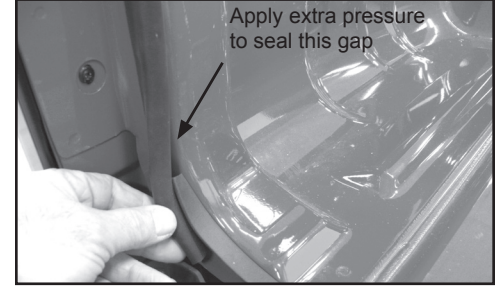


B. Follow contour of ridge and continue down toward box floor.



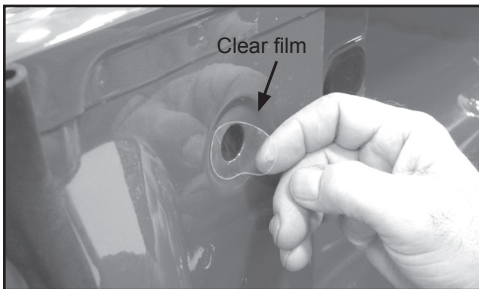
C. At the bottom, curve TRAILSEAL® Tailgate Gasket under the "L" seal.

D. Apply firm pressure up and down entire TRAILSEAL® Tailgate Gasket. Repeat on opposite side.

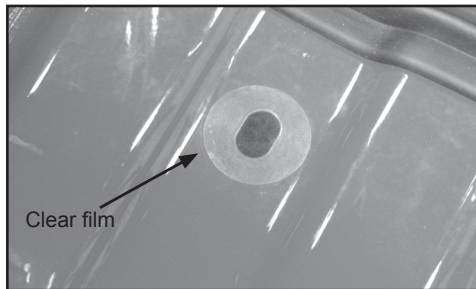


## 6: CLEAR FILM AND 5" "L" SEAL

A. At tailgate end, locate round hole. Wipe with alcohol pad. Apply clear film over hole. Repeat for hole on opposite side.

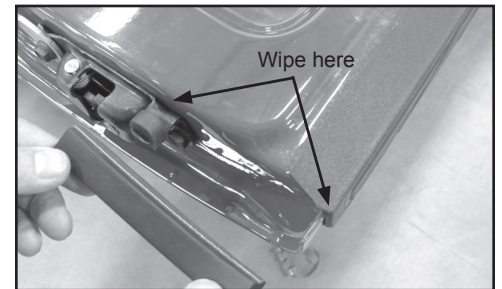


B. Locate oblong hole on box floor behind cab. Wipe with alcohol pad. Apply clear film over hole.



C. On both sides of tailgate, wipe area shown below with alcohol pad. Then, apply short piece of "L" seal to tailgate.

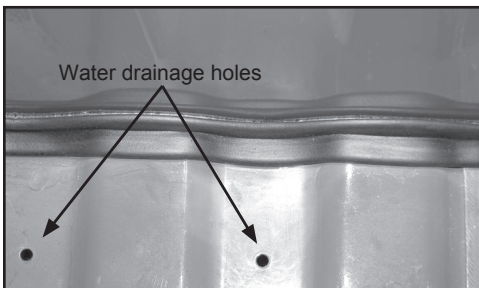
D. Apply firm pressure on both seals.



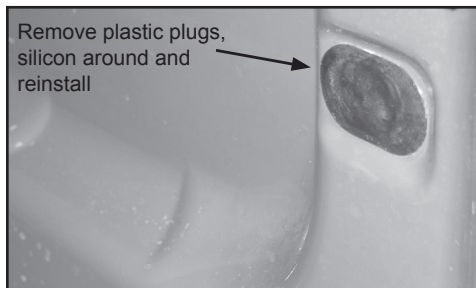
## 7: SEALING ADDITIONAL FACTORY HOLES (OPTIONAL)

Manufacturing standards for truck boxes are not leak proof and may not be completely sealed with this kit. This is not a defect of the box nor a defect of this seal kit. If maximum protection is desired, locate and apply clear silicon to any areas of concern. See below for examples (silicon not included).

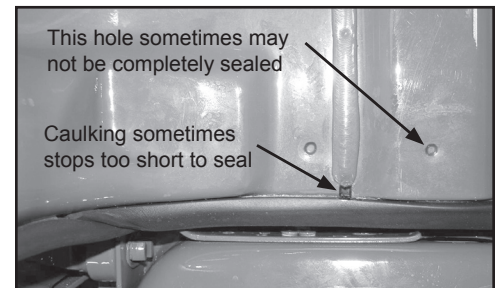
A. Seal water drainage holes on floor behind cab with silicon.



B. Seal black nylon wall plugs by removing each one, applying silicon around perimeter and reinstalling.



C. Sometimes hole is not sealed on floor and OEM caulking stops short at end of box. Seal with silicon.



Agri-Cover, Inc.  
Customer Service Dept  
3000 Hwy 281 SE  
Jamestown, ND 58401  
Phone: 866-630-8726

Hours: 8:00 am - 5:00 pm CST Monday through Friday, except Holidays