1. Remove phillips head screws (3 on bottom and 2 on top) from bumper. Set bumper and screws aside.

2. Insert plow mount into frame as shown.

3. Mount should rest on frame with holes in position for U-bolts to clamp to frame.

4. Insert both upper U-bolts, add flat washers and nuts. Turn nuts snug tight. Then insert lower U-bolts, add flat washers and turn nuts snug tight.

5. Now tighten both nuts evenly on all 4 U-bolts. Torque bolts to 31 ft. lbs. Then replace front bumper. Periodically, check mount bolts and re-torque if needed.