

# ROLL UP TRUCK BOX COVER VINYL REPLACEMENT INSTRUCTIONS



**NOTICE TO INSTALLER:** Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer. This install requires transferring all existing cover hardware from old vinyl to new vinyl. Observe how bars, bows and hardware attach to old vinyl. If cover varies from details shown in these instructions, modifications and/or purchase of additional parts may be required to complete installation.

**NOTICE TO CONSUMER:** Before using this product, read instructions. Save instructions for future reference.

# PREPARATION

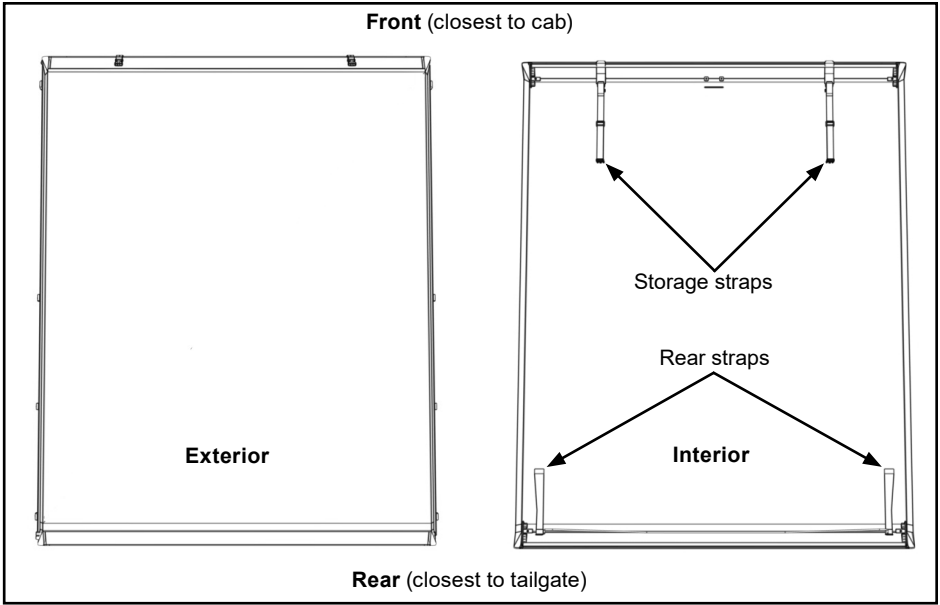
## TOOLS NEEDED

- (2) 1/2" Wrenches (Front tension adjuster only)
- Phillips screwdriver
- Tape measure or ruler
- Protective eyewear

**⚠ CAUTION:** Over tightening hardware may damage components.

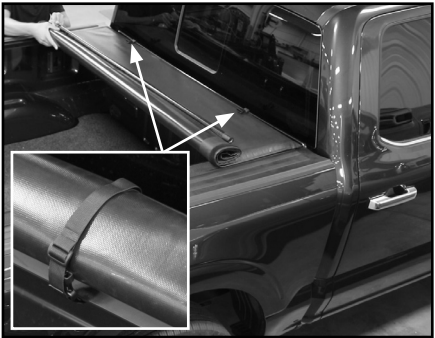
## PARTS DIAGRAM

**NOTE:** Vinyl cover appearances vary depending on model, storage strap hardware and mounting methods.



## 1: REMOVING OLD VINYL COVER

A. Roll cover open. If possible, buckle storage straps, if not, wrap a cord around cover to hold roll.



# 1: REMOVING OLD VINYL COVER (Continued)

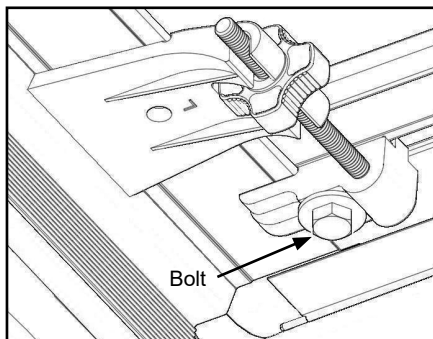
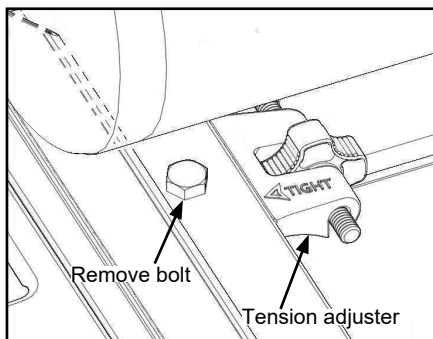
Perform one of the following to remove front bar from side rails.

## Front tension adjuster

A. At front corner, remove bolt mounting tension adjuster to side rail. Save bolt, nut and washer.

**NOTE:** Tension adjusters may vary from illustration, however, they detach in the same method. Some covers may not have tension adjusters. In those cases, remove bolt holding front bar to side rails.

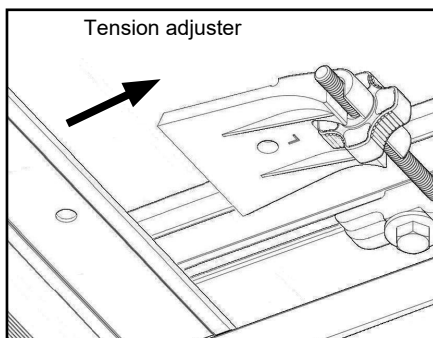
B. Under front bar, loosen tension adjuster bolt, do not remove.



C. Slide tension adjuster away from side rail.

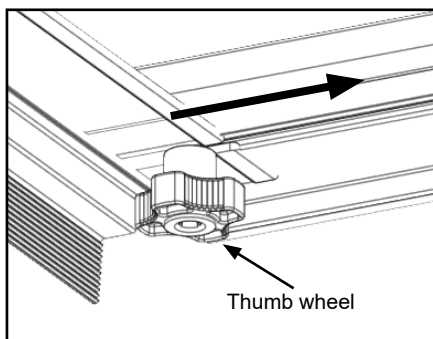
D. Repeat Steps 1A-C for tension adjuster on opposite side.

E. Remove rolled cover from truck box.



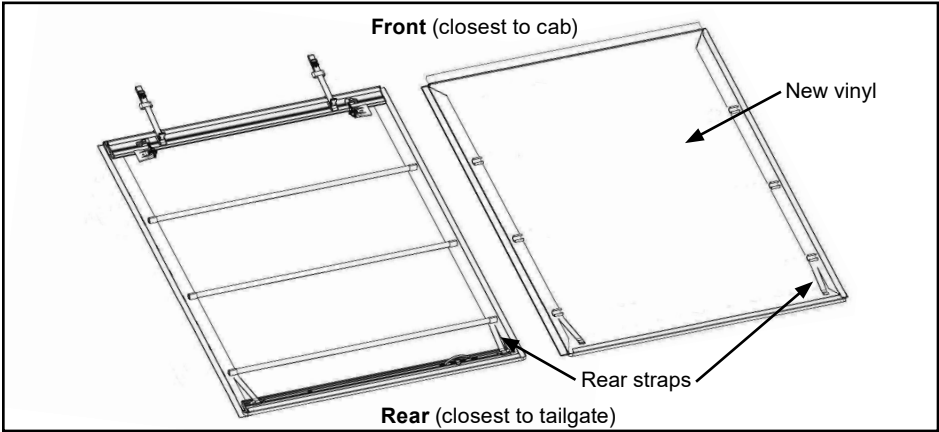
## Rear tension adjuster

A. At front corners, loosen thumb wheels. Engage springs on thumb wheels and slide thumb wheels in, then remove rolled cover from truck box.

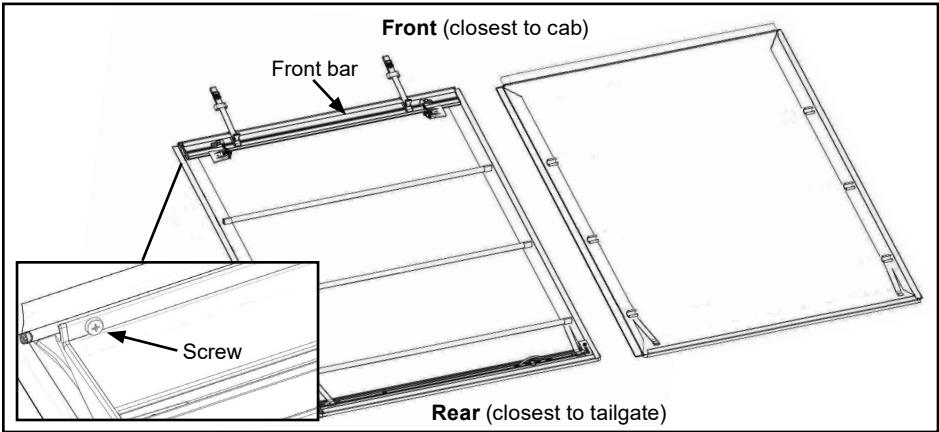


# 1: REMOVING OLD VINYL COVER (Continued)

B. Unroll cover on a flat surface with bars and bows facing up. Place new vinyl on clean smooth work area next to old vinyl with exterior side facing down. Match tailgate end of new vinyl to tailgate end of old vinyl.



C. At each end of front bar, remove and save Phillips screws. These screws hold the vinyl tight after assembly.



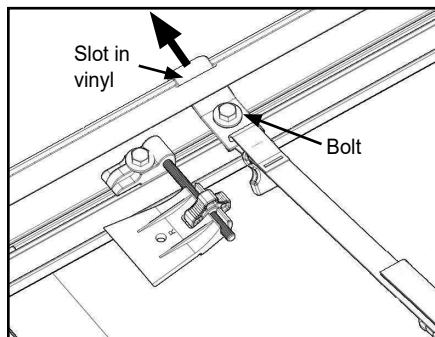
# 1: REMOVING OLD VINYL COVER (Continued)

D. Determine how storage straps attach to cover. Typically, storage straps are bolted, screwed or snapped on front bar.

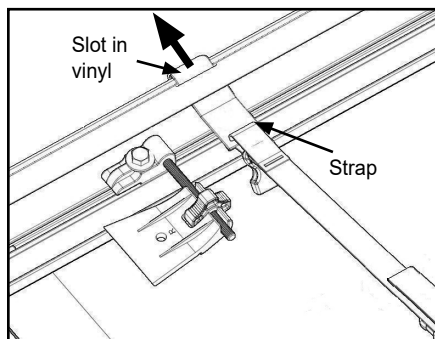
**NOTE:** Before removing storage straps, observe and record how they are positioned for ease of reinstallation.

Depending how storage straps are mounted, perform one of the following:

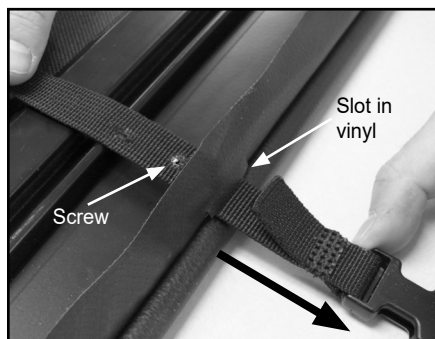
**Bolt on:** Remove bolt on each storage strap, then pull through slot in vinyl. Save bolts, washers and straps for later.



**Snap on:** Pull each storage strap up until free from bar, then pull through slot in vinyl. Save straps for later.

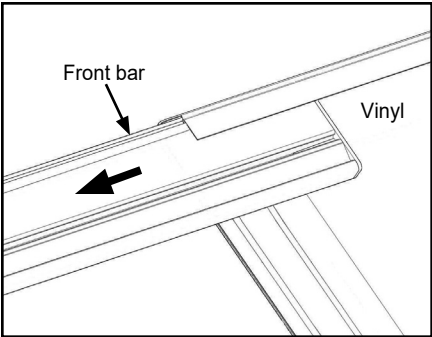


**Screw on:** Remove screw on each storage strap, then pull through slot in vinyl. Save screws and straps for later.



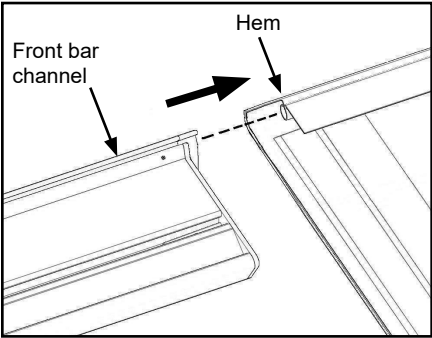
# 1: REMOVING OLD VINYL COVER (Continued)

E. Remove bar by sliding off vinyl as illustrated.

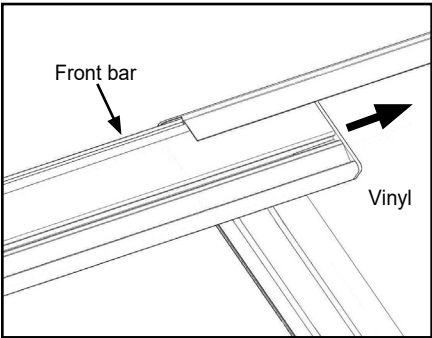


# 2: INSTALLING NEW VINYL COVER

A. Align front bar channel with front hem on new vinyl in same position as old vinyl. Carefully guide bar onto new vinyl.

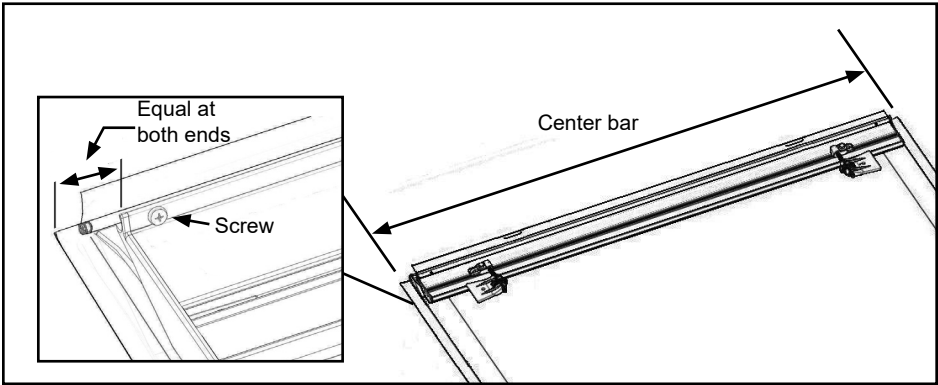


B. Continue sliding bar until centered. Pull slack or wrinkles out of vinyl while keeping bar centered.

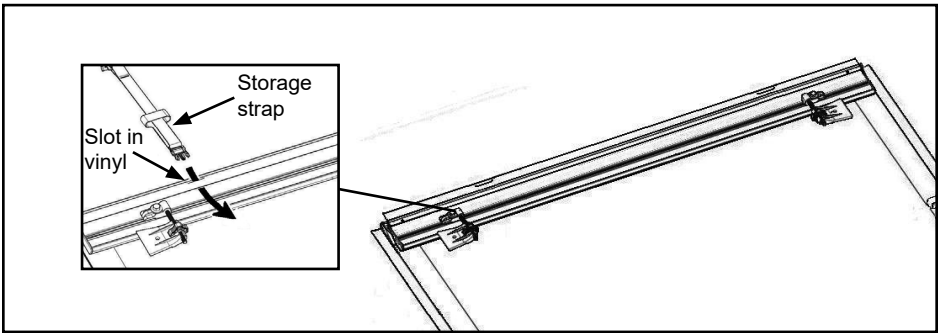


## 2: INSTALLING NEW VINYL COVER (Continued)

C. Pull vinyl tight (it should stretch an additional 1/2"), then center bar and reinsert Phillips screws (1 at each end, removed in Step 1C) back in their original holes. Vinyl should be tight from side to side (no wrinkles) and extend equally at both ends of bar. If needed, make adjustments.



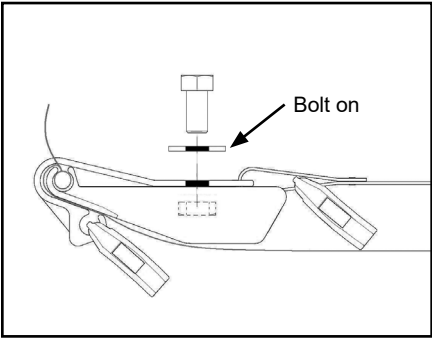
D. Insert storage straps through factory cut slots in vinyl.



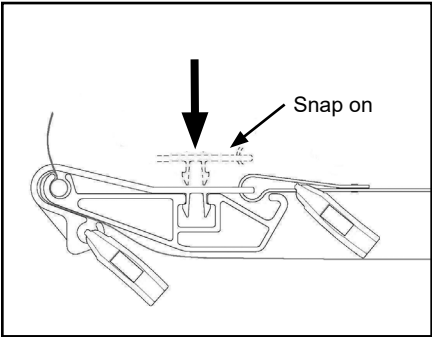
## 2: INSTALLING NEW VINYL COVER (Continued)

Depending on storage strap mounting type, perform one of the following:

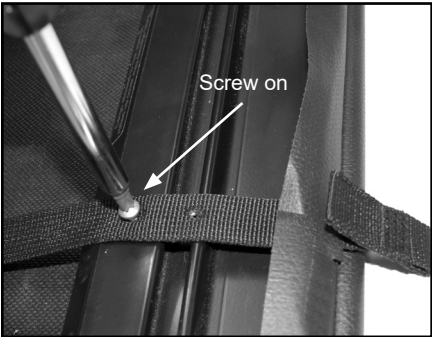
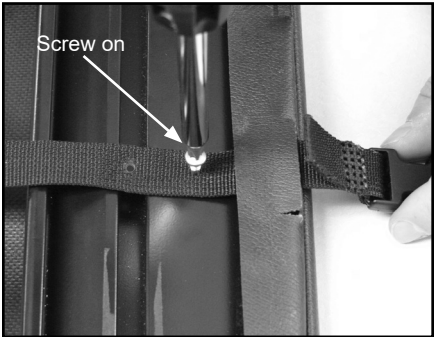
**Bolt on:** Align nut and storage straps in channel, then tighten bolts.



**Snap on:** Carefully align snap on tabs with groove in bar and gently snap in place.



**Screw on:** Align storage straps with existing holes, then tighten screws.





## 2: INSTALLING NEW VINYL COVER (Continued)

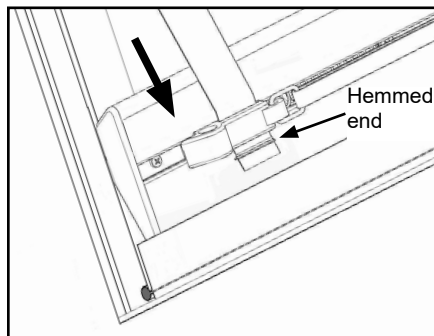
E. Note how rear straps attach to rear bar then detach them. Rear straps are bolted to rear bar or slide through slots in Slide Locks or latches.

F. Repeat Step 1C to remove Phillips head screws on rear bar. Observe rear bar orientation on old vinyl. Slide bar off old vinyl and onto rear of new vinyl. Repeat fastening instructions in Steps 2B-C to reattach rear bar to vinyl.

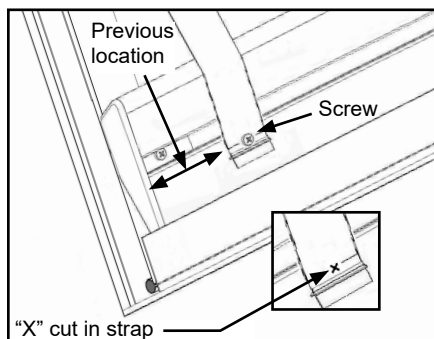
G. Reattach rear straps to rear bar. Rear straps on new cover are designed to be inserted straight through slots in Slide Locks or latches, see Typical Method below. If rear straps on old cover were bolted on, see Alternate Method below.

**Typical Method:** Insert rear straps straight through nylon Slide Locks or latches. Allow hemmed ends to keep straps engaged.

**NOTE:** Rear straps made with webbing will attach around rear bow.

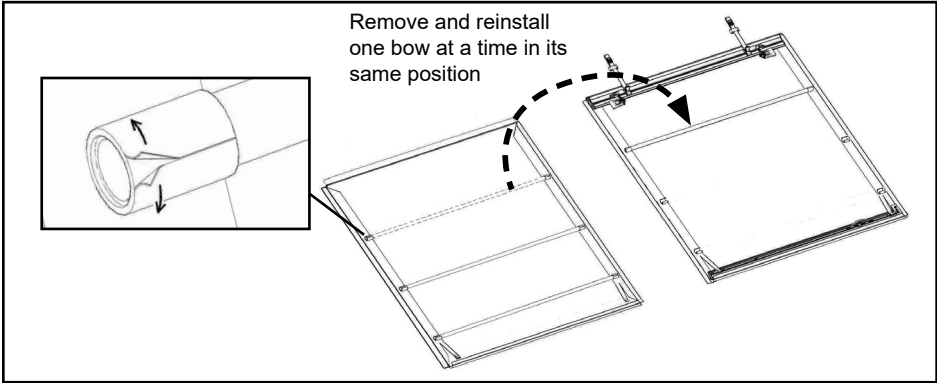


**Alternate Method:** If rear straps were bolted on, reinstall by noting previous mounting locations, cutting a small "X" in each rear strap (just enough to allow bolt or screw through) and mount with existing bolts or new screws (screws not included).

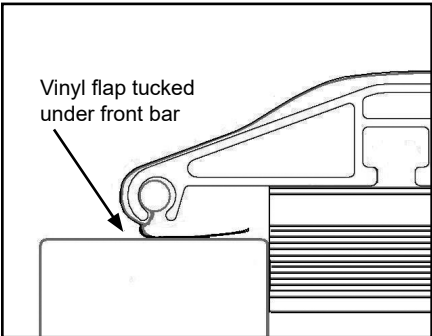


## 2: INSTALLING NEW VINYL COVER (Continued)

H. Bows are removed by peeling apart hook and loop at both ends of bows. Remove one bow at a time from old vinyl and install in same position on new vinyl. When done, inspect entire cover to ensure all existing hardware has been installed correctly on new vinyl.



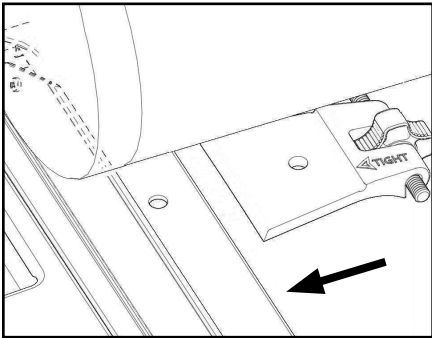
I. Turn cover over (finished side up) and roll using rear bar. Secure cover with storage straps. Set rolled cover flat on side rails behind cab with vinyl flap tucked behind cab with vinyl flap tucked under front bar.



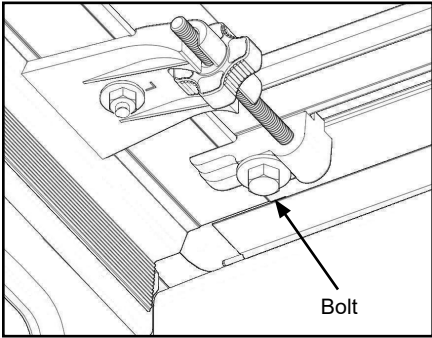
# 2: INSTALLING NEW VINYL COVER (Continued)

## Front tension adjuster

A. Slide tension adjuster over until both sections engage under side rail.



B. Align holes and insert bolt from top, secure with washer and nut. Repeat for tension adjuster on other side. Center bar between side rails.

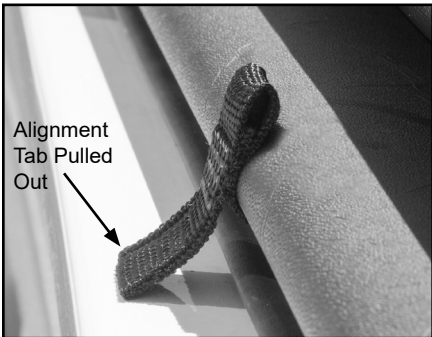
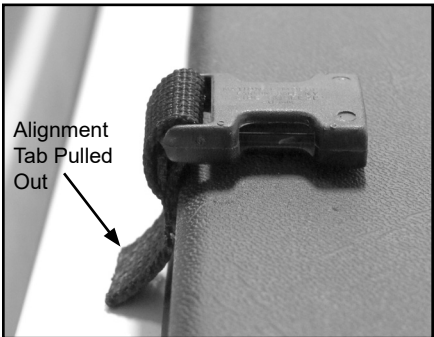
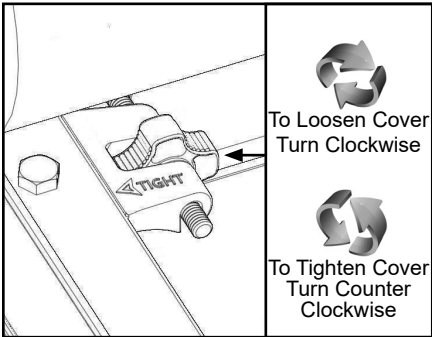


C. Tighten both bolts left loose earlier under front bar.

D. Close cover. Rear bar should snap down and cover should sound drum like when tapped. If too tight or too loose, adjust tension by rolling cover open and turning thumb-dials equally on both sides.

**NOTE:** Ensure latches fully engage side rails.

**NOTE:** If storage straps have alignment tabs, ensure they are pulled out.



# 2: INSTALLING NEW VINYL COVER (Continued)

## Rear tension adjuster

A. Engage springs on thumb wheels and slide thumb wheels under side rail, then slide front bar until thumb wheels are seated in notches in side rails.

B. Center bar between side rails, then fully tighten thumb wheels.

C. Close cover. Rear bar should snap down and cover should sound drum like when tapped. If too tight or too loose, adjust tension by rolling cover open and turning rear tension adjuster equally on both sides.

**NOTE:** If storage straps have alignment tabs, ensure they are pulled out.

