

FORD SUPER DUTY FRONT PLOW MOUNT KIT 40122 99 to 2000 (and some early 2001) F-250 THRU F-550

INSTALLATION INSTRUCTIONS

ITEMS IN THIS KIT

- | | |
|-----------------------|-----------------------------|
| 4 - 12mm x 65mm bolts | 2 - sideplates |
| 4 - 1/2 X 1-3/4 bolts | 2 - shim plates |
| 2 - 1/2 nuts | 1 - receiver cross member |
| 8 - lockwashers | 1 - hitch pin |
| 4 - spacers | 8 - flat washers (optional) |

- At bottom of bumper cut a notch into rear edge of the plastic. Hold side plate up and mark location. See Illustration 1 showing driver side. Do same on passenger side.
- Remove the flange nut at spring leaf connection and two upper bolts on shackle mount. Save the two upper nuts with clips. These are metric and will be reused with metric bolts supplied in kit.
- Place side plate over spring bolt and turn flange nut back on. From hitch kit use spacers and 12mm x 65mm bolt with lock washer and previously saved nut for upper locations. See Illustration 2 below. Use extra flat washers (supplied) for additional spacers if required. Leave bolts loose for now.
- Install the cross member between the side plates with the receiver under slung as shown below.
NOTE: On trucks with cast Iron shackles the shim plates are not used. Now securely tighten all nuts and bolts.

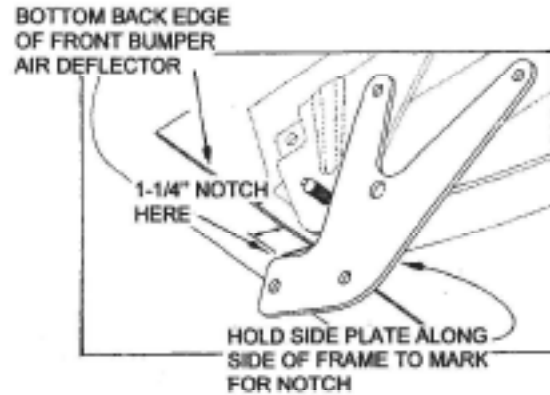
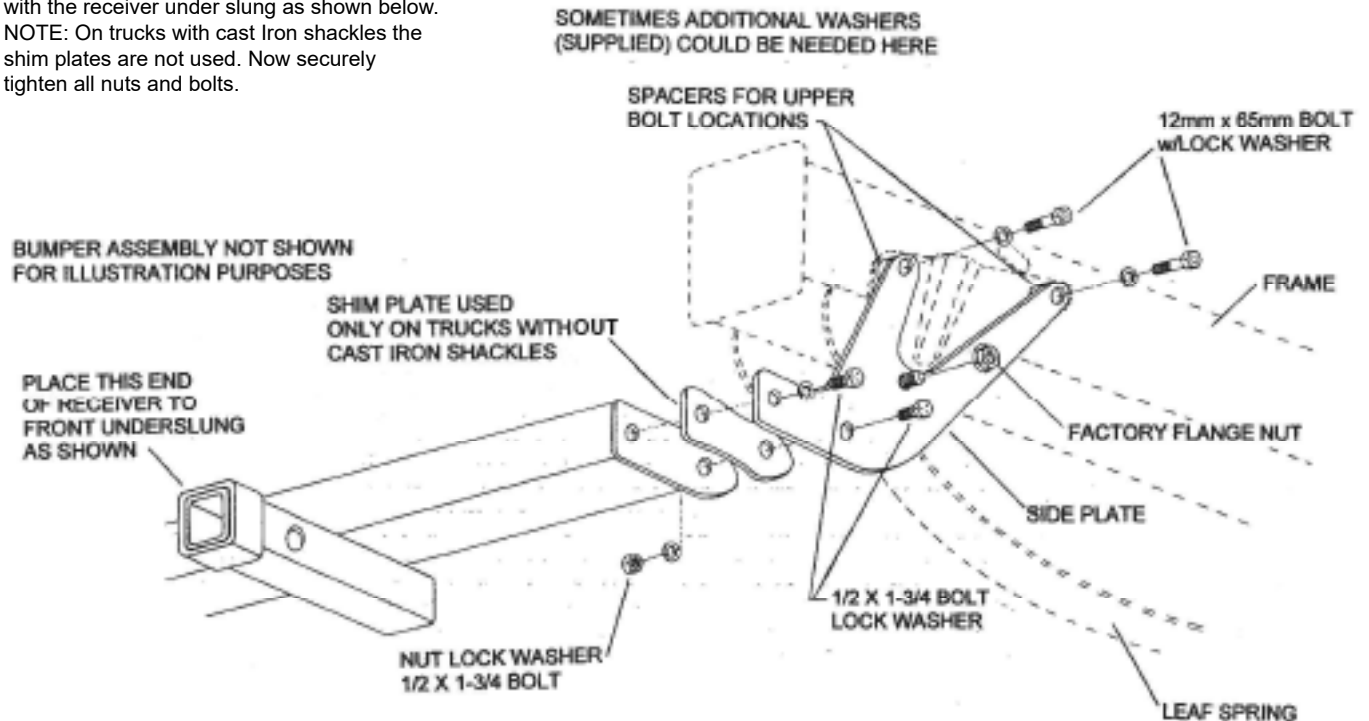


ILLUSTRATION 1



**VIEW FROM FRONT
DRIVERS SIDE**

ILLUSTRATION 2