2007-10 FORD EXPLORER SPORT TRAC

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

NOTICE TO INSTALLER/CONSUMER: These instructions supersede the side rail installation step found in the standard instructions. After side rails are installed, resume standard instructions.
PREPARATION

TOOLS NEEDED

- (1) 10 mm Box wrench
- (1) 10 mm Socket with inch-pound torque wrench
- (1) Protective eyewear
- (1) T-30 Torx wrench

⚠ CAUTION: Over torquing hardware may damage components. Do not use impact tools.

1. INSTALLING SIDE RAIL

A. This kit contains (4) long clamps and (2) short clamps that attach to existing threaded holes at front, middle and rear of box. Place side rail above indentation along inside of box wall. Use standard instructions for the correct height and position of side rail.

B. At front of box, install first long clamp using a new bolt, lock washer and flat washer. Turn bolt into existing threaded sleeve in box wall.

**NOTE:** Small round hole is not for assembly purposes. Always use elongated hole for bolting.
C. Near center of box remove existing T-30 Torx bolt and install short clamp using a new bolt, lock washer and flat washer.

D. At rear of box, install long clamp into existing threaded sleeve using a new bolt, lock washer and flat washer.

E. Repeat Step 1 to install side rail on opposite side.

F. Torque all clamps to 75 in-lbs.

G. For remaining cover installation, refer to standard instructions.