

ROLL UP TRUCK BOX COVER SPECIAL BOLT ON SIDE RAIL INSTRUCTIONS



2005-15 TOYOTA TACOMA

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

NOTICE TO INSTALLER/CONSUMER:

1. These instructions supersede the side rail installation step found in the standard instructions. After side rails are installed, resume standard instructions.
2. Adjustable factory tie down cleats are not compatible with cover.
3. Side rails in this kit mount to box with special bolts instead of clamps shown in standard instructions.

PREPARATION

TOOLS NEEDED

- (1) 5/32" Allen wrench
- (1) Protective eyewear
- (1) T-30 Torx wrench

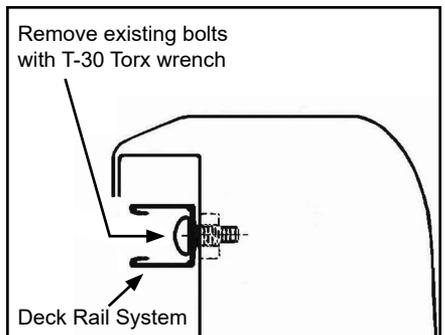
⚠ CAUTION: Over torquing hardware may damage components. Do not use impact tools.

1. REMOVING EXISTING HARDWARE

A. Remove plug from the end of Deck Rail System.



B. Remove all existing bolts fastening channel to inside of box with T-30 Torx wrench.

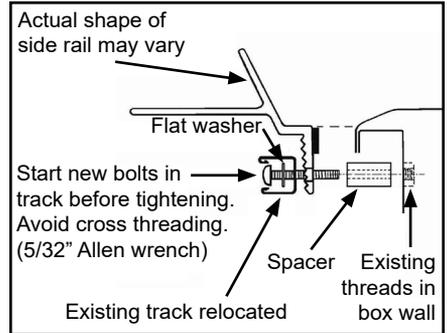


2. INSTALLING SIDE RAILS

A. Align channel and side rail holes with box holes.

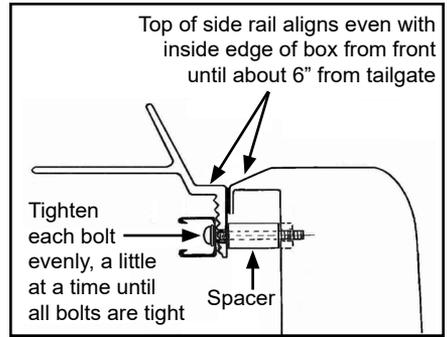
▲ CAUTION: Use 5/32" Allen wrench to reattach track and side rail to box using new bolts with flat washers and spacers. Carefully turn each bolt to avoid cross threading.

After all bolts have been started, proceed to next step.



B. Finish tightening each bolt evenly a little at a time until all bolts are fully tight.

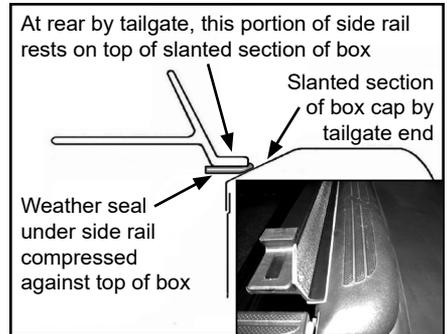
NOTE: Observe illustrations for how side rail fits against inside edge of box.



C. For the last 6" at tailgate end, side rail tightens against slanted edge of box.

D. Repeat Steps 1 and 2 to install side rail on opposite side.

IMPORTANT: Lower leg on side rail is notched out at rear to compensate for slanted shape of box near tailgate. As side rail is bolted tight, it will seal against the slanted area. Ensure weather seal under side rail is adhered evenly before it compresses against box.



Tip: Be aware, the tension adjuster plate is intended to fit between Deck Rail System and the side rail. To ease bolting tension adjusters to side rails, loosen front side rail fastener, position tensioner plate in place and then retighten front fastener.

E. For remaining cover installation, refer to standard instructions.

