## 9/24/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT \& 500 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS. MAX. LINE PULL.
***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

| Parts List |  |  |  |
| :---: | :---: | :--- | :--- |
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | $1 / 2 "$ | FISHWIRE TOOL |
| 2 | 8 | $1 / 2-13 \times 11 / 2$ | CARRIAGE BOLT |
| 3 | 6 | CM-SP12 | $.250 \times 1.00 \times 2.00 "$ SQUARE HOLE SPACER |
| 4 | 2 | CM-SP6 | $.250 \times 1.00 \times 3.00 "$ SQUARE HOLE SPACER |
| 5 | 8 | HFN 1213 | HEX FLANGE NUT |

INSTALLATION STEPS
Note: If vehicle has front air dam, a 2 " x 2 " piece will have to be trimmed, or remove the air dam completely.

1) Remove bumper bolts or bolt plate at the end of the frame as well as the bolt and U-nut holding the bumper support to the angled section of the frame.
2) Place receiver into position and loosely fasten at the front holes with the hardware provided.
3) If middle hole of hitch is not present on the frame, use hitch as a template and drill a 17/32" hole in both frame rails.
4) Fishwire remaining hardware into the specified locations.
5) Torque $3 / 8^{\prime \prime}$ fasteners to $45 \mathrm{lb}-\mathrm{ft}$.

Torque 7/16" fasteners to $70 \mathrm{lb}-\mathrm{ft}$.
Torque 1/2" fasteners to $110 \mathrm{lb}-\mathrm{ft}$.
Torque 5/8" fasteners to $210 \mathrm{lb}-\mathrm{ft}$.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

