### Installation Steps

**Note:** If vehicle has front air dam, a 2" x 2" piece will have to be trimmed, or remove the air dam completely.

1. Remove bumper bolts or bolt plate at the end of the frame as well as the bolt and U-nut holding the bumper support to the angled section of the frame.

2. Place receiver into position and loosely fasten at the front holes with the hardware provided.

3. If middle hole of hitch is not present on the frame, use hitch as a template and drill a 17/32" hole in both frame rails.

4. Fishwire remaining hardware into the specified locations.

5. Torque 3/8" fasteners to 45 lb-ft.
   
   Torque 7/16" fasteners to 70 lb-ft.
   
   Torque 1/2" fasteners to 110 lb-ft.
   
   Torque 5/8" fasteners to 210 lb-ft.

**Periodically check this receiver hitch to ensure that all fasteners are tight and that all structural components are sound.**

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**Parts List**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>1/2&quot;</td>
<td>FISHWIRE TOOL</td>
</tr>
<tr>
<td>2</td>
<td>8</td>
<td>1/2-13 x 1 1/2</td>
<td>CARRIAGE BOLT</td>
</tr>
<tr>
<td>3</td>
<td>6</td>
<td>CM-SP12</td>
<td>.250 x 1.00 x 2.00&quot; SQUARE HOLE SPACER</td>
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<tr>
<td>4</td>
<td>2</td>
<td>CM-SP6</td>
<td>.250 x 1.00 x 3.00&quot; SQUARE HOLE SPACER</td>
</tr>
<tr>
<td>5</td>
<td>8</td>
<td>HFN 1213</td>
<td>HEX FLANGE NUT</td>
</tr>
</tbody>
</table>

**Hitch Weight:** 37 lbs.

**Install Time:** 45 minutes

**Install Notes:**
- Drilling may be required
- May require cutting or removal of air dam