**Parts List**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>QTY</th>
<th>PART NUMBER</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>2</td>
<td>1/2-13 x 1 1/2</td>
<td>CARRIAGE BOLT</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>1/2&quot;</td>
<td>FISHWIRE TOOL</td>
</tr>
<tr>
<td>3</td>
<td>2</td>
<td>CM-SP40</td>
<td>.188 x 1.00 x 3.00&quot; SQUARE HOLE SPACER</td>
</tr>
<tr>
<td>4</td>
<td>2</td>
<td>HFN 1213</td>
<td>HEX FLANGE NUT</td>
</tr>
<tr>
<td>5</td>
<td>2</td>
<td>CM-SP42</td>
<td>.250 x 2.00 x 2.00&quot; ROUND HOLE SPACER</td>
</tr>
</tbody>
</table>

**FISHWIRE TECHNIQUE**

- Insert coiled end of fishwire tool through hitch mounting hole in vehicle frame rail, and out the access hole. Pass coiled end of fishwire through spacer and thread bolt into coil. Kink wire to keep spacer separate from bolt as shown. Pull fishwire, spacer, and bolt through frame and out mounting hole. Use fishwire to guide step through mounting and prevent loss of bolt / spacer inside frame rail. 

**INSTALLATION STEPS**

1. Support front bumper with jackstands or similar to prevent bumper from falling during installation.
2. Remove hex nuts from existing bumper bolts that attach bumper mounting brackets to frame.
3. Install spacers over lower bumper bolts, lift hitch into position and reinstall nuts removed in STEP 2.
4. Using holes in hitch flanges as a template, mark and center punch the underside of the frame.
5. Remove hitch from vehicle.
6. Using a 1 1/8" diameter hole saw, drill holes in underside of frame at positions marked in STEP 4. 
   **Note:** Some models have and access hole that can be enlarged with a die grinder, see above. If this is done drill a 9/16" hole at positions marked in STEP 4.
7. Fishwire carriage bolts and spacers through drilled hole or enlarged access hole from STEP 6. 
   (See FISHWIRE TECHNIQUE above.)
8. Raise hitch into position and secure with flange nuts as shown.
9. Install spacers and existing bumper bolts as shown and secure with existing nuts.
10. Torque all fasteners to 110 lb-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**
FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

WARNING: Exceeding GAWR may overload the front axle and/or suspension. This could result in accident, property damage and personal injury.

2) Reposition front mounted license plate if obstructed.

3) Do not obstruct vehicle lights.

4) Allow free air flow into grille opening.

5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.

6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.

7) Do not obstruct driver view.

VEHICLE RECOVERY AND WINCHING TIPS

1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

WARNING: NEVER use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

2) Observe winch manufacturer's recommendations, cautions and warnings.

3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

CAUTION: Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.

RATING

For Maximum line pull rating, winch cable must not exceed:
- 15 degree angle up or down from horizontal (See Figure 2).
- 45 degree angle left or right from straight ahead (See Figure 3).

CAUTION: Exceeding the maximum line pull rating may over load winch, winch mount, and/or front mounted receiver.