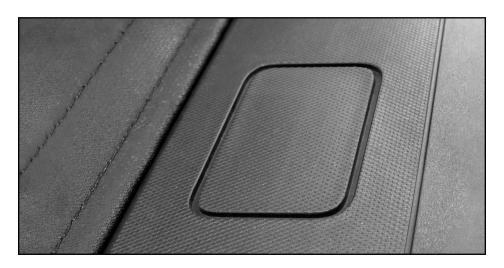
TRUCK BED RACK SPECIAL STAKE POCKET INSTRUCTIONS



2024-ON CHEVY SILVERADO/GMC SIERRA EV

Read and follow these special instructions along with the standard instructions carefully before installing truck bed rack or rails.

NOTICE TO INSTALLER: Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read these instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Protective eyewear
- Drill with 3/8" bit
- Rachet with 9/16" socket

NOTE: Hardware appearance and components may vary.

NOTE: Box or stake pocket appearance may vary.

A CAUTION: Over tightening hardware may damage components.

1: PREPARING RAILS

A. Refer to Step 1 in the standard instructions to prepare rails.

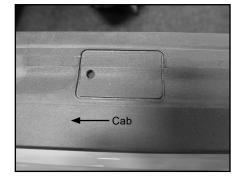
2: PREPARING STAKE POCKETS

IMPORTANT: Underside of stake pockets have (2) holes. Ensure to drill through correct hole.



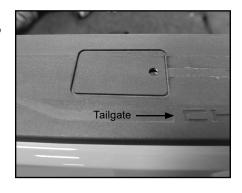
A. On one side at front stake pocket, from underneath box rail drill 3/8" hole through hole closest to cab of stake pocket cover.





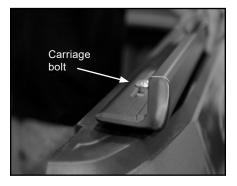
2: PREPARING STAKE POCKETS (Continued)

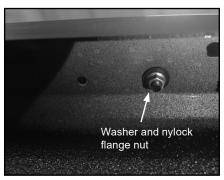
- B. At rear stake pocket, from underneath box rail drill 3/8" hole through hole closest to tailgate of stake pocket cover.
- C. Repeat Step 2 for opposite side.



3: INSTALLING RAIL

A. On one side, place rail on bed cap. Insert carriage bolts through holes in stake pockets, then secure with washer and nylock flange nut.





- B. Repeat for opposite side.
- C. For remaining truck rack installation, refer to standard instructions.