

FRONT MOUNT KIT INSTALLATION INSTRUCTIONS



2023-ON CHEVY COLORADO/GMC CANYON

NOTICE TO INSTALLER: Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read instructions. Save these instructions for future reference.

PREPARATION

⚠ CAUTION: Front Mount is rated for SNOWSPORT® Utility Plow use only!

TOOLS NEEDED

- Ratchet with 13 mm, 9/16" sockets and T15 Torx bit
- Flathead screwdriver
- Tape measure
- Marking pen
- Ft-lb torque wrench
- Utility knife
- Protective eyewear

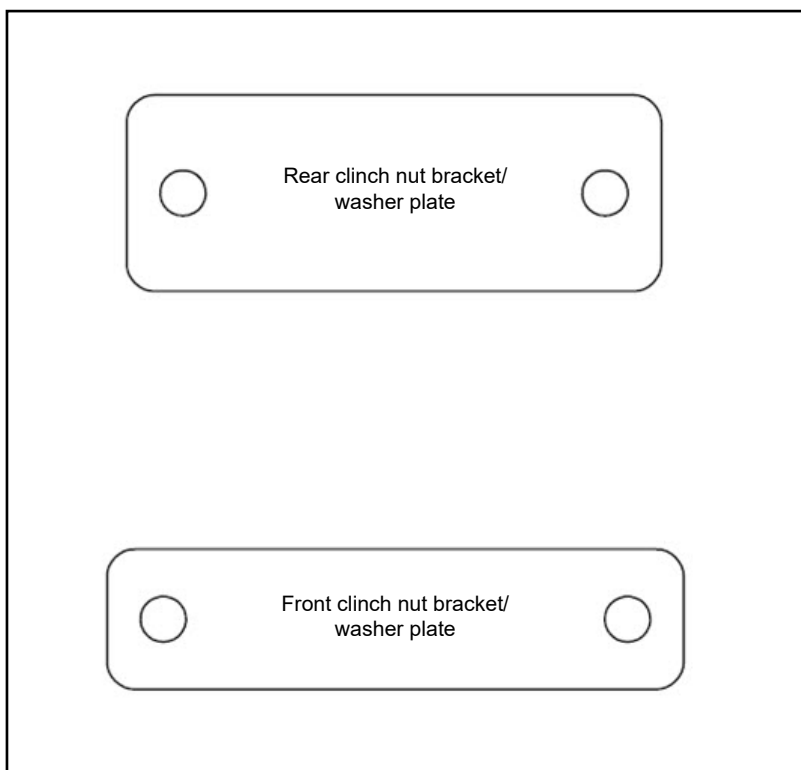
NOTE: Hardware appearance and components may vary.

⚠ CAUTION: Over torquing hardware may damage components.

⚠ CAUTION: Always exercise caution when using a utility knife.

NOTE: Periodically inspect hardware and components, perform maintenance as required.

NOTE: 4-3/4" clinch nut brackets and washer plates are for rear bolting locations, 5-1/8" clinch nut brackets and washer plates are for front bolting locations.



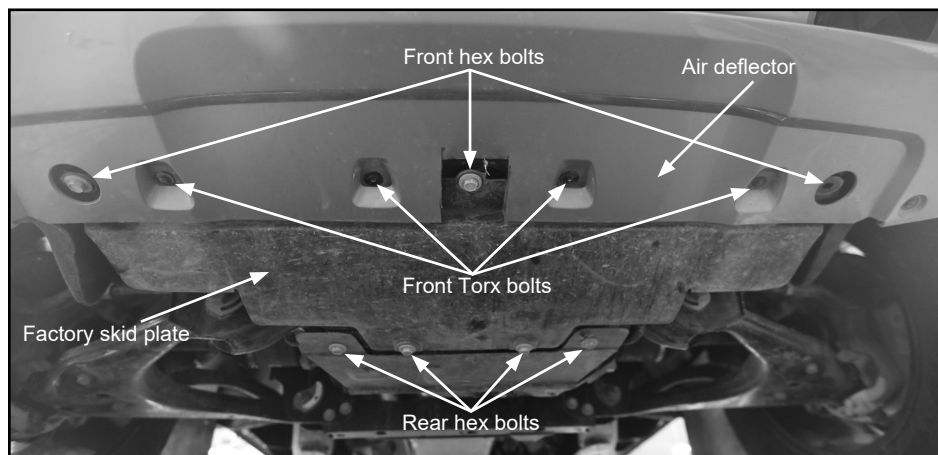
1: PREPARING FOR INSTALLATION

A. Using a ratchet with a 13 mm socket, remove (3) front hex bolts securing factory skid plate and air deflector.

B. Using a ratchet with a T15 Torx bit, remove (4) front Torx bolts securing factory skid plate and air deflector.

C. Using a ratchet with a 13 mm socket, remove (4) rear hex bolts securing factory skid plate, then remove.

NOTE: Installer should return factory skid plate and hardware to owner.

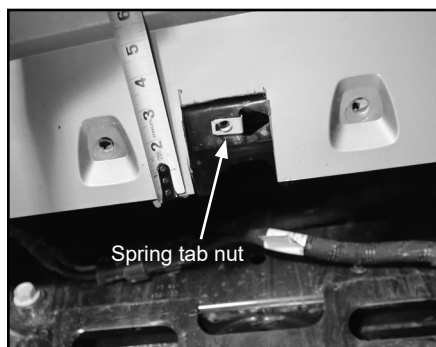


D. Measure and mark a 3" x 2-1/2" rectangle centered on air deflector.

E. Using a utility knife, cut out rectangle in air deflector to allow clearance for front mount.

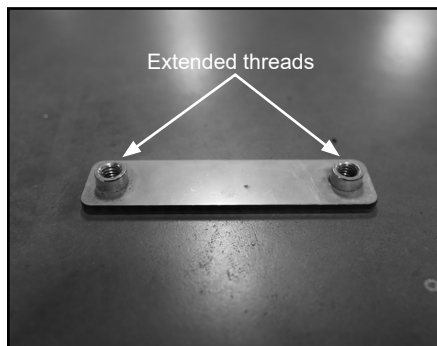
IMPORTANT: Always cut away from yourself and others.

F. Using a flathead screwdriver, remove spring tab nuts from all bolt locations.



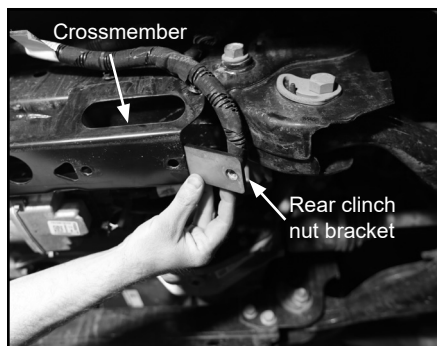
2: INSTALLING FRONT MOUNT

IMPORTANT: Ensure extended threads on clinch nut brackets face up.



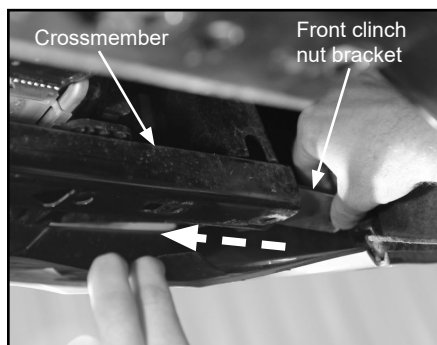
A. On one side, slide rear clinch nut bracket into crossmember.

B. Repeat on opposite side.



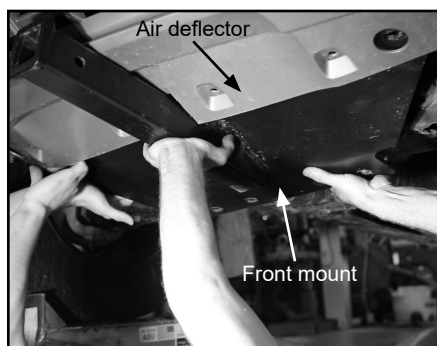
C. On one side, slide front clinch nut bracket into crossmember.

D. Repeat on opposite side.



NOTE: We recommend performing this step with two people.

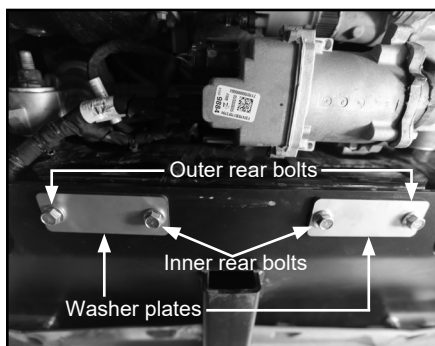
E. Lift front mount into position, then slide front mount forward over air deflector.



2: INSTALLING FRONT MOUNT (Continued)

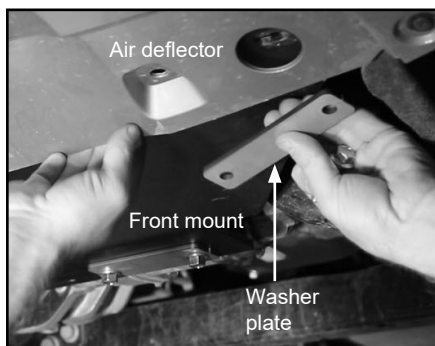
F. Place washer plate on bolt. On one side, start outer rear bolt, then start inner rear bolt.

G. Repeat for opposite side.



H. On one side, while pulling down on air deflector, place washer plate between air deflector and front mount.

I. Repeat on opposite side.

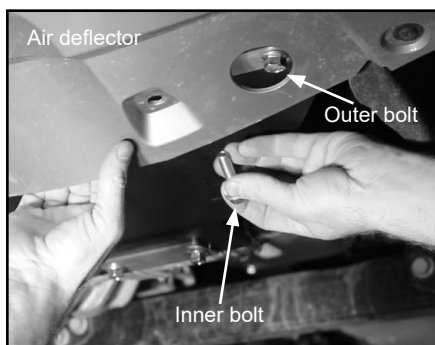


J. On one side, start outer front bolt, then start outer bolt on opposite side.

NOTE: Inner bolt hole is hidden under air deflector, bolt does not go through inner hole in plastic.

K. While pulling down on air deflector, insert inner front bolt through washer plate, then start bolt.

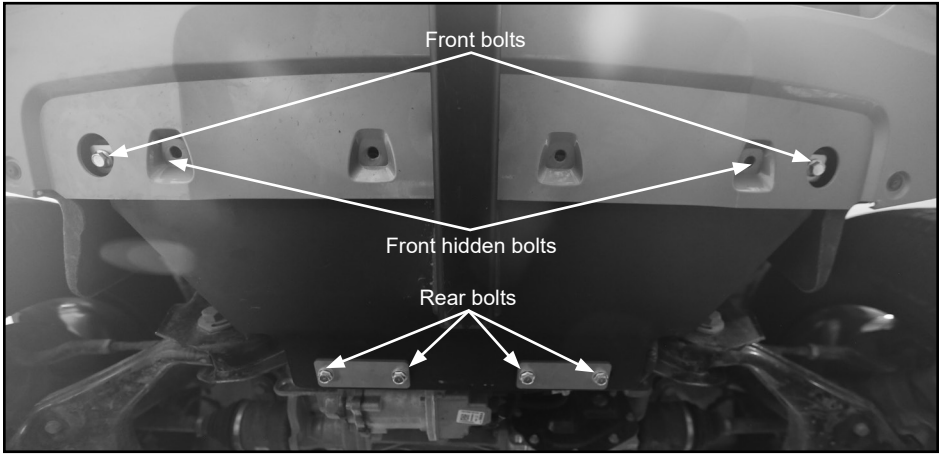
L. Repeat Step 2K for opposite side.



2: INSTALLING FRONT MOUNT (Continued)

M. Torque both outer rear bolts to 45 ft-lbs, then torque inner rear bolts to 45 ft-lbs.

N. Torque both outer front bolts to 45 ft-lbs, then torque inner front hidden bolts to 45 ft-lbs.



IMPORTANT: Re-torque bolts after first use.

