

ROLL UP TRUCK BOX COVER SPECIAL SEAL INSTRUCTIONS



2024-ON CHEVY SILVERADO/GMC SIERRA EV WITH MIDGATE

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

PREPARATION

TOOLS NEEDED

- Marking pen
- Scissors
- Tape measure
- Protective eyewear

IMPORTANT: Seal application areas should be clean, dry and prepped with alcohol pad.

NOTE: For best adhesion, ensure air and surface temperatures are above 60° F.

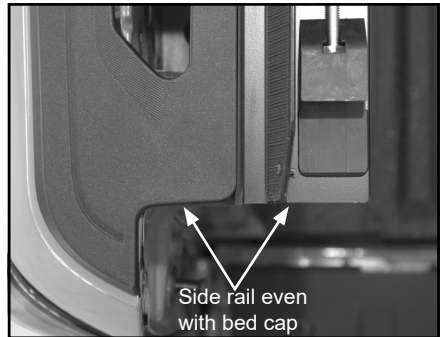
NOTE: Hardware appearance and components may vary.

▲ CAUTION: Before using primer, read and understand all directions, warnings and precautions. For more information, visit primer manufacturer's website.

▲ DANGER: Highly flammable liquid and vapor. Do not use or store primer near fire or flame. Use in well ventilated area. No smoking. Avoid contact with eyes. Do not breathe vapor. Keep out of reach of children. Wear protective gloves and eye/face protection. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. May cause drowsiness or dizziness.

1: INSTALLING WEATHER SEAL

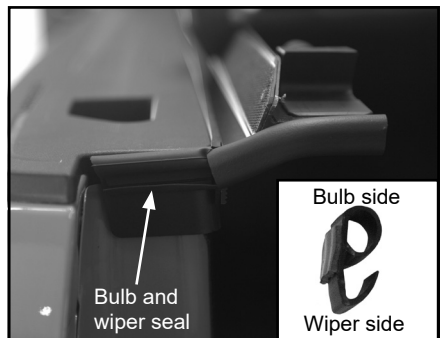
A. Follow Steps 1 and 3 in standard instructions to install side rails. Ensure to align side rails with bed cap at the tailgate.



B. Ensure end of bed cap is clean, wipe rear surface of bed cap with alcohol pad.

IMPORTANT: Save alcohol pad for later use.

C. Peel paper back on bulb and wiper seal. With bulb side up, align and adhere seal to end of bed cap, ensuring seal contacts side of bed and seal on side rail. Trim excess seal. Firmly press adhesive along seal.



1: INSTALLING WEATHER SEAL (Continued)

NOTE: With a spray-in bed liner, better adhesion is possible by smoothing surface and applying an adhesion promoter.

D. At front of box, wipe vertical surface of bed cap with alcohol pad. Cut bulb and wiper seal to 1-1/4". With bulb side up, align and adhere seal adhesive flush with bed cap, ensuring seal contacts cab fairing and side rail. Firmly press adhesive along seal.

E. Repeat Steps 1B-D to install seal on opposite side rail.

F. Wipe vertical surface of midgate above lip of midgate and cab fairing with alcohol pad. Shake primer, squeeze at black dot to start liquid flow, then prime vertical surface of midgate and cab fairing and allow to dry.

NOTE: Refer to primer manufacturers website for dry time.

G. Starting at one end of midgate, peel protective backing as you go. Align and adhere seal gasket along vertical surface of midgate from edge to edge. Trim excess seal. Firmly press adhesive along seal.

H. Align seal gasket on cab fairing in front of side rail so seal is flush at top and contacts bed cap bulb and wiper seal and midgate seal gasket, then cut to length. Adhere seal gasket and firmly press adhesive along seal.

I. Repeat Steps 1G-H for opposite side.

For remaining cover installation, refer to standard instructions.

