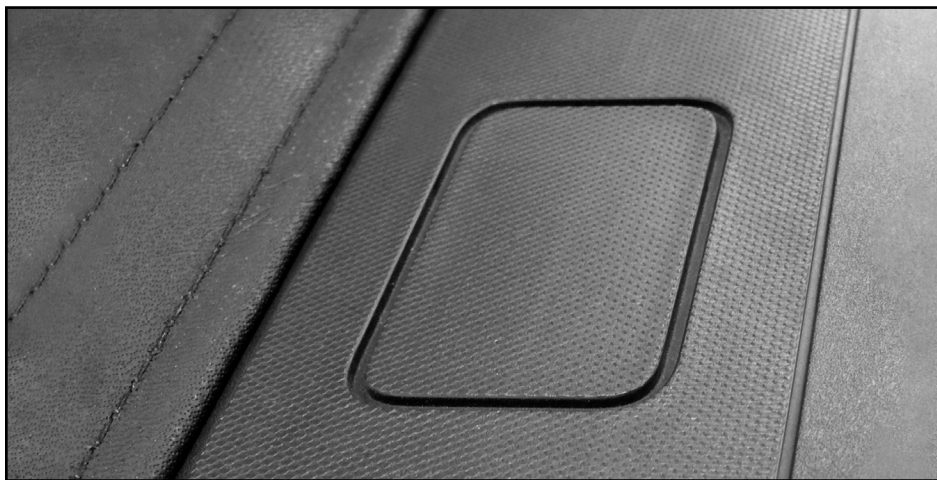


TRUCK BED RACK SPECIAL STAKE POCKET INSTRUCTIONS



2023-ON CHEVY COLORADO/GMC CANYON

Use these instructions to locate and trim stake pockets to prepare them for truck bed rack clamping hardware.

NOTICE TO INSTALLER: Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read these instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Protective eyewear
- Utility knife
- Ratchet with 9/16" socket
- 9/16" Wrench
- Side cutter

NOTE: Hardware appearance and components may vary.

NOTE: Box or stake pocket appearance may vary.

NOTE: Brackets with square holes are for rear stake pockets.

▲ CAUTION: Over tightening hardware may damage components.

SAFETY INFORMATION

- Always exercise caution when using a utility knife.
- Always cut away from yourself and others.

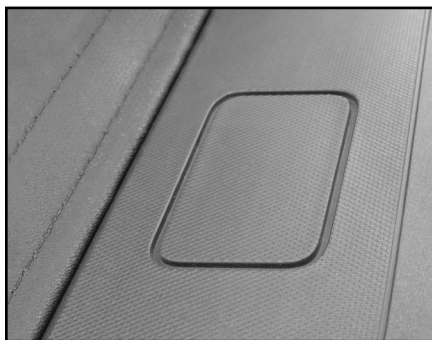
NOTE: Check if your vehicle has removable stake pocket covers before proceeding.

1: PREPARING RAILS

A. Refer to Step 1 in the standard instructions to prepare rails.

2: PREPARING FRONT STAKE POCKET

B. Using a utility knife, carefully cut out front stake pocket and remove plastic piece.



2: PREPARING FRONT STAKE POCKET (Continued)

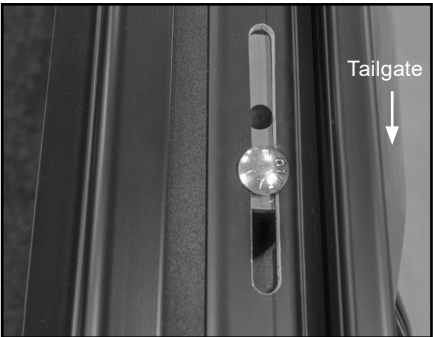
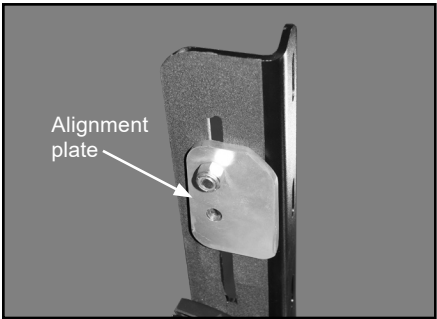
C. Place foam into front stake pocket.



3: INSTALLING RAIL

A. Orient alignment plate with rear stake pocket. Secure to bottom of rack rail with carriage bolt and lock nuts in hole closest to tailgate.

NOTE: Do not tighten completely, alignment plate should be able to slide along rack rail.

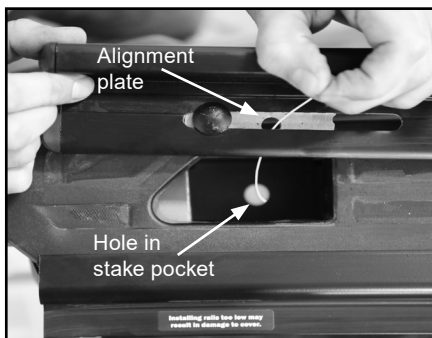


B. Place rack rail on bed rail with alignment plate in rear stake pocket.

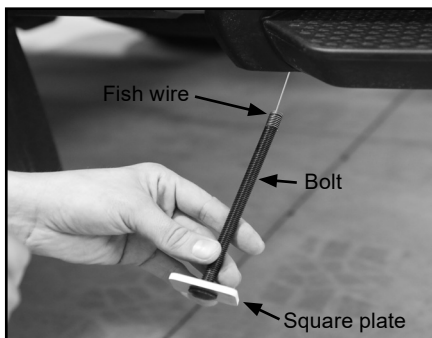


3: INSTALLING RAIL (Continued)

C. Insert fish wire through remaining hole in alignment plate, then through hole in stake pocket.



D. Thread bolt with square plate onto fish wire from under truck.



E. Pull fish wire up so bolt is accessible from top, then remove fish wire while holding bolt. Place flat washer and serrated flange nut on bolt, fully tighten.

TIP: Use side cutter or similar tool to hold bolt threads while starting nut.

F. Refer to standard instructions to install rack rail to front stake pocket.

G. Repeat Steps 2-3 to install rack rail on opposite side.

H. For remaining rack installation, refer to standard instructions.

