



FRONT GLASS WINDOW INSTALLATION

NOTICE TO INSTALLER: Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Ratchet with 9/16" socket
- Protective eyewear

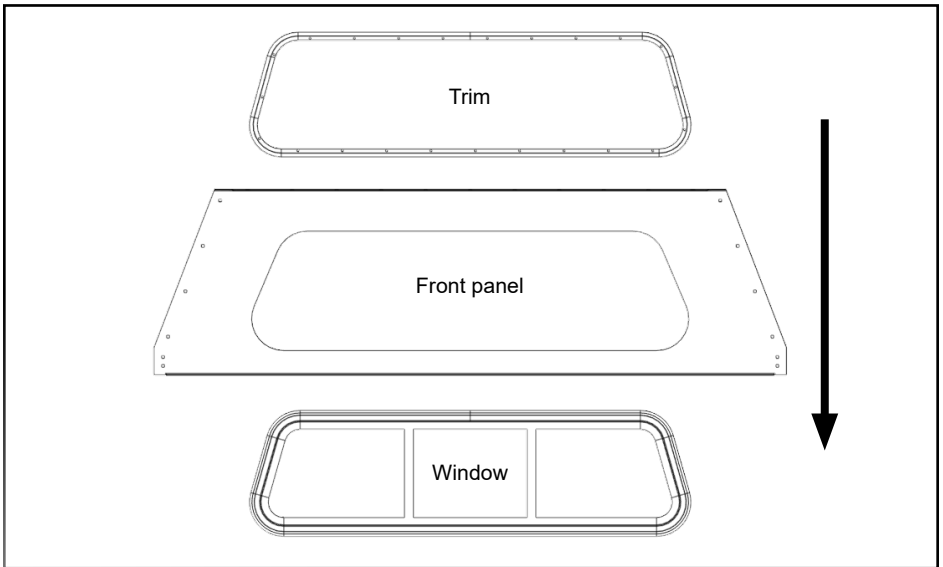
NOTE: Front glass window is not compatible with DURACAP™ QUEST™ or Toyota Tundra.

NOTE: Remove front pass through gasket if already installed.

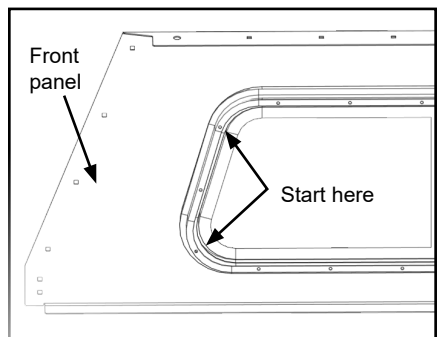
⚠ CAUTION: Over tightening hardware may damage components.

1: INSTALLING FRONT GLASS WINDOW

A. Place window with seal facing up on flat work area. Set front panel on window, then place window trim on top of window.



B. Secure (4) self-piercing hex screws with washers starting at corner screw locations. Adjust as necessary, then secure remaining self-piercing hex screws with washers.



OPERATING FRONT GLASS WINDOW

TILT DOWN

- A. To open, release (2) latches on front glass window, then lower window.
- B. To close, lift window up, then secure with (2) latches.



SLIDE

- A. To open, slide window towards driver side.
- B. To close, slide window towards passenger side.



