

## SPRING ARM WITH CHAIN COLLAR ADAPTER KIT

Use these instructions to install collar adapter kit. Read and follow these instructions along with the standard instructions carefully before installing or using ROLTEC® Electric Tarp Conversion.

**NOTICE TO INSTALLER:** Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. If you have questions or problems, call customer service. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read operating, maintenance and safety sections. Save these instructions for future reference.

# PREPARATION

## TOOLS NEEDED

- 1/2" Wrench
- Ratchet with 1/2" Socket
- Phillips screwdriver
- Protective eyewear
- Ladder

**⚠ CAUTION:** Over tightening hardware may damage components.

**NOTE:** Hardware appearance and components may vary.

**⚠ CAUTION:** To avoid galling of stainless steel hardware, use anti-galling spray, grease or lubricant on threads and avoid high speed when fastening. Do not use impact tools for stainless steel hardware.

## SAFETY INFORMATION

Do not install or use this product without reading and understanding these instructions. Only allow people who know and understand the safety rules to use this system.

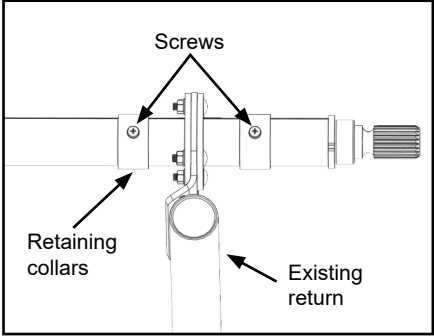
- Be aware the front and rear arms move during operation. Ensure people and objects are clear of tarp system before and during operation.
- Do not use front or rear arms as a step.
- Always use caution when operating tarp.
- Disconnect power before servicing system or electrical components.
- Ensure tarp is fully open before unloading or loading.
- Do not operate tarp with box hoisted in elevated position.
- Remove snow or debris from top of tarp system before operating.
- End caps must be free from commodity. Commodity should not be piled higher than end caps.
- Ensure tarp system is fully open or fully closed before operating vehicle at highway speeds.
- Instruct everyone who will operate this tarp on the proper procedures.
- Do not directly spray electric motor or connections with a pressure washer.

# 1: REMOVING REAR RETURN SYSTEM

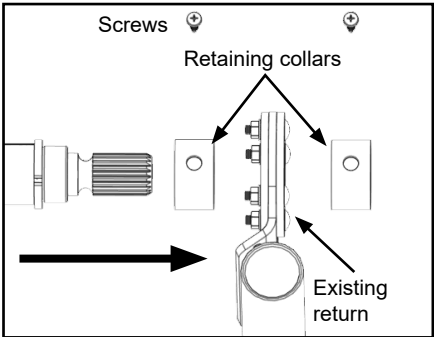
**⚠ WARNING:** When removing return system under pressure, always use caution and assistance from another person. Before attempting to remove return system, always move arm to position with least amount of tension.

**IMPORTANT:** Disconnect power before servicing system or electrical components.

A. Move tarp to position with least amount of tension on return system, then remove return system.



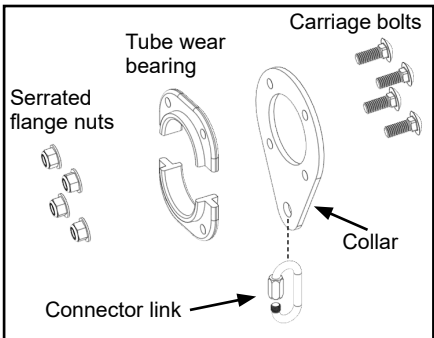
B. Process may vary based on return type.



# 2: INSTALLING COLLAR ADAPTER KIT

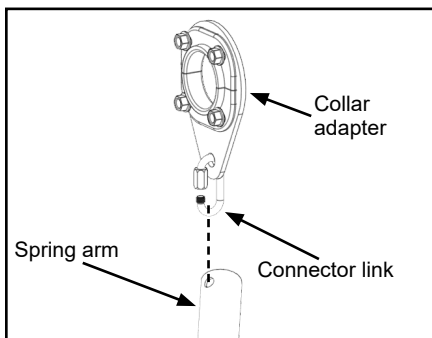
A. Assemble tube wear bearing to collar with (4) carriage bolts and serrated flange nuts. Ensure serrated flange nuts are on tube wear bearing side. Turn nuts tight, do not over tighten.

B. Attach connector link to collar adapter.

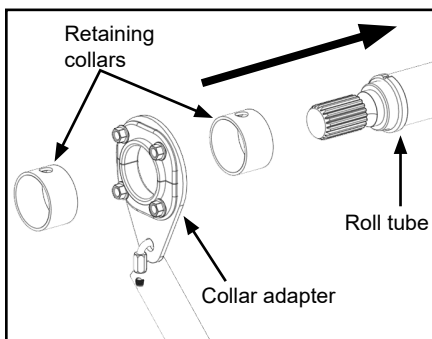


## 2: INSTALLING COLLAR ADAPTER KIT(Continued)

C. Attach collar adapter to spring arm by inserting connector link into spring arm. Thread connector link to secure.



D. Slide one retaining collar onto roll tube, then slide collar adapter and remaining retaining collar onto roll tube.



E. Center collar adapter between existing holes from removing original retaining collars, then secure retaining collars with screws using existing holes.

