



bolts

SLOTTED TIE DOWN INSTRUCTIONS

PEOLIDEMENT: ADAPACTM Pails with mounting

REQUIREMENT: ADARACTM Rails with mounting

cyannels

TOOLS: Protective eyewear, Phillips screwdriver, ft-lbs torque wrench and 9/16" socket

▲ WARNING: Each tie down bracket has a maximum

load capacity of 50 lbs. DO NOT EXCEED this capacity.

NOTE: Hardware appearance and components may vary.

SAFETY INFORMATION

- Use tie down brackets to secure cargo in truck box only
- Always distribute weight evenly
- Verify ADARAC^{IM} and tie down brackets are mounted securely before securing cargo or operating truck
- Always use caution when loading or unloading cargo
 Adhere to safety warnings and sautions outlined in
- Adhere to safety warnings and cautions outlined in ADARACTM Installation Instructions (available at

adarac.com)

Tie down bracket

(12) Channel nuts and (12) 3/8" x 5/8" Hex

CONTENTS: (6) Tie down brackets,

Reorder # Silver 4008092

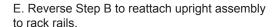
SLOTTED TIE DOWN INSTALLATION

NOTE: If installing tie down brackets and ADARAC™ simultaneously proceed to Step C.

- A. On both sides, use Phillips screwdriver to remove rear rack rail end cap retaining screws (#4 x 3/8") then pull rear end cap away to remove.
- B. On both sides, use ratchet with 9/16" socket to remove rear upright assembly mounting bolts and keep for later. Leave channel nuts in channel.
- C. Each tie down bracket requires (2) channel nuts, insert the desired quantity in each rack rail (with extended thread facing the rack rail).

NOTE: Tie down brackets and uprights use the same channel nuts for mounting. Typically, (6) channel nuts are added to each rail (to install 3 tie downs per rail).

D. Reinsert end cap and secure retaining screw with Phillips screwdriver.



NOTE: For more information about installing an upright assembly, see ADARAC[™] Installation Instructions (available at adarac.com).

- F. Align tie down bracket with channel nuts, then secure with bolts. I eave loose for now
- G. Slide tie down bracket assembly to desired location, then torque bolts to 32 ft-lbs.
- H. Repeat Steps F and G for remaining tie down brackets.

IMPORTANT: Verify tie down brackets are mounted securely before loading cargo or operating truck.

