

FRONT MOUNT KIT INSTALLATION INSTRUCTIONS



2022-ON TOYOTA TUNDRA WITHOUT AUTO DEPLOYING AIR DAM

NOTICE TO INSTALLER: Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Ratchet with 11/16" deep well and 15/16" socket and ratchet extension
- 15/16" Wrench
- Ft-lbs torque wrench
- Protective eyewear
- Flathead screwdriver

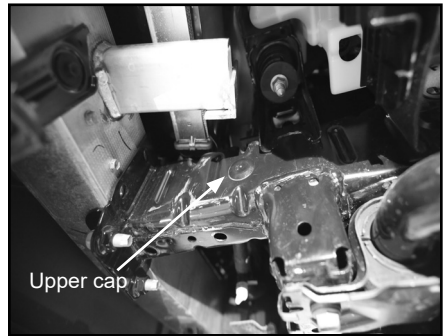
NOTE: Hardware appearance and components may vary.

▲ CAUTION: Over torquing hardware may damage components.

NOTE: Periodically inspect hardware and components, perform maintenance as required.

1: INSTALLING FRONT MOUNT

A. Remove upper cap from both sides of frame.



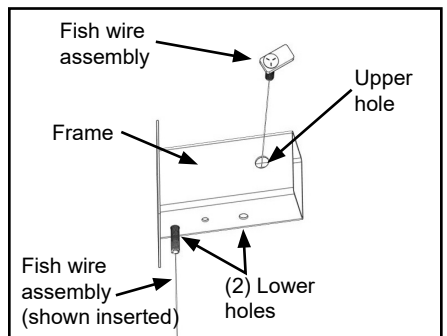
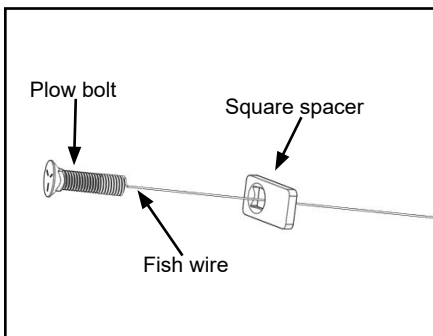
B. Fully thread (2) fish wires through (2) square spacers onto (2) plow bolts.

IMPORTANT: Ensure plow bolt will seat into recess in square spacer.

C. On one side, run (2) fish wires with square spacers and plow bolts through inside of upper hole in frame. Pull fish wire through (2) lower holes.

D. Repeat Steps 1 B-C on opposite side.

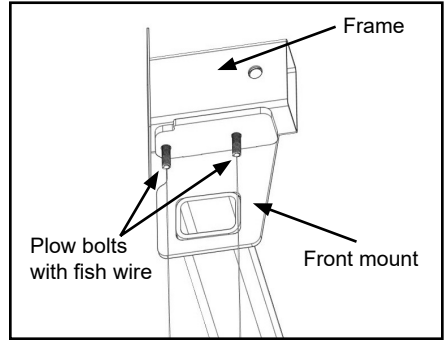
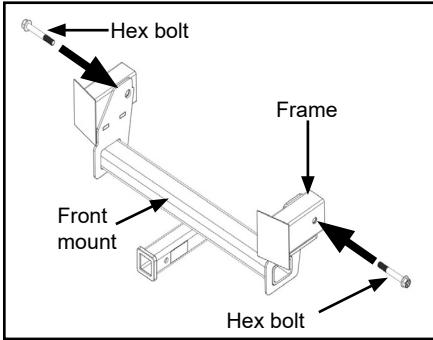
IMPORTANT: Leave fish wire attached to plow bolts until front mount is in place and upper hex bolts are inserted.



1: INSTALLING FRONT MOUNT (Continued)

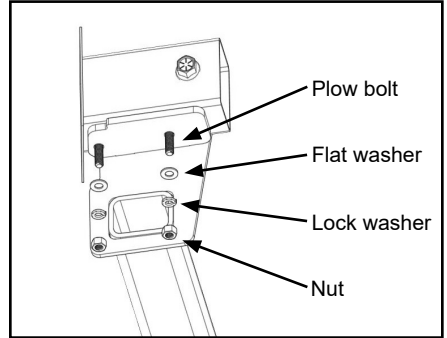
NOTE: We recommend performing this step with two people.

E. Lift and position front mount inside of frame aligning upper holes, then insert (2) hex bolts through outside of frame and front mount to hold in place. Ensure (4) plow bolts are through front mount.



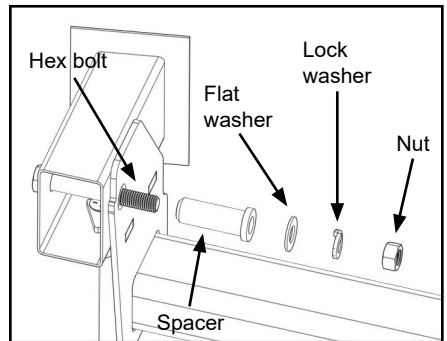
F. Remove fish wire and place flat washers, lock washers and nuts on plow bolts. Finger tighten.

G. Repeat on opposite side.



H. Place spacer on hex bolt and insert into frame. With spacer in frame, place flat washer, lock washer and nut on hex bolt. Finger tighten.

I. Repeat on opposite side.



J. Torque all front mount hardware, beginning with plow bolts.

- Torque 7/16" x 2" plow bolts to 48 ft-lbs with 11/16" socket.
- Torque 5/8" x 4 1/2" hex bolts to 180 ft-lbs with 15/16" socket and 15/16" wrench.

IMPORTANT: Re-torque bolts after first use.

