

TRUCK BED RACK SPECIAL UTILITY RAIL INSTRUCTIONS



2022-ON TOYOTA TUNDRA

Read and follow these special instructions along with the standard instructions carefully before installing truck bed rack or rails.

NOTICE TO INSTALLER: Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Ratchet with 9/16" socket
- Drill with 5/16" bit
- In-lbs Torque wrench with 9/16" socket
- Scissors
- Marking pen
- Protective eyewear

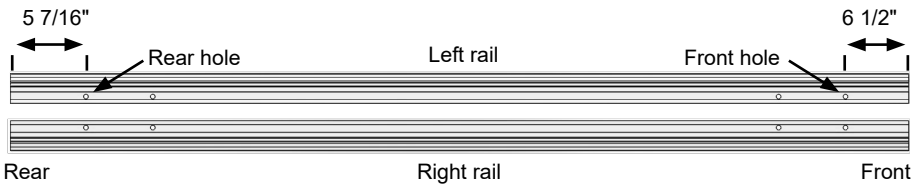
⚠ CAUTION: Over torquing hardware may damage components.

1: PREPARING RAILS

A. Refer to Step 1 in the standard instructions to prepare rails.

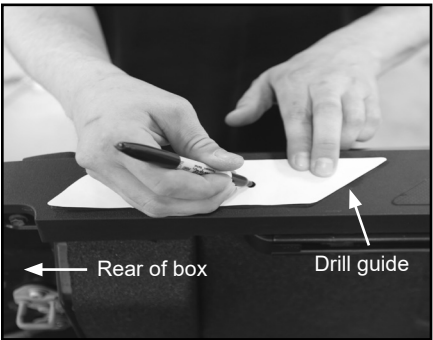
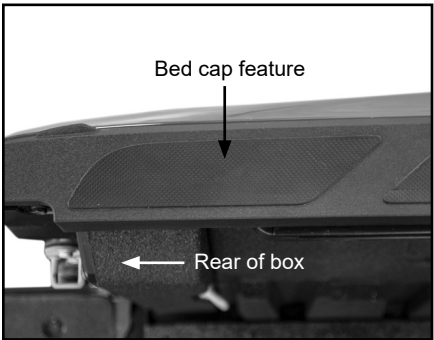
2: INSTALLING RAILS

A. Rails are side specific. Measure from end of rail to center of front hole to determine sides, front side of rail will measure 6-1/2".



B. Cut out provided drill guide. Cut out hole in drill guide.

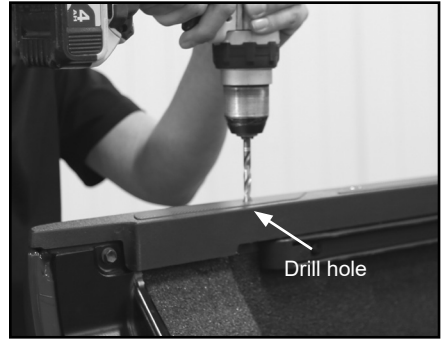
C. On one side of box, align drill guide with bed cap feature at rear of box, then mark for bolt location.



2: INSTALLING RAILS (Continued)

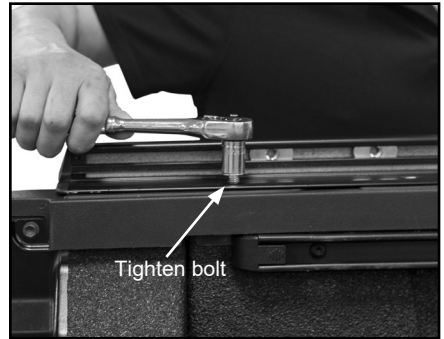
⚠ CAUTION: Drill no more than 1" deep. Ensure to stop drilling once through first layer of metal.

D. Drill 5/16" hole through bed cap and first layer of metal.



E. Place rail on box. Align rear hole in rail with drilled hole in bed cap.

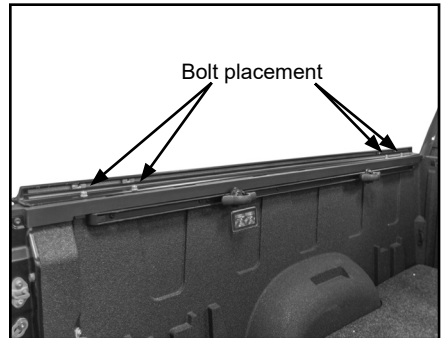
F. Insert 3/8" x 1" self-threading bolt, then tighten with 9/16" wrench. Do not fully tighten.



G. Ensure rail is parallel with inside edge of bed cap.

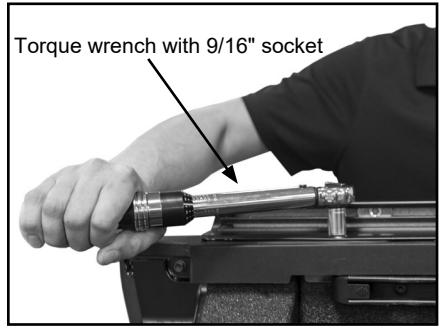
H. Using holes in rail as template, drill 5/16" hole through bed cap and first layer of metal for remaining holes.

I. Insert 3/8" x 1" self-threading bolts into remaining holes.



2: INSTALLING RAILS (Continued)

J. Tighten (4) bolts until flush, then torque to 120 in-lbs.



K. Repeat Steps 2C-J on opposite side.

L. **For remaining truck rack installation, refer to standard instructions.**