

# TRUCK BOX COVER SPECIAL SEAL AND SIDE RAIL INSTRUCTIONS



## 2022-ON TOYOTA TUNDRA WITH AND WITHOUT DECK RAIL SYSTEM

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

**NOTICE TO INSTALLER:** Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these special instructions for future reference.

**NOTICE TO CONSUMER AND INSTALLER:** Side rails in this kit mount to the deck rail system with special bolt on brackets instead of standard clamps as shown in standard instructions. Cover may disable or limit use of some deck rail systems.

# PREPARATION

## TOOLS NEEDED

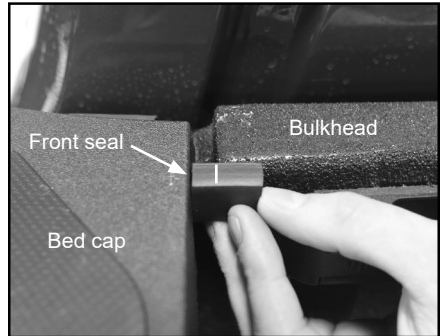
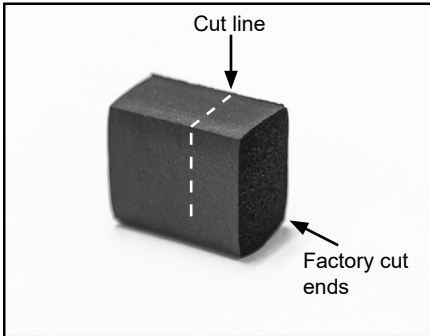
- 7/16" Wrench (with deck rail)
- Ft-lbs Torque wrench with 7/16" socket (with deck rail)
- T-30 Torx wrench
- Cutting tool
- Marking pencil
- Protective eyewear

**⚠ CAUTION:** Over torquing hardware may damage components.

**NOTE:** Hardware appearance and components may vary.

## 1: INSTALLING FRONT SEAL

A. Hold front seal against bulkhead with the factory cut ends perpendicular to the bulkhead and mark cut line.

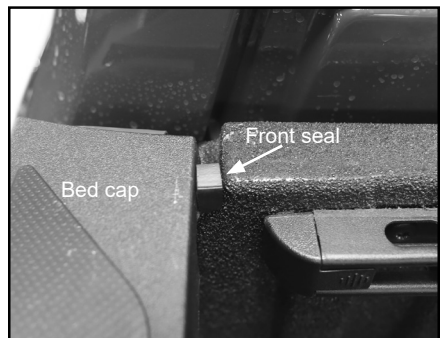
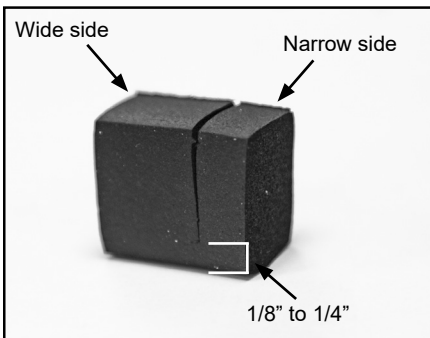


B. Slit (do not cut through) on cut line as shown, leaving 1/8" to 1/4" of seal uncut.

C. Insert seal with wide side under bed cap.

D. Repeat Step 1 to install seal on opposite side.

**E. If truck does not have side deck rails, refer to standard instructions for remaining cover installation.**

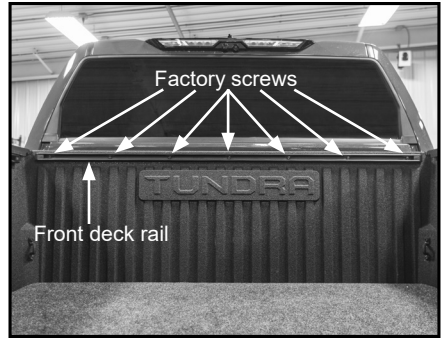


## 2: INSTALLING SIDE RAILS WITH DECK RAILS

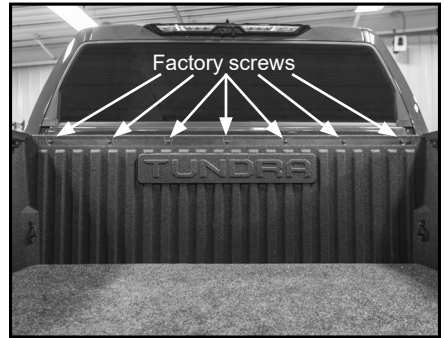
**NOTE:** For low profile roll up cover installation perform Step 2A. For all other cover installation proceed to Step 2C.

A. Remove (7) factory screws holding front deck rail in place using T-30 Torx wrench. Remove deck rail.

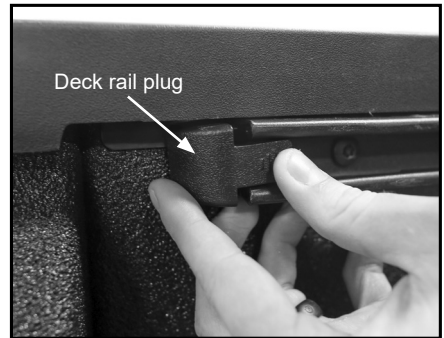
**NOTE:** Installer should return deck rail to customer.



B. Replace factory screws once deck rail is removed.



C. Remove deck rail plug closest to tailgate. If tie down clasps are on deck rail, loosen and remove for now.



## 2: INSTALLING SIDE RAILS WITH DECK RAILS (Continued)

D. Position pre-assembled clamps and hardware into deck rail as shown. Ensure wide leg of clamp is up.

**NOTE:** For trucks equipped with tie downs, position tie downs as desired between brackets. After installing cover, ensure cover components do not contact tie downs. Adjust tie downs as needed.

E. Refer to standard instructions for clamp quantity.

F. Replace deck rail plug.

G. Place side rail between clamps and inside lip of box until it rests on deck rail. Use standard instructions for the correct height and position of side rail.

H. Repeat Step 2 to install side rail on opposite side.

I. Torque all clamp bolts to 10 ft-lbs.

J. **For remaining cover installation, refer to standard instructions.**

