TRUCK BED RACK SPECIAL
STAKE POCKET INSTRUCTIONS

2019-ON GMC CARBONPRO™ BOX

Use these instructions to locate and trim stake pockets to prepare them for truck bed rack clamping hardware.

NOTICE TO INSTALLER: Even if familiar with product, read instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read these instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- Protective eyewear
- Utility knife
- Ratchet with 9/16" socket

NOTE: Hardware appearance and components may vary.

NOTE: Box or stake pocket appearance may vary.

⚠ **CAUTION: Over tightening hardware may damage components.**

SAFETY INFORMATION
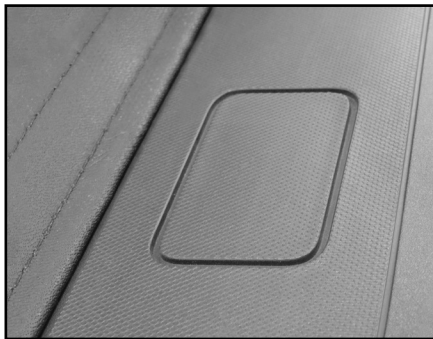
- Always exercise caution with when using a utility knife.
- Always cut way from yourself and other people.

1: PREPARING RAILS

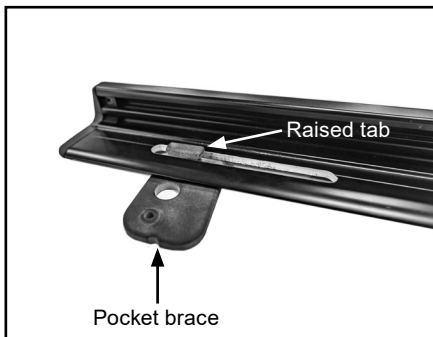A. Refer to Step 1 in the standard instructions to prepare rails.

2: PREPARING FRONT STAKE POCKET

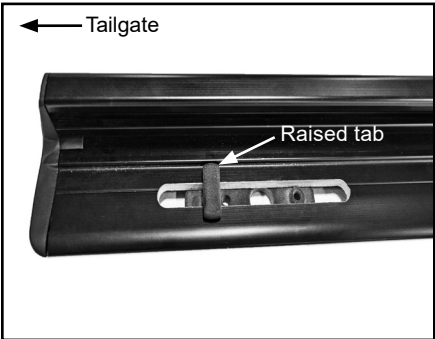A. Using a utility knife, carefully cut out front stake pocket and remove plastic piece.

3: INSTALLING UTILITY RAIL

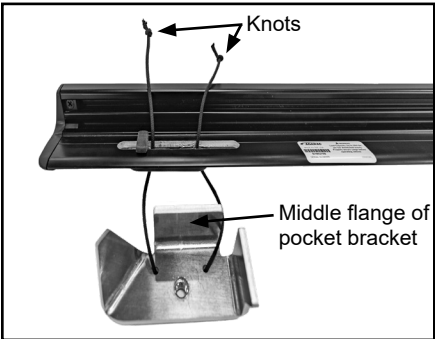A. Insert raised tab on pocket brace into rear slot in utility rail.

Raised tab

Pocket brace

3: INSTALLING UTILITY RAIL (Continued)

B. Twist in pocket brace ensuring raised tab is closest to the tailgate.
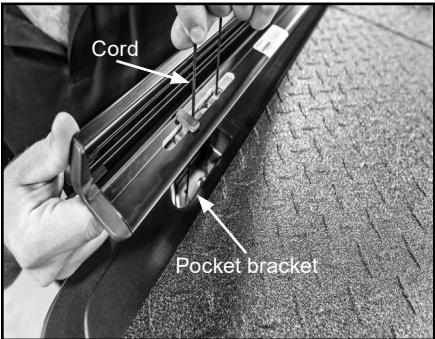

Tailgate

Raised tab

C. Position middle flange of pocket bracket to face outwards. Loop cord around extended threads on pocket bracket and through pocket brace, then tie knots at top of cord.

Knots

Middle flange of pocket bracket

D. Lift utility rail and insert pocket bracket into stake pocket.

E. Align holes in pocket bracket and pocket brace, pull cord tight and place on bed rail.

Cord

Pocket bracket

3: INSTALLING UTILITY RAIL (Continued)

F. Secure utility rail with bolt, lock washer and washer.

G. Refer to standard instructions to install utility rail to front stake pocket.

H. Repeat Steps 2-3 to install utility rail on opposite side.

I. **For remaining rack installation, refer to standard instructions.**

Bolt

Lock washer

Washer