

FULL WIDTH TOW FLAP SPECIAL BRACKET INSTRUCTIONS



2019-ON CHEVY/GMC 1500 2020-ON CHEVY/GMC 2500/3500

Read and follow these special instructions along with the standard instructions carefully before installing or using this tow flap.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

PREPARATION

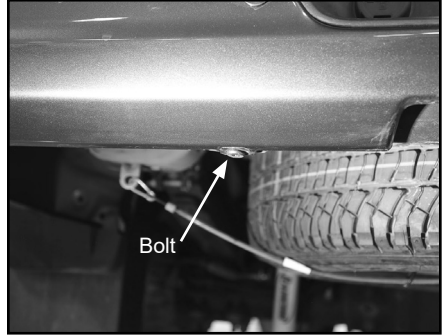
TOOLS NEEDED

- Ratchet with T-40 Torx bit and 9/16" socket
- 9/16" Wrench
- Protective eyewear

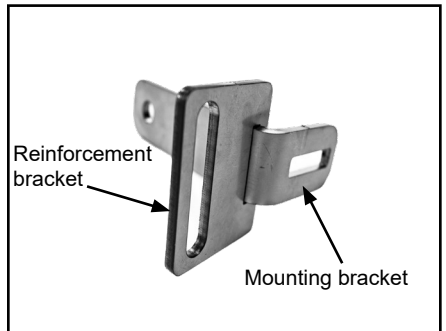
⚠ CAUTION: Over tightening hardware may damage components or truck.

1: INSTALLING MOUNTING BRACKETS

A. At rear of box, remove indicated bolt with ratchet and Torx bit, save for Step 1C.



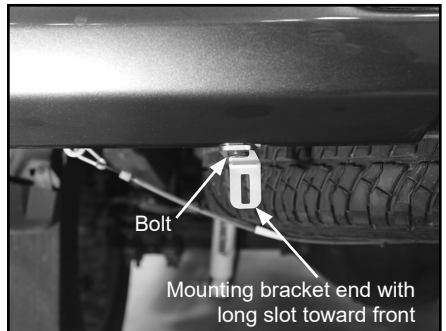
B. Insert mounting bracket through small slot of reinforcement bracket.



C. Insert bolt (from Step 1A) through round hole in mounting bracket.

D. Position mounting bracket end with long slot toward front of box and reinsert bolt into bolt hole.

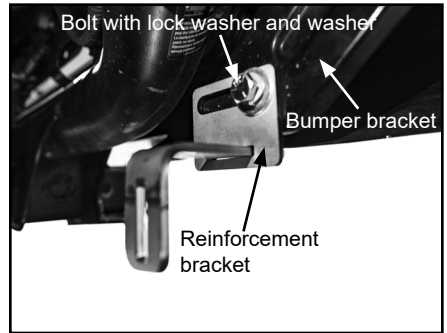
E. Tighten bolt with ratchet and Torx bit until snug, but not completely tight.



1: INSTALLING MOUNTING BRACKETS (Continued)

F. Insert bolt with lock washer and washer through reinforcement bracket and existing hole in bumper bracket. Secure with serrated flange nut on backside.

NOTE: Both bolts will be fully tightened during tow flap installation.



G. Repeat Steps 1A-F to install mounting bracket on opposite side.

H. For remaining tow flap installation, refer to standard instructions.

