

# FRONT MOUNT KIT INSTALLATION INSTRUCTIONS



## 2021-ON CHEVY COLORADO ZR2

**NOTICE TO INSTALLER:** Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read instructions. Save these instructions for future reference.

# PREPARATION

## TOOLS NEEDED

- Ratchet with 15 mm and 11/16" socket
- Ft-lbs torque wrench
- Protective eyewear

**NOTE:** Hardware appearance and components may vary.

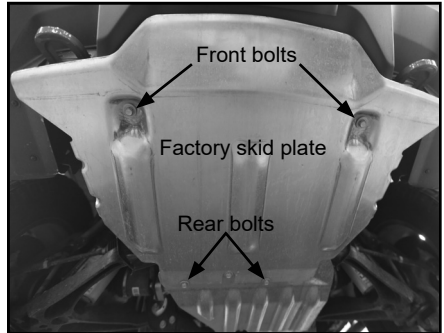
**▲ CAUTION:** Over torquing hardware may damage components.

## 1: PREPARING FOR INSTALLATION

A. Using a ratchet with a 15 mm socket, loosen (2) rear bolts securing factory skid plate.

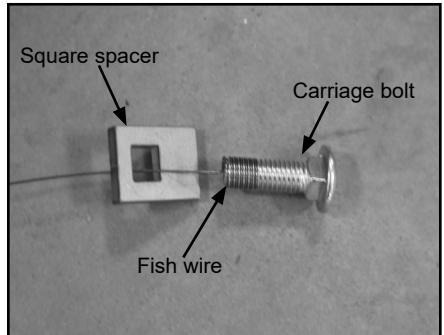
B. Remove (2) front bolts securing factory skid plate, then slide skid plate off rear bolts and remove.

**NOTE:** Factory skid plate will be replaced by new skid plate. Installer should return skid plate and (2) front bolts to owner.



## 2: INSTALLING FRONT MOUNT

A. Fully thread fish wire through square spacer onto carriage bolt.

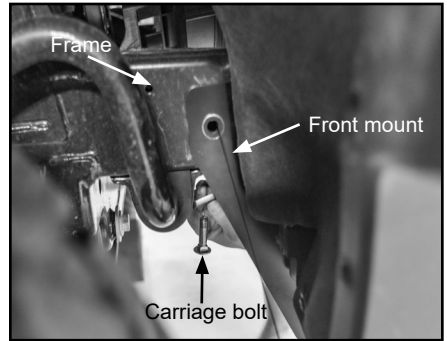


## 2: INSTALLING FRONT MOUNT (Continued)

**NOTE:** We recommend performing this step with two people.

B. Lift and position front mount around frame aligning upper holes to pull bolt through.

C. On one side, run fish wire with square spacer and carriage bolt through inside of frame and front mount.



D. Hold finger against carriage bolt, remove fish wire and start nut.

E. Repeat Steps 2C-D on opposite side.



F. Rotate front mount into position. On one side, place washer on hex-head cap screw and insert into threaded insert of frame. Finger tighten.

G. Repeat on opposite side.



H. Torque all front mount hardware, beginning with carriage bolts.

- Torque 7/16" x 1-1/2" carriage bolts to 70 ft-lbs with 11/16" socket.
- Torque hex-head cap screws to 45 ft-lbs with 15mm socket.

## 2: INSTALLING FRONT MOUNT (Continued)

I. Position skid plate over front mount. Slide slotted holes over loosened rear bolts and tighten with 15mm socket.

