

TRUCK BED RACK SPECIAL UTILITY RAIL INSTRUCTIONS



2020-ON JEEP GLADIATOR 2016-2023 TOYOTA TACOMA

Read and follow these special instructions along with the standard instructions carefully before installing truck bed rack or rails.

NOTICE TO INSTALLER: Even if familiar with product, read these instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read instructions. Save these instructions for future reference.

PREPARATION

TOOLS NEEDED

- 9/16" Wrench
- Drill with 5/16" bit
- In-lbs Torque wrench with 9/16" socket
- Scissors
- Marking pen
- Protective eyewear

⚠ CAUTION: Over torquing hardware may damage components.

NOTE: Hardware appearance and components may vary.

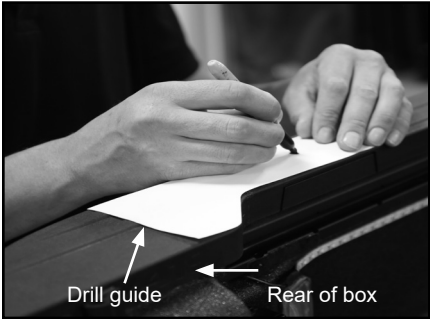
1: PREPARING RAILS

A. Refer to Step 1 in the standard instructions to prepare rails.

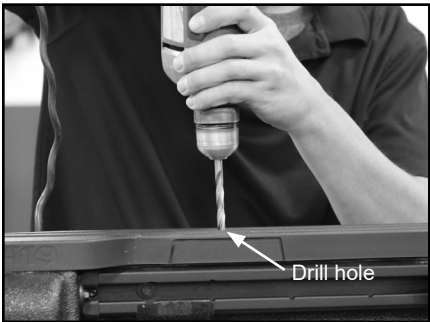
2: INSTALLING RAILS

A. Cut out provided drill guide. Cut out hole in drill guide.

B. On one side of box, align drill guide with bed cap at rear of box, then mark for bolt location.



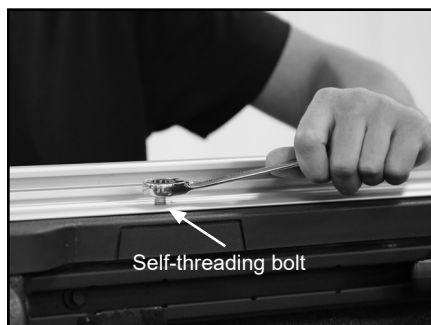
C. Drill 5/16" hole through bed cap and metal.



2: INSTALLING RAILS (Continued)

D. Place rail on box. Align rear hole in rail with drilled hole in bed cap.

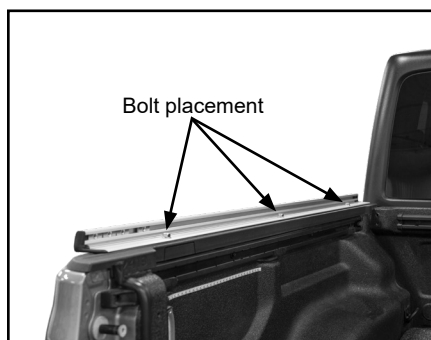
E. Insert $\frac{3}{8}$ " x 1" self-threading bolt, then tighten with $\frac{9}{16}$ " wrench. Do not fully tighten.



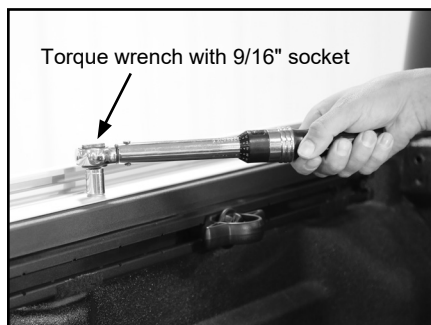
F. Ensure rail is parallel with inside edge of bed cap.

G. Using holes in rail as template, drill $\frac{5}{16}$ " hole through bed cap and metal at middle and front of box.

H. Insert $\frac{3}{8}$ " x 1" self-threading bolts into middle and front holes.



I. Tighten (3) bolts until flush, then torque to 85 in-lbs.



J. Repeat Steps 2B-I on opposite side.

K. For remaining truck rack installation, refer to standard instructions.

