ADARAC™

ADARAC™ Tie Down Anchors provide a flexible, reliable solution for securing gear on your ADARAC™ Truck Bed Rack System. Easily reposition along the rails to create extra tie-down points and keep cargo safe with durable, corrosion-resistant aluminum construction.

Maximum capacity: 50 lbs. per tie down bracket. Tie down strap not included.

⚠ WARNING:
Cancer and Reproductive Harm
www.P65Warnings.ca.gov

Black Qty 2 PN 4004449
Silver Qty 2 PN 4000882

See inside for instructions.

TIE DOWN INSTRUCTIONS

REQUIREMENT: ADARAC™ Rails with mounting channels.

TOOLS: Protective eyewear, Phillips screwdriver, ft-lb torque wrench and 9/16" socket.

⚠ WARNING: Each tie down has a maximum load capacity of 50 lbs. DO NOT EXCEED this capacity.

NOTE: Hardware appearance and components may vary.

SAFETY INFORMATION
• Use tie downs to secure cargo in truck box only.
• Always follow safety information in ADARAC™ Installation Instructions (available at adarac.com).

NOTE: If installing tie downs and ADARAC™ simultaneously proceed to Step C.

A. On both sides, remove rear rack rail end cap retaining screws then pull rear end cap away to remove.

B. On both sides, remove rear upright assembly mounting bolts and keep for later. Leave channel nuts in channel.

C. Each tie down requires a channel nut, insert the desired quantity in each rack rail (with extended thread facing the rack rail).

NOTE: Typically, two channel nuts are added to each rail (2 tie downs per rail).

D. Reinsert end cap and secure retaining screw.

E. Reverse Step B to reattach upright assembly to rack rails.

NOTE: For more details, see ADARAC™ Installation Instructions.

F. Align tie down with channel nut then secure with bolt. Leave loose for now.

G. Slide tie down assembly to desired location, then torque bolt to 32 ft-lbs.

H. Repeat Steps F and G for remaining tie downs.

Upright
Channel nuts
End cap
Hex bolts
Retaining screw

Previous channel nuts
Additional channel nuts
Retaining screw
End cap

Upright
Upright mounting bolts

Channel nut
Hex bolt
Tie down