

# HARD TRUCK BOX COVER SPECIAL RAIL INSTRUCTIONS



## 2020-ON JEEP GLADIATOR

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

**NOTICE TO INSTALLER:** Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these special instructions for future reference.

# PREPARATION

## TOOLS NEEDED

- 1/2" Wrench
- Ft-lbs Torque wrench with 1/2" socket
- 7/16" Deep well socket (trail rail system only)
- Protective eyewear

**⚠ CAUTION:** Over torquing hardware may damage components.

**NOTE:** Hardware appearance and components may vary.

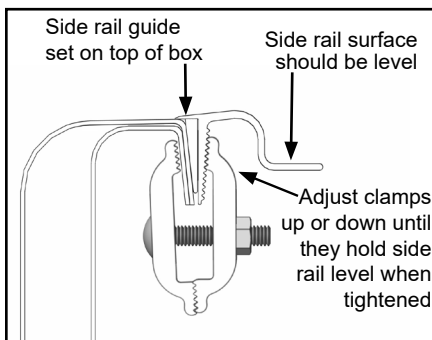
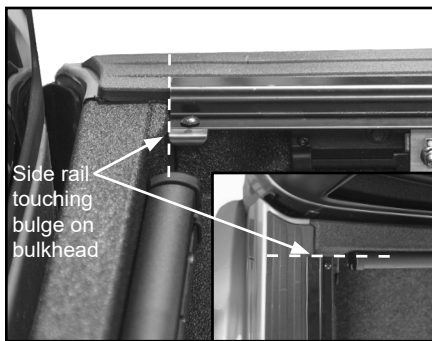
## WITHOUT TRAIL RAIL SYSTEM

**NOTE:** Refer to standard instructions for side rail orientation.

A. Position side rail against inside lip of box then set side rail guide on top of box (see Step B). Push side rail forward until side rail touches bulge on bulkhead.

**IMPORTANT:** Side rail is notched at front to compensate for shape of box. Side rail will seal against this area when clamped tight.

B. Compress weather seal on side rail against inside lip of box and install first, second and third clamps per standard instructions.

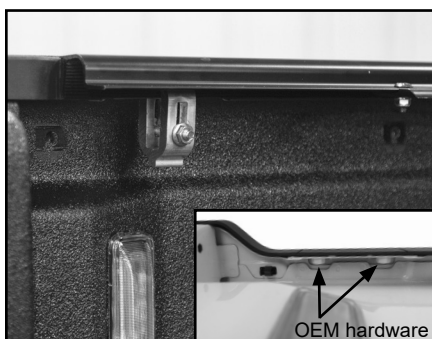


C. Continue to compress weather seal to inside lip of box and install fourth clamp between OEM hardware in box rail.

D. Ensure side rail is level per standard instructions and torque clamps to 20 ft-lbs.

E. Repeat steps to install side rail on opposite side.

F. For remaining cover installation, refer to standard instructions.



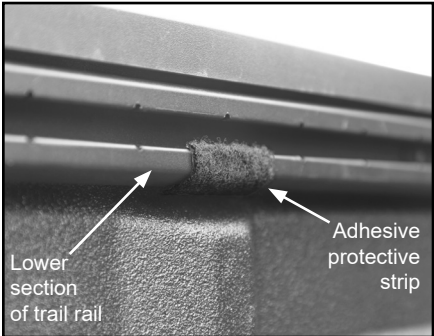
# WITH TRAIL RAIL SYSTEM

A. Remove tie downs from trail rail system by sliding toward opening near bulkhead.



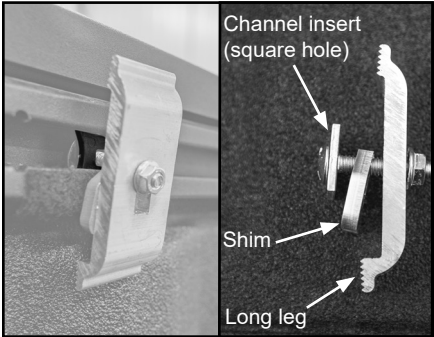
**NOTE:** For best adhesion, ensure air and surface temperatures are above 60° F.

B. Clean lower section of trail rail system with alcohol pad at each clamp location (determined in image below) and apply adhesive protective strips.



C. Slide channel insert and tie downs into trail rail system. Orient long leg of clamps and shim toward box floor. Leave clamps loose for now.

**NOTE:** Position tie downs as desired between brackets. After installing cover, ensure cover components do not contact tie downs. Adjust tie downs as needed.



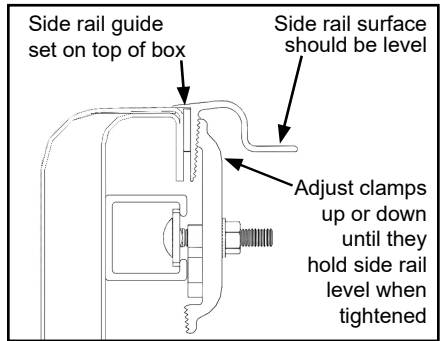
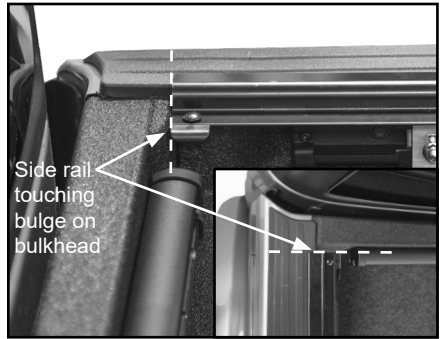
## WITH TRAIL RAIL SYSTEM (Continued)

**NOTE:** Refer to standard instructions for side rail orientation.

D. Position side rail between clamps and inside lip of box. Then set side rail guide on top of box (see Step E). Push side rail forward until side rail touches bulge on bulkhead.

**IMPORTANT:** Side rail is notched at front to compensate for shape of box. Side rail will seal against this area when clamped tight.

E. Compress weather seal on side rail against inside lip of box and use 7/16" deep well socket to tighten clamps.



F. Ensure side rail is level per standard instructions and torque clamps to 10 ft-lbs. with 7/16" deep well socket.

G. Repeat steps to install side rail on opposite side.

H. For remaining cover installation, refer to standard instructions.



## FOR COVERS WITH FRONT TABS

**NOTE:** Slide front tabs under side rails before sliding cover forward and lowering into retainment brackets, then torque per standard instructions.

