# ROLL UP TRUCK BOX COVER SPECIAL RAIL INSTRUCTIONS



## 2020-ON JEEP GLADIATOR

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

**NOTICE TO INSTALLER:** Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these special instructions for future reference.

## PREPARATION

#### **TOOLS NEEDED**

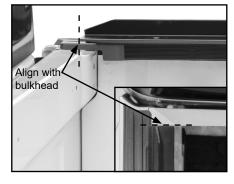
- 1/2" Wrench
- Ft-lbs Torque wrench with 1/2" socket
- 7/16" Deep well socket (trail rail system only)
- · Protective eyewear

**A** CAUTION: Over torquing hardware may damage components.

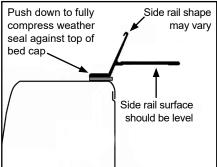
## WITHOUT TRAIL RAIL SYSTEM

A. Position side rail on top of bed cap and against inside lip of box. Align end of side rail with straight, inside edge of bulkhead.

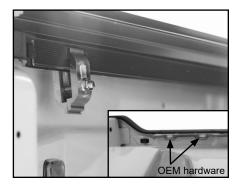
IMPORTANT: Side rail is notched at front and rear to compensate for shape of box. The side rail will seal against these areas when clamped tight.



B. Push down on side rail to fully compress weather seal against top of bed cap and install first and second clamps per standard instructions.

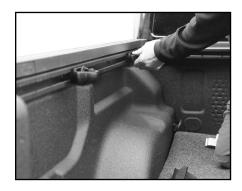


- C. Continue to push down on side rail and install third clamp between OEM hardware in box rail.
- D. Ensure side rail is level per standard instructions and torque clamps to 20 ft-lbs.
- E. Repeat steps to install side rail on opposite side.
- F. For remaining cover installation, refer to standard instructions.



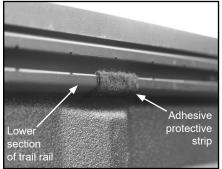
## WITH TRAIL RAIL SYSTEM

A. Remove tie downs from trail rail system by sliding toward opening near bulkhead.



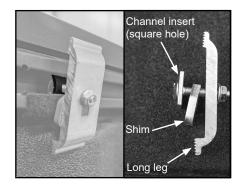
**NOTE**: For best adhesion, ensure air and surface temperatures are above 60° F.

B. Clean lower section of trail rail system with alcohol pad at each clamp location (determined per standard instructions) and apply adhesive protective strips.



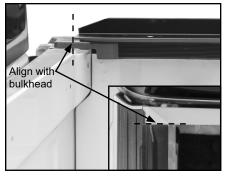
C. Slide channel insert and tie downs into trail rail system. Orient long leg of clamps and shim toward box floor. Leave clamps loose for now

**NOTE**: Position tie downs as desired between clamps.



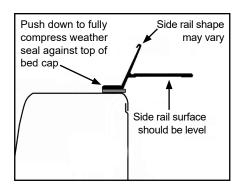
D. Position side rail on top of bed cap and between clamps and inside lip of box. Align end of side rail with straight, inside edge of bulkhead

IMPORTANT: Side rail is notched at front and rear to compensate for shape of box. The side rail will seal against these areas when clamped tight.



## WITH TRAIL RAIL SYSTEM (Continued)

E. Push down on side rail to fully compress weather seal against top of bed cap and use 7/16" deep well socket to tighten clamps.



- F. Ensure side rail is level per standard instructions and torque clamps to 10 ft-lbs. with 7/16" deep well socket.
- G. Repeat steps to install side rail on opposite side.
- H. For remaining cover installation, refer to standard instructions.

