

# TRUCK BOX COVER SPECIAL SHIM AND SEAL INSTRUCTIONS



## 2019-2023 FORD RANGER

Read and follow these special instructions along with the standard instructions carefully before installing or using this cover.

**NOTICE TO INSTALLER:** Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these special instructions must be given to the consumer.

**NOTICE TO CONSUMER:** Before using this product, read special instructions. Save these special instructions for future reference.

# PREPARATION

## TOOLS NEEDED

- Scissors
- Protective eyewear

## 1: INSTALLING SIDE RAIL STOP

**NOTE:** For best adhesion, ensure air and surface temperatures are above 60° F.

**NOTE:** With a spray-in bed liner, better adhesion is possible by smoothing surface and applying an adhesion promoter.

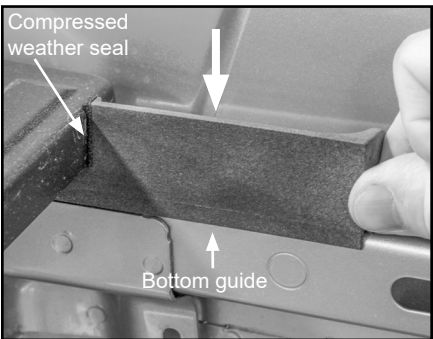
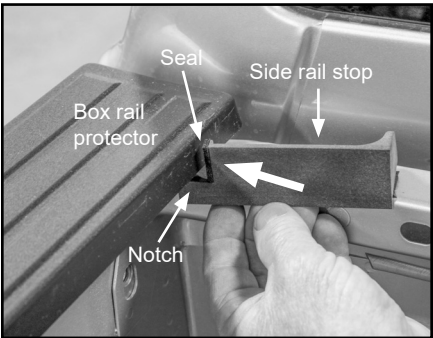
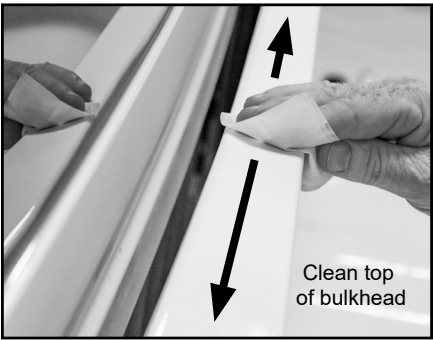
A. Ensure bulkhead is clean, then wipe top surface with alcohol pad.

**IMPORTANT:** Some covers require additional seals, save alcohol pad for cleaning if applicable.

B. Peel paper back from side rail stop. From inside of box, slide notch between box rail protector and bulkhead.

C. Apply enough pressure to compress seal against box rail protector.

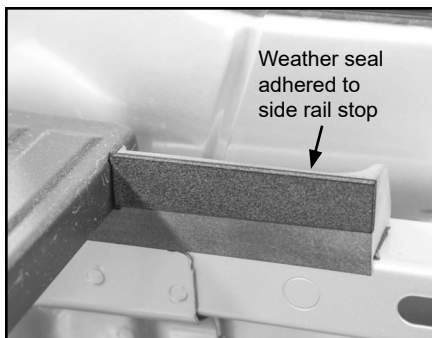
D. Align bottom guide to inside of bulkhead. Press down on side rail stop to adhere.



# 1: INSTALLING SIDE RAIL STOP (Continued)

E. Peel paper back from 3-1/2" weather seal. Align and adhere weather seal to top of side rail stop and against box rail protector.

F. Repeat Steps B-E to install side rail stop on opposite side.



## 2: APPLYING FRONT SEAL

**NOTE:** If necessary, reclean top of bulkhead with alcohol pad saved from Step 1.

A. Peeling paper back as you go, align front seal against side rail stop and inside edge of bulkhead. Adhere across box to opposite side rail stop. Cut to length.

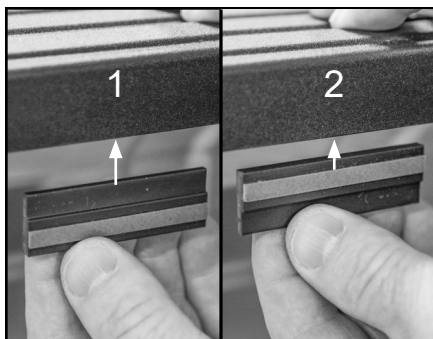


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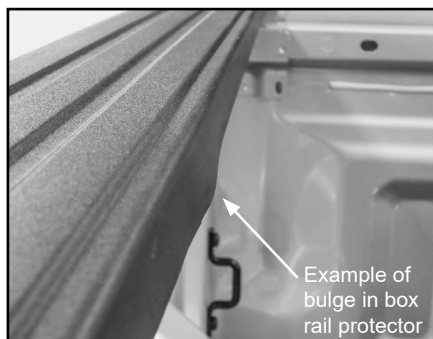
### 3: INSTALLING SHIMS

**IMPORTANT:** Shims are required at each clamp location specified in Step 1 of standard instructions.

A. Test shim placement (do not remove paper) by inserting shim between box rail and box rail protector using orientation 1. If shim does not fully fill gap, reinsert using orientation 2.



**NOTE:** If bulge occurs using both shim orientations, choose shim orientation that causes least amount of bulge.



B. Clean area where shim will be installed. Peel paper back and adhere shim between box rail and box rail protector with appropriate shim orientation.

C. Repeat Step 3 for remaining shims at each clamp location.

**IMPORTANT:** For roll up covers, pull vinyl flap out for this application.

D. **For remaining cover installation, refer to standard instructions.**