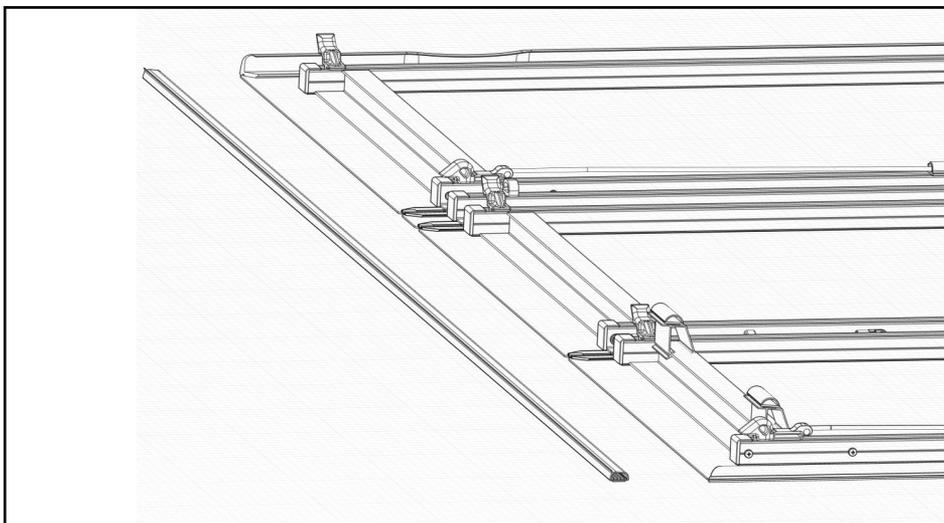


HARD TRUCK BOX COVER EDGE SEAL REPLACEMENT INSTRUCTIONS



NOTICE: Use these instructions to replace the edge seal on your hard truck box cover. Even if familiar with product, read instructions prior to use as improvements may be made without notice. Always handle components with care.

PREPARATION

CONTENTS

- (6) Adhesive remover wipes
- (6) Alcohol pads
- (3) Foam strips
- Edge seal
- Primer
- Scraper

TOOLS NEEDED

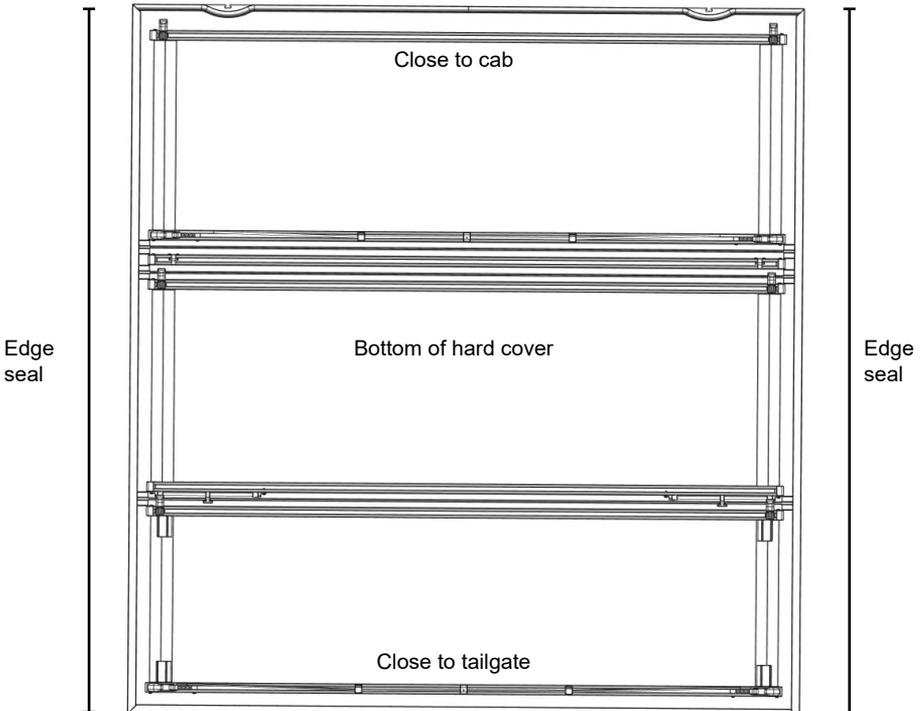
- Protective eyewear
- Scissors
- Adhesive removal wheel (optional)
- Gloves

▲ CAUTION: Before using primer or adhesive remover, read and understand all directions, warnings and precautions. For more information visit primer and adhesive remover manufacturer's website.

▲ DANGER: Highly flammable liquid and vapor. Do not use or store adhesive remover and primer near fire or flame. Use in well ventilated area. No smoking. Avoid contact with eyes. Do not breathe vapor. Keep out of reach of children. Wear protective gloves and eye/face protection. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. May cause drowsiness or dizziness.

NOTE: Hardware appearance and components may vary.

PARTS DIAGRAM



1: REMOVING OLD SEAL

A. Clean and prepare flat work area. Place cloth, cardboard or tarp on work area to protect cover finish.

NOTE: Ensure work area accommodates unfolded cover length, width and weight.

B. Remove hard cover from vehicle. Position and unfold hard cover on work area with bottom facing up.

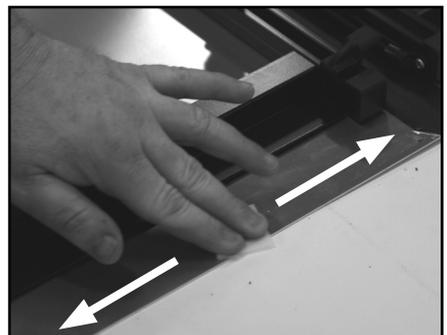
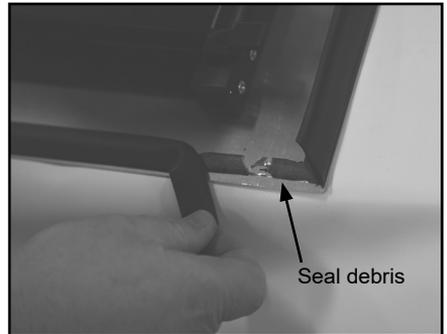
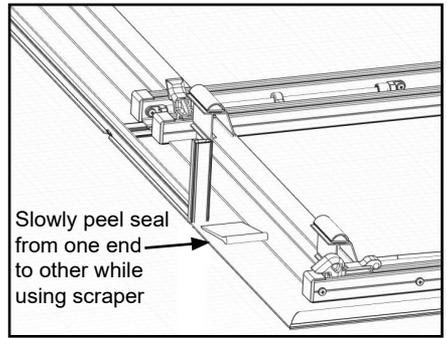
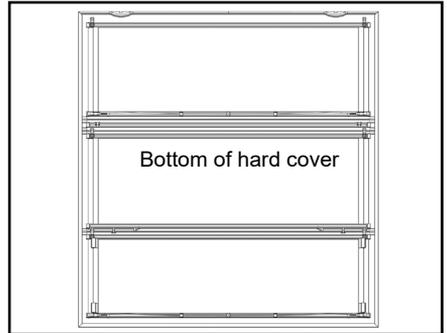
NOTE: For more information see Standard Instructions.

C. From one end of cover, slowly peel seal from cover while using the scraper to assist in removal of the seal.

NOTE: In some cases, debris is left behind when removing the seal. Patiently use included non-marring scraper or optional adhesive removal wheel to remove debris.

D. Use adhesive remover wipes to eliminate adhesive residue along the edge of the cover.

E. Clean edge of cover with alcohol wipes.



2: REPLACING FOAM STRIPS

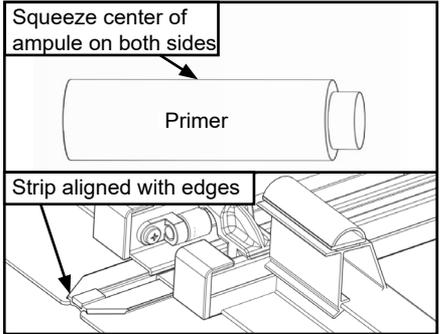
NOTE: Continue to Step 3 if your cover does not require foam strips in hinge slots.

A. Remove foam strips from hinges, use adhesive remover wipes to eliminate adhesive residue, then clean with alcohol pads.

B. Shake primer, then squeeze at black dot to start liquid flow. Peel protective backing and coat bottom with primer, allow to dry.

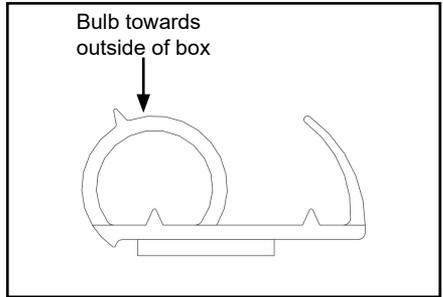
NOTE: Refer to primer manufacturers website for dry time.

C. Align foam strip on each hinge edge, then firmly press down.

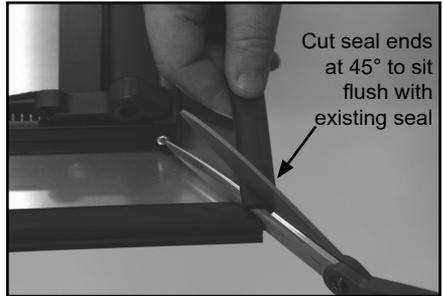


3: APPLYING NEW SEAL

A. Bulb side of seal must be towards outside of box.



B. At one end of hard cover, use existing seal as guide to cut seal end to 45° angle.



C. Peel backing as you go and carefully apply seal flush to length of cover edge.

▲ CAUTION: Take care to not stretch seal while applying it.

D. At opposite end, cut 45° angle to fit seal end flush with existing seal.

E. Firmly press seal across the edge of the cover.

