SRT-2 Flex Drive and Handle Assembly

AGRI-COVER, INC.

NOTICE INSTALLER: USE THESE INSTRUCTIONS TO REPLACE BOLT-ON FLEX DRIVE TO HANDLE AND TO REPLACE FLEX DRIVES WELDED TO HANDLE

WHEN FLEX DRIVE AND HANDLE ARE BOTH PREPPED FOR BOLT-ON ASSEMBLY:

Tools: 1/2'' Wrench (2), Torque Wrench Ft. lb. with 1/2" Socket

1) Slide open end of flex drive onto open end of handle. Align holes.
2) Insert bolt through handle, turn nut on and tighten. See diagram A.
3) Torque bolt to 19 ft. lbs.

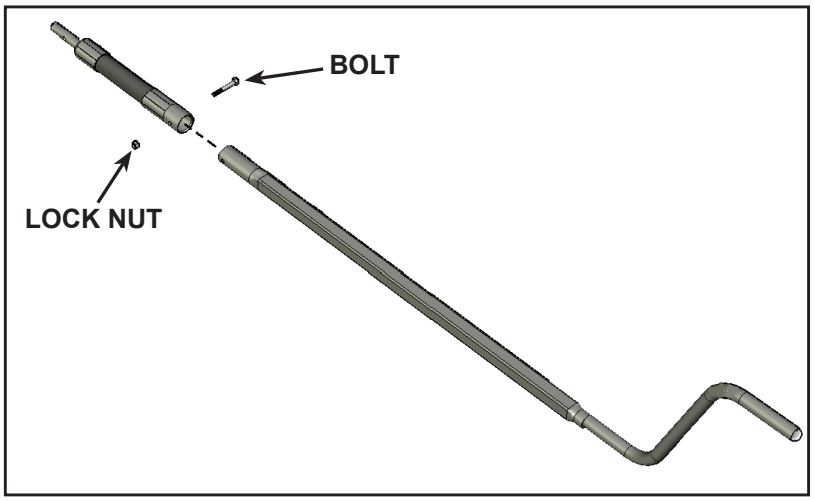

Diagram A

TO CONVERT AN EXISTING WELDED-ON FLEX DRIVE TO A BOLT-ON ASSEMBLY:

NOTE: The purpose of the cutting and grinding procedure is to keep the integrity of the handle intact by allowing the new hole to be drilled through a double layer of metal (inside the end of the handle) for the bolted connection.

Tools: Protective Eyewear, Metal Hand Saw, Metal Grinding Tool, Drill with 5/16" Drill Bit, 1/2" Wrench (2), Torque Wrench Ft. lb. with 1/2" Socket

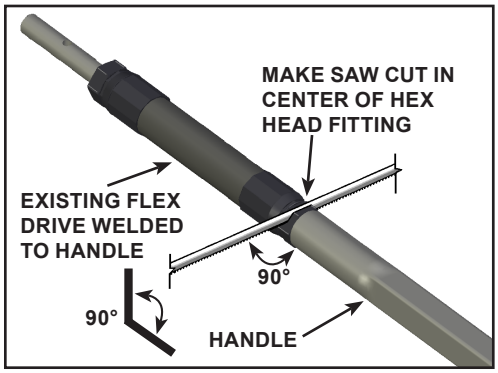

Diagram B

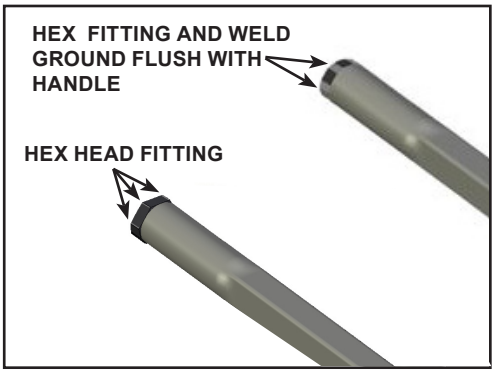

Diagram C

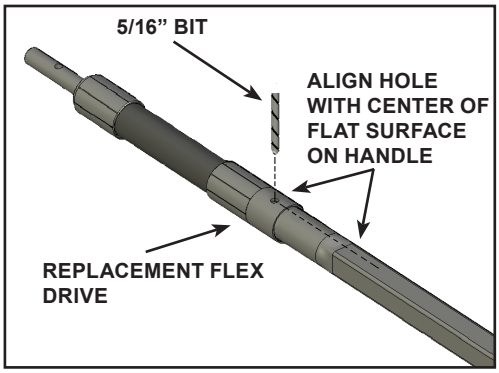

Diagram D

1) Cut existing flex drive off handle. Cut should be in center of hex shaped fitting and square with handle.
2) Grind weld and fitting flush with handle until new flex drive slides fully onto handle. (For best results, leave enough weld to secure existing hose fitting inside handle.)
3) Use hole in new flex drive as guide, align it with flat surface of handle and drill 5/16" hole. Insert bolt and tighten with nut. See Diagram A above. Then torque bolt to 19 ft. lbs.