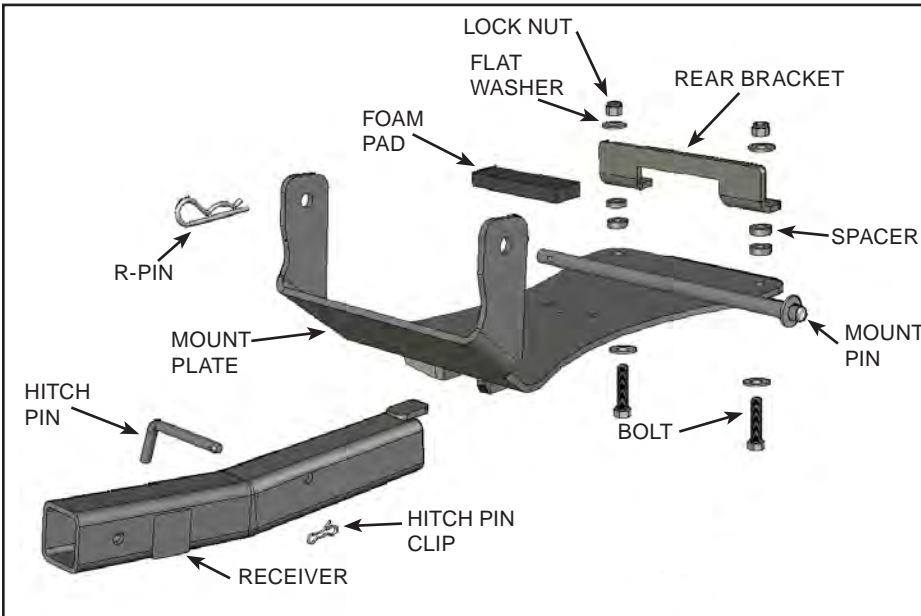




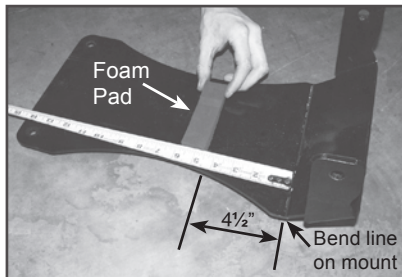
# ATV CAN-AM/BOMBARDIER Outlander 400, 500, 650, & 800 Plow Mount Instructions Kit #60410



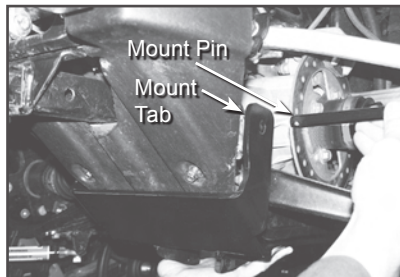
**Tools:**

- 9/16" Wrench (2x)
- Torque Wrench (ft. lbs.) 9/16" Socket
- Tape Measure
- Protective Eyewear

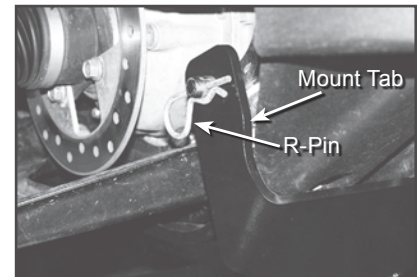
**1**



a) For ATV's without skid plate, measure back 4 1/2" on plow mount plate as shown. Wipe area clean and make mark. Apply adhesive side of foam pad next to mark as shown. **NOTE: If ATV has a skid plate, foam pad is not used. Leave skid plate on and start with b) at right.**

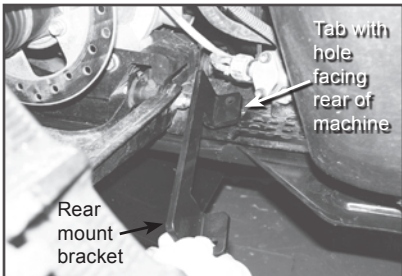


b) At front of machine, position and support mount plate up under frame with tabs to front of differential. Insert mount pin through hole in tab-then direct pin over top of machines frame, push it all the way through and into hole in tab on opposite side. (Tires may need to be turned)



c) At other side, push R-Pin into hole on mount pin. Mount can hang from frame for now.

**2**



a) Orientate rear mount bracket behind front tire/axle area as shown. View is of left side of machine. Note direction of flange legs with hole toward rear of machine.

**NOTE: It may be necessary to trim excess plastic to allow clearance for rear bracket.**

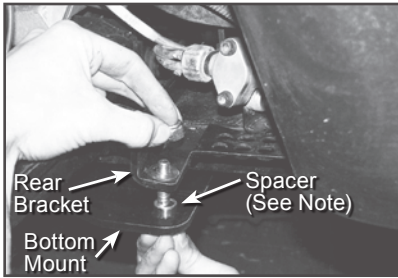


b) Position of bracket when on **500, 650, and 800** machines.

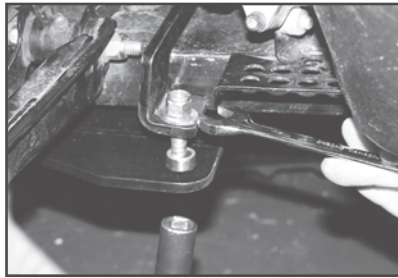


c) Position of bracket when on **400** machine.

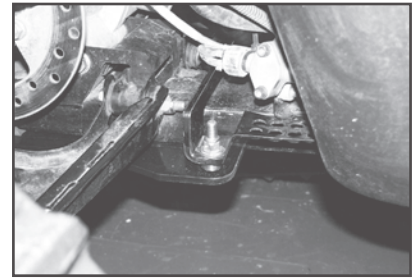
3



a) For machines **without skid plate**, from bottom insert bolt up through mount plate, then **1 spacer**, then through bracket. From top lay flat washer over bolt and turn lock nut on finger tight only.



b) Draw bolts tight evenly on each side- 9/16" wrench. **Torque bolts to 31ft.lbs.**



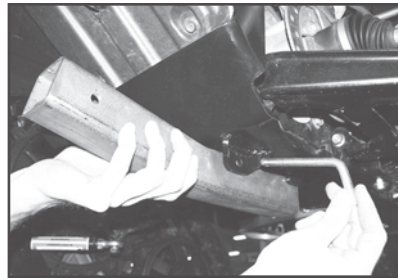
c) Shows bolts drawn tight on machines without skid plate.

**NOTE: For machines with skid plate, use 2 spacers between bottom mount and bracket on each side.**

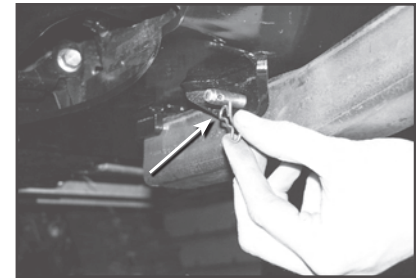
4



a) Insert rear prong of receiver into notch under rear of mount plate.



b) Lift front of receiver up and insert receiver pin through flange mount plate, receiver and flange on other side.



c) Insert hitch pin clip into hitch pin. **Periodically check and retorque bolts if needed.**