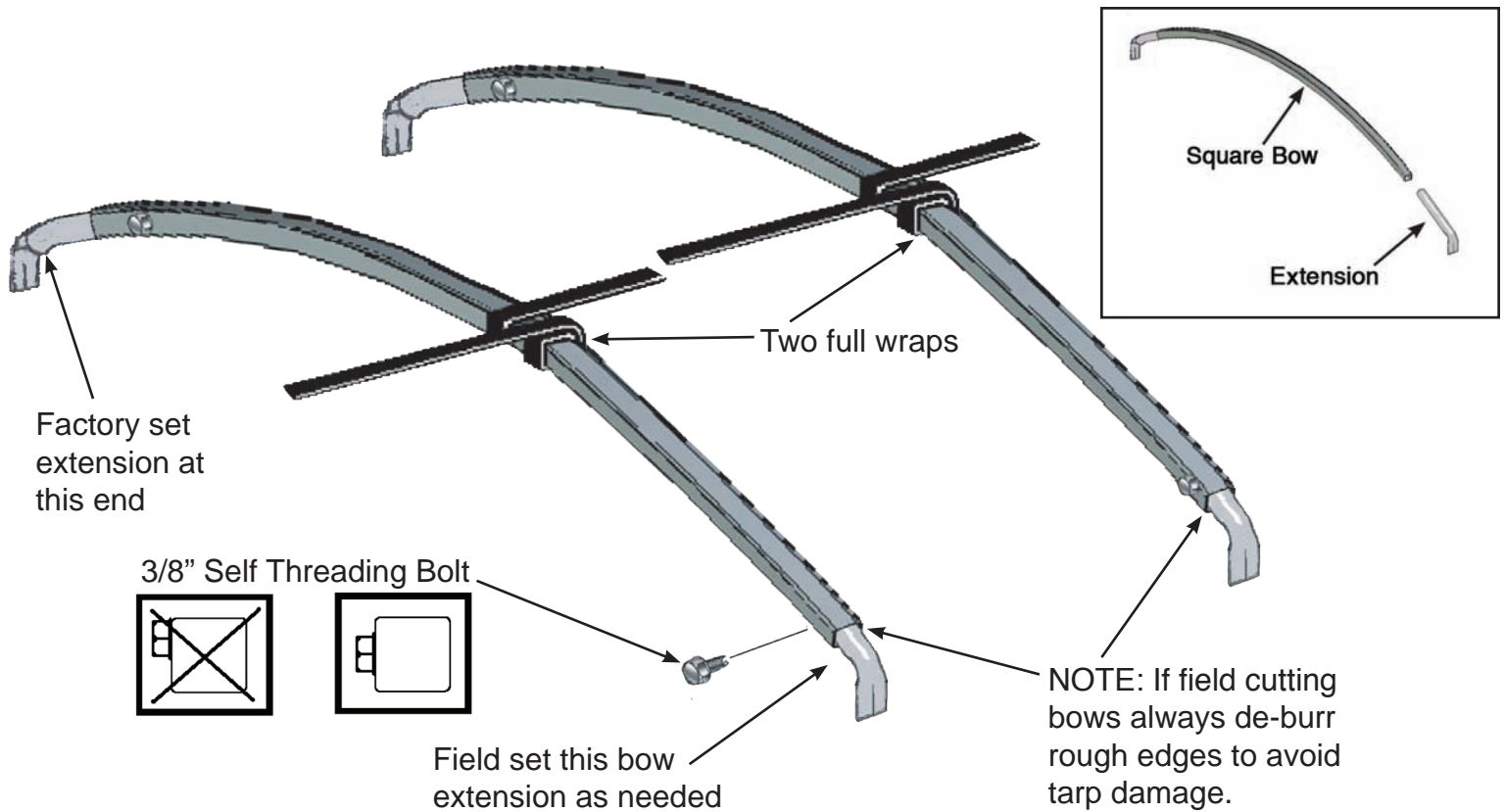




INSTRUCTIONS, GRAIN CART BOW and RIDGE STRAP ASSEMBLY

ATTENTION INSTALLER: Use these instructions with the bow, bow extension and ridge strap installation sections of the Owners Manual.



STEP 1: Bow and Bow Extension

- A) Insert bow extension into open end of bow (bows come with 1 extension factory installed). Mount bow pockets to box - refer to installation manual for spacing.
- B) Place extension with bow into bow pockets. Extension may need to be adjusted in or out to match span of box.
- C) Raise bow up to proper height (**2 1/2" above end cap vertical to box**) and hold. Drill 5/16" hole (at location that ensures bolt head will not rub tarp) through one side of bow and bow extension. Then turn a 3/8" self threading bolt into hole and tighten.

STEP 2: Ridge Strap Installation

- A) Attach hook end of ridge strap to end cap.
- B) At each bow, wrap ridge strap around bow 2 full wraps.
- C) Attach ratchet end to other end cap.
- D) Position bows to lean towards hook end of strap (opposite ratchet end).
- E) Draw ridge strap snug tight with ratchet (as strap is tightened, it will pull bows toward ratchet).
- F) Recheck bows- if any are leaning, push bow until it is vertically upright with box.