


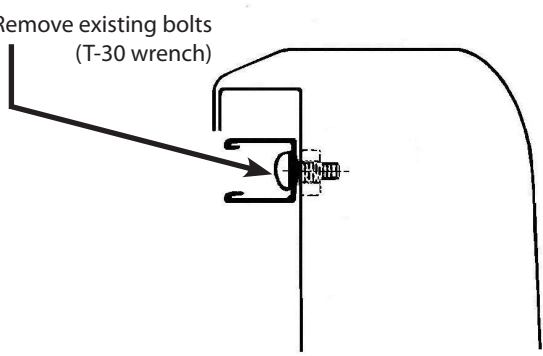
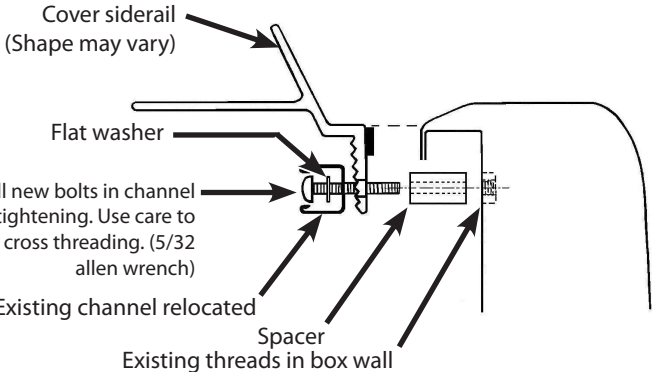
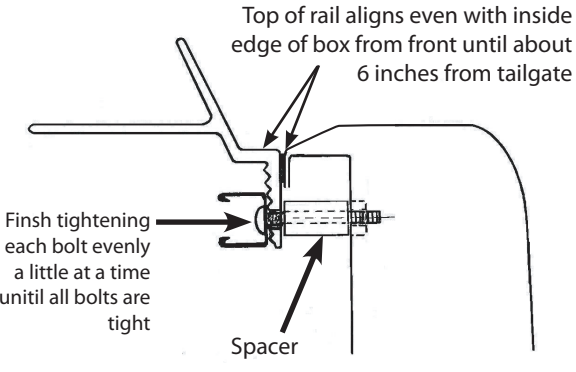
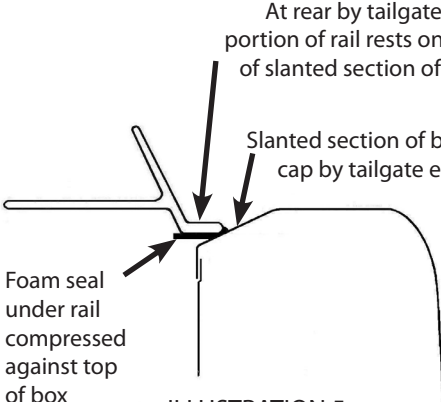
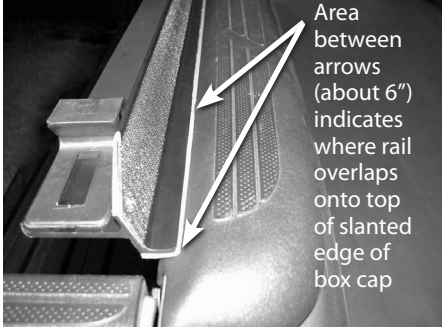
Additional Installation Instructions

Kits 517 & 518

('05 - On Toyota Tacoma)

Tools Needed:

- a) T-30 Torx
- b) 4mm (or 5/32) Allen Wrench
- c) Protective Eyewear

 <p>Remove plug from end of utility channel</p> <p style="text-align: center;">ILLUSTRATION 1</p>	 <p>Remove existing bolts (T-30 wrench)</p> <p style="text-align: center;">ILLUSTRATION 2</p>
<p>1. Remove plug at end of channel by tailgate. Then remove all existing bolts that fasten channel to inside of box. SEE ILLUSTRATIONS 1 and 2.</p>	
 <p>Cover siderail (Shape may vary)</p> <p>Flat washer</p> <p>Start all new bolts in channel before tightening. Use care to avoid cross threading. (5/32 allen wrench)</p> <p>Existing channel relocated</p> <p>Spacer</p> <p>Existing threads in box wall</p> <p style="text-align: center;">ILLUSTRATION 3</p>	 <p>Top of rail aligns even with inside edge of box from front until about 6 inches from tailgate</p> <p>Finish tightening each bolt evenly a little at a time until all bolts are tight</p> <p>Spacer</p> <p style="text-align: center;">ILLUSTRATION 4</p>
<p>2. Reassemble components as shown in illustration 3. Align assembly with holes in box and start threading each of the new bolts using care to avoid cross threading. After all bolts have been started, proceed to next step.</p>	<p>3. Illustration 4 above shows how rail fits against inside edge of box at all bolt locations. Refer to note below with illustrations 5 and 6 to see how rail overlaps onto top of box cap by tailgate as bolts are tightened. Use 5/32" allen wrench to tighten each bolt.</p>
<p>NOTE: Lower leg of cover rail is notched out at rear to compensate for the changing shape of the box by tailgate. After cover rail is mounted tight, it will seal on top of the slanted box cap. Make sure weather seal under rail is adhered evenly as it compresses against box cap. See Illustrations 5 and 6.</p>	
 <p>At rear by tailgate this portion of rail rests on top of slanted section of box</p> <p>Slanted section of box cap by tailgate end</p> <p>Foam seal under rail compressed against top of box</p> <p style="text-align: center;">ILLUSTRATION 5</p>	 <p>Area between arrows (about 6") indicates where rail overlaps onto top of slanted edge of box cap</p> <p style="text-align: center;">ILLUSTRATION 6</p>