

2004-On F-150 FLARESIDE SPECIAL INSTRUCTIONS

(All kits no. 129)

TOOLS NEEDED:

- Protective eyewear
- Drill and 5/16" drill bit
- Two 1/2" Hex-head wrench
- Foot/lbs torque wrench, 1/2" socket
- Tape Measure
- Marker

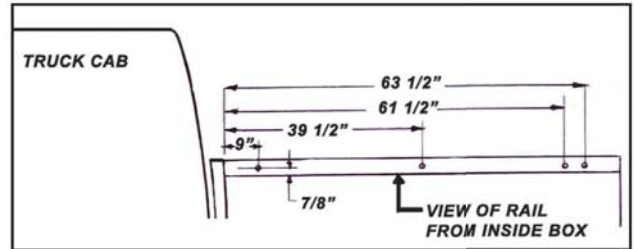


Illustration 1

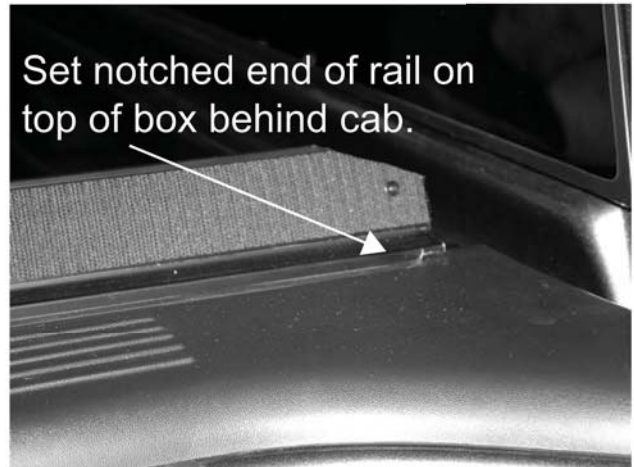


Illustration 2

STEP 1

Mark and drill holes on inside of box lip. Follow dimensions in *Illustration 1 & 3*.

STEP 2

Set notched end of the aluminum side rail on top of box behind cab.

See *Illustration 2*.

Position side rail and clamps as shown in *Illustration 3*.

Start with clamp at front of box and work toward tailgate. Adjust clamps up or down as needed so rail is level after clamp bolt has been tightened. Lower rail at rear until it is aligned 1/8" above box at center clamp location. After center clamp is tight, raise rear of rail to proper position and tighten rear clamps.

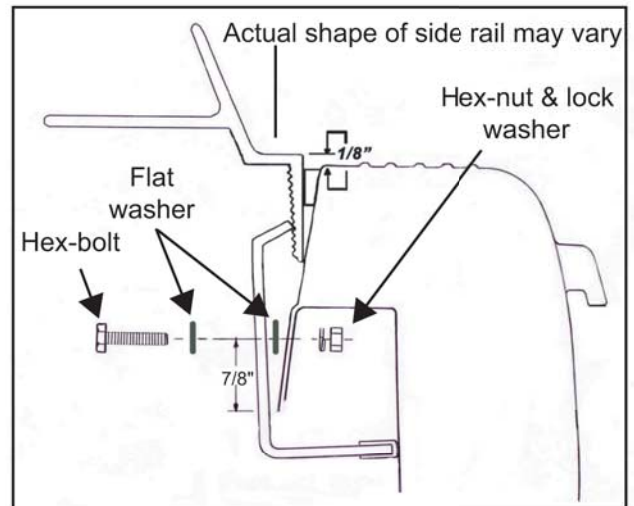


Illustration 3

STEP 3

Tighten all clamp bolts with torque wrench to 25 foot lbs. *Illustration 4*. Proceed with remaining installation using owners manual.

Tighten to 25 Ft/lbs.



Illustration 4

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