

## QUICK RELEASE REAR (top mount) END CAP KIT

(this allows end cap to be quickly removed and reattached)

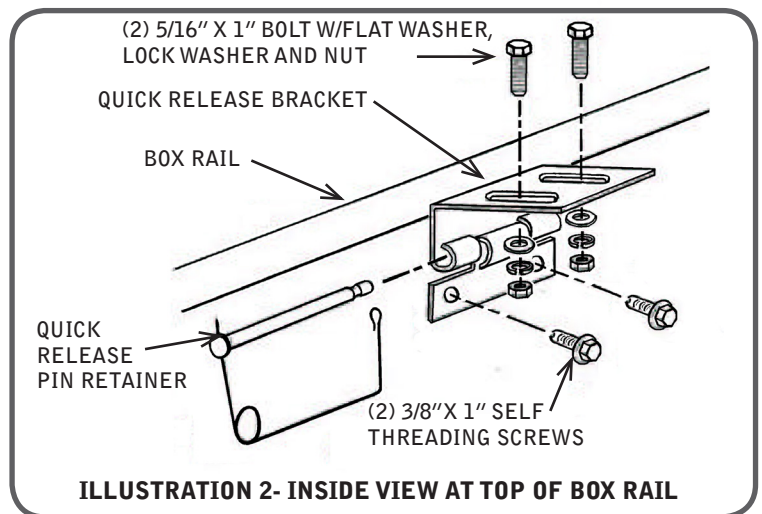
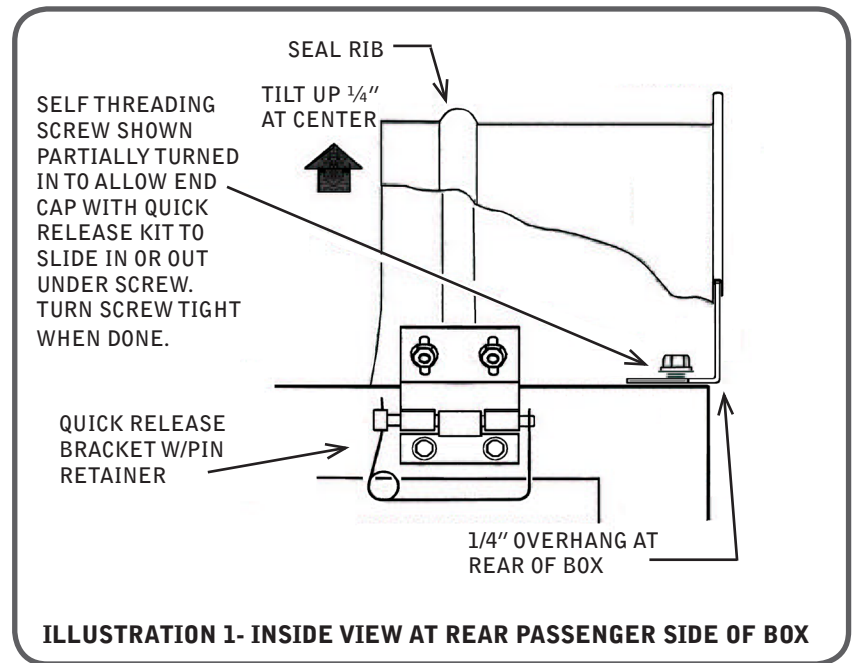
1. Set rear end cap on top of rear box. Center it across width of box and position it to overhang rear edge about  $\frac{1}{4}$ ". Using open slotted holes as guide, mark locations at back of slot to drill hole. Drill  $\frac{5}{16}$ " hole and turn  $\frac{3}{8}$ " self threading screw about half way in each hole. See Illus. 1.

2. Slide end cap under partially turned in screws. Position it to overhang  $\frac{1}{4}$ " and tighten screws. Adjust inner edge of end cap so it tilts up about  $\frac{1}{4}$ " at the center. Hold in position while pushing quick release bracket against inside rail of box and up under cap centered under the seal rib. Clamp quick release bracket to box rail. With center of end cap tilted  $\frac{1}{4}$ " up, mark hole.

Drill  $\frac{5}{16}$ " holes and turn  $\frac{3}{8}$ " x 1" self threading screws tight. See Illus. 1 and 2.

3. Hold upper half of quick release bracket in place under end cap. Ensure cap is tilted up  $\frac{1}{4}$ ", then mark hole locations in center of slotted holes on bracket (to allow for adjustment). Drill  $\frac{5}{16}$ " holes.

4. Use  $\frac{5}{16}$ " x 1" bolts, flat washer, lock washer and nut to fasten end cap to bracket. Tighten bolts. Repeat procedure for quick release bracket on opposite side. Then check adjustment of end cap. If adjustment is needed, loosen bolts and reposition cap setting and retighten.



### Removing Quick Release End Cap:

- A. Loosen and remove ridge strap.
- B. Loosen 2 self threading screws turned top down into box rail just enough to allow end cap to slide out.
- C. Unhook 2 quick release bracket pins. Immediately remove from box. To install end cap, reverse procedure.