

FULL WIDTH TOW FLAP SPECIAL BRACKET INSTRUCTIONS



2014-2018 CHEVY/GMC 1500 2015-2019 CHEVY/GMC 2500/3500

Read and follow these special instructions along with the standard instructions carefully before installing or using this tow flap.

NOTICE TO INSTALLER: Even if familiar with product, read special instructions prior to installation as improvements may be made without notice. Always handle components with care. When done, these instructions must be given to the consumer.

NOTICE TO CONSUMER: Before using this product, read special instructions. Save these special instructions for future reference.

PREPARATION

TOOLS NEEDED

- Ratchet with T-45 Torx bit
- Ratchet with T-40 Torx bit

NOTE: Size of Torx bit depends on truck year.

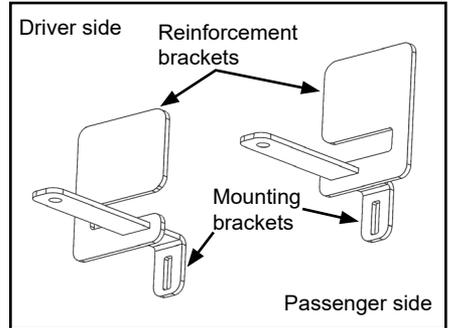
▲ CAUTION: Over tightening hardware may damage components or truck.

1: INSTALLING MOUNTING BRACKETS

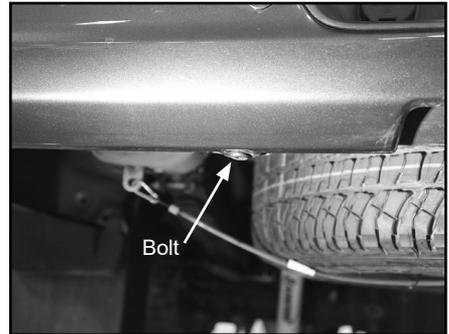
NOTE: Reinforcement brackets are required for 2500 and 3500 models only.

A. Insert mounting brackets through slot of reinforcement brackets.

NOTE: Use proper orientation while installing brackets.



B. At rear of box, remove indicated bolt with ratchet and Torx bit.



1: INSTALLING MOUNTING BRACKETS (Continued)

C. Insert reinforcement bracket into open end of receiver tube, then align round hole of mounting bracket and insert bolt.

D. Tighten bolt with ratchet and Torx bit until snug, but not completely tight.

NOTE: Bolt will be fully tightened during tow flap installation.

E. Repeat Steps 1B-D to install mounting bracket on opposite side.

F. **For remaining tow flap installation, refer to standard instructions.**

